

# Superkrimp Hose Die Selection Chart

PN: SK Hose Decal 8/07		Fittings	Die Selection and Crimp Diameters										PN: SK Master Decal 8/07										
Hose	Die		-4 RED	-5 PUR	-6 YEL	-8 BLU	-10 ORG	-12 GRN	-16 BLK	-20 WHT	-24 RED	-32 GRN	80C-A16	80C-A20	83C-A24	83C-A32							
351TC 351ST 422 424 426	431 436 451TC 451ST 471TC	43 Series	80C-A04	80C-A05	80C-A06	80C-A08	80C-A10	80C-A12	80C-A16	80C-A20	83C-A24	83C-A32	83C-A16H	83C-A20H	2.290 2.310	2.735 2.755							
Tools Required			Small Silver Die (80C-AXX) and Adapter Bowl (83C-OCB)										Large Silver Die (83C-AXX)										
421WC 302/301 301LT	304 341 381		601 604 881	0.645 0.665	0.710 0.730	0.825 0.845	0.945 0.965	1.060 1.080	1.245 1.265	1.590 1.610	1.970 1.990	2.290 2.310	2.735 2.755	1.630 1.650	2.010 2.030	2.330 2.350	2.775 2.795						
Tools Required			Spacer Ring (83C-R02), Small Silver Die (80C-AXX), and Adapter Bowl (83C-OCB)										Spacer Plate (83C-R02H) and Large Silver Die (83C-AXX)										
701	F42 (-8 ONLY)	70 Series	83C-D06	83C-D08	83C-D10																		
Tools Required			Spacer Ring (83C-R02), Small Black Die (83C-DXX), and Adapter Bowl (83C-OCB)																				
711 721 721TC	721ST 772TC 774	71 Series	83C-D06	83C-D08	83C-D10	83C-D12	83C-D16	83C-D20	83C-D24														
Tools Required			Small Black Die (83C-DXX) and Adapter Bowl (83C-OCB)										Large Black Die (83C-DXX)										
731		73 Series					83C-L12	83C-L16															
Tools Required			Large Olive Drab (83C-LXX)																				
761		76 Series					83C-U12	83C-U16															
Tools Required			Large Silver Die (83C-UXX)																				
78C	781 782TC	78 Series					83C-L12	83C-L16	83C-L20														
Tools Required			Large Olive Drab (83C-LXX)																				
791TC	792TC F42 792ST	79 Series					83C-L12	83C-L16															
Tools Required			Large Olive Drab (83C-LXX)																				
213	221FR 285	26 Series	80C-E04	80C-E05	80C-E06	80C-E08	80C-E10	80C-E12	80C-E16	83C-E20	83C-E24	83C-E32											
Tools Required			Small Silver Die (80C-EXX) and Adapter Bowl (83C-OCB)										Large Silver Die (83C-EXX)										
201 206	225 244		266 CAH	0.460 0.480	0.520 0.540	0.575 0.595	0.670 0.690	0.805 0.825	0.915 0.935	1.175 1.195	1.420 1.440	1.670 1.690	2.160 2.180	0.500 0.520	0.560 0.580	0.615 0.635	0.710 0.730	0.845 0.865	0.955 0.975	1.215 1.235	1.460 1.480	1.710 1.730	2.200 2.220
Tools Required			Spacer Ring (83C-R02), Small Silver Die (80C-EXX), and Adapter Bowl (83C-OCB)										Spacer Plate (83C-R02H) and Large Silver Die (83C-EXX)										
811	811HT	81 Series					80C-V12	80C-V16	80C-V20	83C-V24	83C-V32												
Tools Required			Small Silver Die (80C-VXX) and Adapter Bowl (83C-OCB)										Large Silver Die (83C-VXX)										
AX		HY Series	80C-H585	80C-H735	80C-H840	80C-H970	80C-H1120	80C-H1365															
Tools Required			Small Silver Die (80C-HXXX or 80C-HXXXX) and Adapter Bowl (83C-OCB)																				
BXX			80C-H605	80C-H775	80C-H885	80C-H1010	80C-H1170	80C-H1465															
Tools Required			Spacer Ring (83C-R02), Small Silver Die (80C-HXXX or 80C-HXXXX) and Adapter Bowl (83C-OCB)																				



Caution: Read the operations and technical manual before attempting to operate this machinery. Do not operate this machine without guard in place. Keep hands clear of moving parts when operating machine.



NOTE: 1.The 83C-R12 split die ring is used for all crimping operations. 2.Stainless steel crimper diameters are 0.010" greater than table listings with the exception of stainless steel HY series fitting which are 0.005" greater than the table listings. 3.Do not use lubricant to assemble spiral hose and fittings.

Hose  
A  
Fittings  
B  
Parkrimp Equipment  
C  
Accessories  
D  
Technical  
E



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