



SIAMEEZ® Twin Welding Hose Grade RM Series 7110 (Red – Acetylene Line Only)

**TUBE NOT OIL AND FLAME RESISTANT
COVER OIL AND FLAME RESISTANT**

This hose is designed for portable or production line welding in factories, ships, construction work, etc. Meets or exceeds RMA and CGA (Compressed Gas Association) specifications for type VD (vulcanized double), Grade RM welding hose. The cover is oil and flame resistant with a tube that is non-blooming.

Minimum 4:1 Design factor

>> Designed to withstand rough environments

Tube	Black SBR
Cover	Green (oxygen), Red (acetylene) Neoprene
Reinforcement	Multiple textile spirals
Temperature Range	-40°F to +200°F (-40°C to +93°C)
Branding	PARKER 7110 WELDING WARNING! ACETYLENE ONLY 3/16" ID MAX WP 200 PSI RMA/CGA IP-7-99 STD DUTY GRADE RM COUPLE WITH ONE INCH FERRULES MADE IN USA
Brand Description	Ink Brand - White letter color
Compare to	Goodyear Gemini Twinline Grade RM; Thermoid Tuline Grade RM



LENGTHS: 3/16" – 1/4" on 750 ft. reel, 5/16" on 700 ft reel, and 3/8" on 650 ft. reel. All reels ± 50 ft.; 90% 1 piece, 10% 2 pieces with 50 ft. min. length. Coupled assemblies also available.

COUPLINGS: Special right hand or left hand threaded brass inserts and crimp ferrules – not available from Parker. Couplings not sold or quoted separately.

Applications

- Welding and Cutting Operations
- Factories, Shipyards, Construction Sites

Part No.	ID (in.)	ID (mm)	Reinf. Spirals	OD (in.)	OD (mm)	Approx. Wt. per 100 Ft.	Min. Bend Radius	Max. Rec. WP
7110-191	3/16	4.8	2	0.438	11.1	15	2.0	200
7110-251	1/4	6.4	2	0.531	13.5	20	2.5	200
7110-311	5/16	7.9	2	0.594	15.1	25	3.0	200
7110-381	3/8	9.5	2	0.656	16.7	31	4.0	200



WARNING! Care should be taken to avoid gouging, dragging, abrading or otherwise damaging the hose cover, which may also lead to premature hose failure. Do not attempt to repair or re-couple hose assemblies; replace all assemblies that show signs of age or abuse. Refer to RMA IP-11-5, "Welding Hose, Precautions for the Selection and Use of".



WARNING! Grade R & RM for use with ACETYLENE GAS ONLY! DO NOT use with any other fuel gas. Bleed hoses when not in use for 30 minutes or longer. Couple with one inch ferrules only.