

# Minikrimp™ Hose Die Selection Chart

Hose	Fittings	Hose/Die Selection and Crimp Diameters 8/07								Die Ring
		-4 RED	-5 PUR	-6 YEL	-8 BLU	-10 ORG	-12 GRN	-16 BLK		
Die		80C-A04	80C-A05	80C-A06	80C-A08	80C-A10	80C-A12	80C-A16		
351TC 351ST 422 424 426	431 436 451TC 451ST 471TC 471ST 482TC 482ST	43 Series	0.645	0.710	0.825	0.945	1.060	1.245	1.590	Silver
			0.665	0.730	0.845	0.965	1.080	1.265	1.610	
421WC 302/301 301LT	304 341 381 601 604 881		0.685	0.750	0.865	0.985	1.100	1.285	1.630	Black
			0.705	0.770	0.885	1.005	1.120	1.305	1.650	
Die			80C-E04	80C-E05	80C-E06	80C-E08	80C-E10	80C-E12	80C-E16	
213	221FR 285 293	26 Series	0.460	0.520	0.575	0.670	0.805	0.915	1.175	Silver
			0.480	0.540	0.595	0.690	0.825	0.935		
201 206	225 244 266		0.500	0.560	0.615	0.710	0.845	0.955	1.215	Black
		0.520	0.580	0.635	0.730	0.865	0.975	1.235		
Die							80C-V12	80C-V16		
811 811HT 881		81 Series					1.155	1.450	Silver	
							1.175	1.470		
Die		80C-H585		80C-H735	80C-H840	80C-H970	80C-H1120			
AX		HY Series	0.595		0.745	0.850	0.980	1.130	Silver	
			0.575		0.725	0.830	0.960	1.110		
Die		80C-H605		80C-H775	80C-H885	80C-H1010	80C-H1170			
BXX		HY Series	0.655		0.825	0.935	1.060	1.220	Black	
			0.635		0.805	0.915	1.040	1.200		



Caution: Read the operations and technical manual before attempting to operate this machinery. Keep hands clear of moving parts when operating machine.

NOTE: Do not use this machine to assemble stainless steel fittings with any hose listed on this chart

Hose  
**A**

Fittings  
**B**

Parkrimp Equipment  
**C**

Accessories  
**D**

Technical  
**E**