# 4 INSPECT



Visually inspect both ends of hose for squareness, loose wires and burrs on core tube. Trim any loose wires flush with tube and remove any burrs on tube with a sharp knife.





Inspect sleeve for scratches and damage.

### 5 INSPECT FITTINGS



Verify fitting part number(s) match work order.

Visually inspect fitting(s) as follows:Inspect socket for a through-hole, threads in shell and damage.

8 ASSEMBLE HOSE



Slide two sockets over end of hose with bottom of sockets back to back.

### 6 INSPECT



Inspect nipple for a through-hole, threads, hex and damage. Ensure swivel nut is properly crimped, has threads and turns freely.

## 9 ASSEMBLE HOSE



Position sockets at each end of hose.

#### NOTE

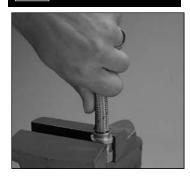
When installing sockets on hose, check hose ends to determine if wire braid "necks down" (bends inward). If one end "necks down" use this end to slide sockets onto hose

## 10 ASSEMBLE HOSE



Mount nipple hex in vise. Ensure nipple end extends beyond vise jaws sufficiently to allow installation of hose.

## 11 ASSEMBLE HOSE



Push hose bore onto nipple to size tube and to aid in separating braid before fitting sleeve.

### 12 ASSEMBLE HOSE



Remove hose from nipple.

Field Attachable Assembly