

Parkrimp 1/Karrykrimp Hose Die Selection Chart

PN: PK1/KK HOSE DECAL Hose 8/07			Fittings	Hose/Die Selection and Crimp Diameters						PN:PK1/KK MASTER DECAL 8/07		
Die				- 4 RED 80C-A04	- 5 PUR 80C-A05	- 6 YEL 80C-A06	- 8 BLU 80C-A08	- 10 ORG 80C-A10	- 12 GRN 80C-A12	- 16 BLK 80C-A16	- 20 WHT 80C-A20	Die Ring
351TC	431	471ST	43 Series	0.645	0.710	0.825	0.945	1.060	1.245	1.590	1.970	Silver
351ST	436	472TC		0.665	0.730	0.845	0.965	1.080	1.265	1.610	1.990	
422	451TC	482TC										
424	451ST	482ST										
426	471TC											
421WC	304	601	26 Series	0.685	0.750	0.865	0.985	1.100	1.285	1.630	2.010	Black
302/301	341	604		0.705	0.770	0.885	1.005	1.120	1.305	1.650	2.030	
301LT	381	881										
Die			80C-E04	80C-E05	80C-E06	80C-E08	80C-E10	80C-E12	80C-E16			
213	221FR	293	26 Series	0.460	0.520	0.575	0.670	0.805	0.915	1.175		Silver
	285			0.480	0.540	0.595	0.690	0.825	0.935	1.195		
201	225	266	26 Series	0.500	0.560	0.615	0.710	0.845	0.955	1.215		Black
206	244	CAH		0.520	0.580	0.635	0.730	0.865	0.975	1.235		
Die								80C-V12	80C-V16	80C-V20		
811	811HT	881	81 Series					1.155	1.450	1.740		Silver
								1.175	1.470	1.760		
Die			80C-H585		80C-H735	80C-H840	80C-H970	80C-H1120				
AX			HY Series	0.575		0.725	0.830	0.960	1.110			Silver
				0.595		0.745	0.850	0.980	1.130			
Die			80C-H605		80C-H775	80C-H885	80C-H1010	80C-H1170				
BXX			HY Series	0.635		0.805	0.915	1.040	1.200			Black
				0.655		0.825	0.935	1.060	1.220			



Caution: Read the operations and technical manual before attempting to operate this machinery. Do not operate this machine without guard in place. Keep hands clear of moving parts when operating machine.

NOTE: Do not use these machines to assemble 341-20, 451TC-20, 451ST-20 or any size stainless steel fittings.

Hose
A

Fittings
B

Parkrimp
Equipment
C

Accessories
D

Technical
E