AIR &
MULTIPURPOSE
General Purpose
Heavy Duty
Push-on

CHEMICAL TRANSFER

CLEANING EQUIPMENT

FOOD Transfer Washdown

MARINE

MATERIAL HANDLING Abrasives Bulk Transfer Cement & Concrete

MINING

PETROLEUM Aircraft Fueling Dispensing Dock Transfer

**SPRAY** 

STEAM

VACUUM

**VEYANCE** 

WATER
Discharge
Suction &
Discharge
Washdown

WELDING

COUPLING SYSTEMS

**APPENDIX** 

## GENERAL PURPOSE





|                                   | Page        | Superior<br>Abrasion<br>Cover | MSHA           | Non-<br>conductive | Oil<br>Resistance<br>Tube* | Oil<br>Resistance<br>Cover* | Temp<br>Range     | Thermo-<br>plastic | Rubber |
|-----------------------------------|-------------|-------------------------------|----------------|--------------------|----------------------------|-----------------------------|-------------------|--------------------|--------|
| Arctic Ortac® Plus                | 12          |                               |                |                    | В                          | В                           | -65°F to<br>180°F |                    | Yes    |
| Braidair <sup>™</sup>             | 24          |                               |                |                    | А                          | В                           | -20°F to<br>190°F |                    | Yes    |
| Flexsteel®<br>Service Station Air | 19          |                               |                |                    | В                          | В                           | -20°F to<br>190°F |                    | Yes    |
| Gorilla®                          | 11          | Yes                           | Yes            | Yes                | А                          | А                           | -20°F to<br>190°F |                    | Yes    |
| Horizon® 200                      | 12-13       |                               |                |                    | С                          | С                           | -40°F to<br>190°F |                    | Yes    |
| Horizon° 250                      | 12-13       |                               |                |                    | С                          | С                           | -40°F to<br>190°F |                    | Yes    |
| Horizon° 300                      | 12-13       |                               |                |                    | С                          | С                           | -40°F to<br>190°F |                    | Yes    |
| F5*                               | 21          |                               |                | Yes                | В                          | В                           | -40°F to<br>158°F | Yes                |        |
| Ortac° 250                        | 14-15       | Yes                           |                | Yes                | А                          | А                           | -20°F to<br>190°F |                    | Yes    |
| Ortac® 300                        | 14-15       | Yes                           |                | Yes                | А                          | А                           | -20°F to<br>190°F |                    | Yes    |
| Ortac° 400                        | 14-15       | Yes                           | Yellow<br>only | Yes                | А                          | А                           | -20°F to<br>190°F |                    | Yes    |
| Pliovic* FG (FDA-3A)              | 72          |                               |                | Yes                | В                          | В                           | -10°F to<br>158°F | Yes                |        |
| Pliovic* GS                       | 22-23       |                               |                | Yes                | В                          | В                           | -10°F to<br>158°F | Yes                |        |
| Pliovic* Plus 250                 | 22-23       |                               |                | Yes                | В                          | В                           | -10°F to<br>158°F | Yes                |        |
| Service Station Air               | 20          |                               |                |                    | С                          | С                           | -40°F to<br>190°F |                    | Yes    |
| Wingfoot® 200                     | 16-17       |                               |                | Yes                | А                          | В                           | -20°F to<br>190°F |                    | Yes    |
| Wingfoot® 300                     | 16-17       |                               |                | Yes                | А                          | В                           | -20°F to<br>190°F |                    | Yes    |
| *Rased on RMA oil classit         | fination of | 200                           | ) for more     | information        |                            |                             |                   |                    |        |

<sup>\*</sup>Based on RMA oil classification, see page 300 for more information.



#### **GORILLA®**



#### GORILLA BY GOOD YEAR









CHEMICAL TRANSFER

**MULTIPURPOSE** 

General Purpose Heavy Duty

AIR &

Push-on

CLEANING EQUIPMENT

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MINING

PETROLEUM Aircraft Fueling Dispensing

Dispensing Dock Transfer

SPRAY

STEAM

VACUUM

**VEYANCE** 

Discharge Suction &

Discharge Washdown

WELDING

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**APPENDIX** 

#### **Product Specifications**

APPLICATION: A premium-quality, multipurpose industrial hose with a wide range of applications in

factories, construction, agriculture, quarries, mines, railroads, the oil and gas industry, and shipbuilding. All sizes are rated at 500 psi (3.4 Mpa) maximum working pressure. Nonconductive, minimum electrical resistance greater than one (1) megaohm per inch of hose length at 1000 Volts DC.

CONSTRUCTION Hose length at

TUBE: Nitrile synthetic rubber, RMA Class A (High Oil Resistance)

**COVER:** Yellow Carbryn™ synthetic rubber, RMA Class A (High Oil Resistance) MSHA approved

 $\textbf{REINFORCEMENT:} \hspace{0.5cm} \textbf{Spiral Flexten} \textbf{@ yarn, 2" is braided synthetic yarn}$ 

**TEMPERATURE:** -20°F to 190°F (-29°C to 88°C)

**PACKAGING:** 3/16" – 3/4" 500' reels, maximum 3 pieces, 50' increments

1" 450' reels, maximum 3 pieces, 50' increments
1½" 250'-450' reels, maximum 3 pieces, 50' increments
1½" 150'-350' reels, maximum 3 pieces, 50' increments
2" 200' carton, maximum 3 pieces, 50' increments

Coupled assemblies available: 1/4", 3/8", 1/2", and 3/4".

**BRANDING:** Example: Gorilla® 1" (25.4 mm) 500 psi. Made in USA Goodyear®.

Flame Resistant USMSHA No. 2G-14C/14.

**COUPLINGS:** Contact fitting manufacturer for proper fitting recommendation and coupling procedure.

NON-STOCK/SIZES: Refer to page 303 for special production run minimum requirements.

**ORDER CODES:** 569-035 536-446 (2")

| GORILLA® |
|----------|
|----------|

| ID   |      | NOM. OD |      | MAX. WP |      | WEIGHT  |        |
|------|------|---------|------|---------|------|---------|--------|
| in.  | mm.  | in.     | mm.  | psi     | Мра  | lb./ft. | kg./m. |
| 3/16 | 4.8  | 0.47    | 11.9 | 500     | 3.45 | 0.08    | 0.12   |
| 1/4  | 6.4  | 0.61    | 15.5 | 500     | 3.45 | 0.17    | 0.25   |
| 5/16 | 7.9  | 0.69    | 17.5 | 500     | 3.45 | 0.20    | 0.30   |
| 3/8  | 9.5  | 0.73    | 18.6 | 500     | 3.45 | 0.22    | 0.33   |
| 1/2  | 12.7 | 0.89    | 22.6 | 500     | 3.45 | 0.28    | 0.42   |
| 5/8  | 15.9 | 1.06    | 26.9 | 500     | 3.45 | 0.35    | 0.52   |
| 3/4  | 19.1 | 1.19    | 30.2 | 500     | 3.45 | 0.41    | 0.61   |
| 1    | 25.4 | 1.50    | 37.8 | 500     | 3.45 | 0.58    | 0.86   |
| 11/4 | 31.8 | 1.77    | 45.6 | 500     | 3.45 | 0.79    | 1.18   |
| 1½   | 38.1 | 2.04    | 51.8 | 500     | 3.45 | 0.86    | 1.27   |
| 2    | 50.8 | 2.62    | 66.6 | 500     | 3.45 | 1.22    | 1.82   |



AIR &
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MINING

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STEAM

VACUUM

**VEYANCE** 

WATER
Discharge
Suction &
Discharge
Washdown

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**APPENDIX** 

#### HORIZON®



#### **Product Specifications**

APPLICATION: An economical air and water hose, Horizon® is for a wide range of industrial, construction

and agricultural applications. Available in 200, 250, and 300 PSI working pressures.

CONSTRUCTION

TUBE: Versigard® synthetic rubber, RMA Class C (Limited Oil Resistance)

**COVER:** Black, Red, Yellow, Green or Blue Versigard® synthetic rubber

**REINFORCEMENT:** Spiral synthetic yarn, 2" is braided

TEMPERATURE: -40°F to 190°F (-40°C to 88°C)

**PACKAGING:** 3/16"-3/4" 500' reels, maximum 3 pieces, 50' increments

1" 450' reels, maximum 3 pieces, 50' increments  $1\frac{1}{4}$ " 400' reels, maximum 3 pieces, 50' increments  $1\frac{1}{2}$ " 300' reels, maximum 3 pieces, 50' increments 2" 200', cartons, maximum 3 pieces, 50' increments Coupled assemblies available in  $1\frac{4}{4}$ ",  $3\frac{8}{4}$ ",  $1\frac{2}{4}$ ", and  $3\frac{4}{4}$ " in red.

**COUPLINGS:** Contact fitting manufacturer for proper fitting recommendation and coupling procedure.

**BRANDING:** Example: 1/2" Horizon® Goodyear® 300 psi WP.

**NON-STOCK/SIZES:** Refer to page 303 for special production run minimum requirements.

**ORDER CODES:** See next page.

Verisgard® is a registered tradmark of The Goodyear Tire & Rubber Company.



| HORIZON® 200 |      | ORDE    |      | 035 (2" black) 536-040 (2" red<br>011 (red) 569-038 (yellow |      |         |       |
|--------------|------|---------|------|---|------|---------|-------|
| - 1          | D    | NOM. OD |      | DD MAX. WP  |      | WEIGHT  |       |
| in.          | mm.  | in.     | mm.  | psi   | Мра  | lb./ft. | kg./m |
| 3/16         | 4.8  | 0.44    | 11.2 | 200   | 1.38 | 0.08    | 0.12  |
| 1/4          | 6.4  | 0.50    | 12.7 | 200   | 1.38 | 0.09    | 0.13  |
| 5/16         | 7.9  | 0.58    | 14.7 | 200   | 1.38 | 0.12    | 0.18  |
| 3/8          | 9.5  | 0.67    | 17.0 | 200   | 1.38 | 0.15    | 0.22  |
| 1/2          | 12.7 | 0.81    | 20.6 | 200   | 1.38 | 0.20    | 0.30  |
| 5/8          | 15.9 | 0.97    | 24.6 | 200   | 1.38 | 0.27    | 0.40  |
| 3/4          | 19.1 | 1.12    | 28.5 | 200   | 1.38 | 0.34    | 0.51  |
| 1            | 25.4 | 1.44    | 36.8 | 200   | 1.38 | 0.54    | 0.80  |
| 11/4         | 31.8 | 1.73    | 44.0 | 200   | 1.38 | 0.75    | 1.12  |
| 1½           | 38.1 | 1.98    | 50.3 | 200   | 1.38 | 0.86    | 1.28  |
| 2            | 50.8 | 2.50    | 63.5 | 200   | 1.38 | 1.16    | 1.73  |

| HORIZON® | 250        | CHIPTH COPICE |         | 10 (black) 569-012 (red)<br>506 (green) 569-548 (blue) |        | 569-039 (yellow) |       |
|----------|------------|---------------|---------|--|--------|------------------|-------|
| 1        | ID NOM. OD |               | MAX. WP |  | WEIGHT |                  |       |
| in.      | mm.        | in.           | mm.     | psi  | Мра    | lb./ft.          | kg./m |
| 1/4      | 6.4        | 0.53          | 13.5    | 250  | 1.72   | 0.11             | 0.16  |
| 5/16     | 7.9        | 0.59          | 15.0    | 250  | 1.72   | 0.13             | 0.19  |
| 3/8      | 9.5        | 0.70          | 17.8    | 250  | 1.72   | 0.17             | 0.25  |
| 1/2      | 12.7       | 0.84          | 21.3    | 250  | 1.72   | 0.22             | 0.33  |
| 5/8      | 15.9       | 0.98          | 24.9    | 250  | 1.72   | 0.27             | 0.40  |
| 3/4      | 19.1       | 1.14          | 29.0    | 250  | 1.72   | 0.35             | 0.52  |

| HORIZON® | 300        | ORDE | <b>R CODES:</b> 569-5 | 569-557 (red) | (red) 569-560 (green) |         |       |  |
|----------|------------|------|-----------------------|---------------|-----------------------|---------|-------|--|
| 1        | ID NOM. OD |      | 1. OD                 | MAX           | . WP                  | WEIGHT  |       |  |
| in.      | mm.        | in.  | mm.                   | psi           | Мра                   | lb./ft. | kg./m |  |
| 1/4      | 6.4        | 0.53 | 13.5                  | 300           | 2.07                  | 0.10    | 0.15  |  |
| 3/8      | 9.5        | 0.70 | 17.8                  | 300           | 2.07                  | 0.17    | 0.25  |  |
| 1/2      | 12.7       | 0.84 | 21.3                  | 300           | 2.07                  | 0.22    | 0.33  |  |
| 3/4      | 19.1       | 1.15 | 29.2                  | 300           | 2.07                  | 0.37    | 0.55  |  |
| 1        | 25.4       | 1.48 | 37.3                  | 300           | 2.07                  | 0.58    | 0.86  |  |

GOOD YEAR.
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General Purpose
Heavy Duty
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> > MARINE

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MINING

PETROLEUM Aircraft Fueling Dispensing Dock Transfer

SPRAY

STEAM

VACUUM

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Discharge
Suction &
Discharge
Washdown

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Aircraft Fueling
Dispensing
Dock
Transfer

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**VACUUM** 

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Suction &
Discharge
Washdown

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COUPLING SYSTEMS

**APPENDIX** 

### **ORTAC®**



#### **Product Specifications**





**APPLICATION:** Ortac® (Oil Resistant Tube and Cover) is our most popular premium-quality multipurpose

hose. Used in the most abusive industrial applications, Ortac will handle air, oil, water, kerosene and some chemicals. Nonconductive, minimum electrical resistance greater than one (1) megohm per inch of hose length; at 1000 Volts DC. Available in 250, 300 and 400 PSI working pressures. NOTE: Ortac 400 Yellow is USMSHA approved.

CONSTRUCTION

TUBE: Nitrile synthetic rubber, RMA Class A (high oil resistance)

**COVER:** Red or Yellow Carbryn<sup>™</sup> synthetic rubber, RMA Class A (high oil resistance)

**REINFORCEMENT:** Spiral synthetic yarn, 2" is braided

TEMPERATURE: -20°F to 190°F (-29°C to 88°C)

**PACKAGING:** 3/16"-3/4" 500' reels, maximum 3 pieces, 50' increments

1" 450' reels, maximum 3 pieces, 50' increments 1¼" 400' reels, maximum 3 pieces, 50' increments 1½" 300' reels, maximum 3 pieces, 50' increments 2" 200' cartons, maximum 3 pieces, 50' increments

**BRANDING:** Example: 11/2" (38.1 mm) Ortac® 300 psi WP. Made in USA Goodyear®.

**COUPLINGS:** Contact fitting manufacturer for proper fitting recommendation and coupling procedure.

**NON-STOCK/SIZES:** Refer to page 303 for special production run minimum requirements.

ORDER CODES: See next page.



| ORTAC® 250  ORDER CODES: 569-058 (1/4" - 11/2") red 536-465 (2") red 536-010 (2") black |      |      |         |     |         |         |        |  |
|---|------|------|---------|-----|---------|---------|--------|--|
| - 1   | ID   |      | NOM. OD |     | MAX. WP |         | WEIGHT |  |
| in.   | mm.  | in.  | mm.     | psi | Мра     | lb./ft. | kg./m  |  |
| 1/4   | 6.4  | 0.53 | 13.5    | 250 | 1.72    | 0.09    | 0.13   |  |
| 5/16  | 7.9  | 0.62 | 17.5    | 250 | 1.72    | 0.14    | 0.21   |  |
| 3/8   | 9.5  | 0.69 | 17.5    | 250 | 1.72    | 0.15    | 0.22   |  |
| 1/2   | 12.7 | 0.84 | 21.3    | 250 | 1.72    | 0.20    | 0.30   |  |
| 5/8   | 15.9 | 1.00 | 25.4    | 250 | 1.72    | 0.26    | 0.39   |  |
| 3/4   | 19.1 | 1.14 | 29.0    | 250 | 1.72    | 0.34    | 0.51   |  |
| 1   | 25.4 | 1.47 | 37.3    | 250 | 1.72    | 0.51    | 0.76   |  |
| 11/4  | 31.8 | 1.77 | 45.2    | 250 | 1.72    | 0.70    | 1.04   |  |
| 1½  | 38.1 | 2.08 | 52.8    | 250 | 1.72    | 0.96    | 1.43   |  |
| 2   | 50.8 | 2.50 | 63.5    | 200 | 1.37    | 1.08    | 1.61   |  |

ORDER CODES: 569-059 (red)

UBIAL® SUU

| UKTAG 3 | UU   |         |      |     |      |         |       |
|---------|------|---------|------|-----|------|---------|-------|
| ID      |      | NOM. OD |      | MAX | . WP | WEIGHT  |       |
| in.     | mm.  | in.     | mm.  | psi | Мра  | lb./ft. | kg./m |
| 3/16    | 4.8  | 0.44    | 11.8 | 300 | 2.07 | 0.07    | 0.10  |
| 1/4     | 6.4  | 0.61    | 15.7 | 300 | 2.07 | 0.14    | 0.21  |
| 5/16    | 7.9  | 0.68    | 17.3 | 300 | 2.07 | 0.16    | 0.24  |
| 3/8     | 9.5  | 0.73    | 18.6 | 300 | 2.07 | 0.18    | 0.27  |
| 1/2     | 12.7 | 0.89    | 22.6 | 300 | 2.07 | 0.25    | 0.37  |
| 5/8     | 15.9 | 1.06    | 26.9 | 300 | 2.07 | 0.35    | 0.52  |
| 3/4     | 19.1 | 1.19    | 30.2 | 300 | 2.07 | 0.40    | 0.60  |
| 1       | 25.4 | 1.50    | 38.1 | 300 | 2.07 | 0.59    | 0.88  |
| 11/4    | 31.8 | 1.81    | 46.0 | 300 | 2.07 | 0.76    | 1.13  |
| 1½      | 38.1 | 2.08    | 52.8 | 300 | 2.07 | 0.88    | 1.31  |

ORTAC® 400

ORDER CODES: 569-065 (yellow) (USMSHA rated) 569-066 (red)

| Chillian . | ~    |         |      |     |      |         |       |
|------------|------|---------|------|-----|------|---------|-------|
| ID         |      | NOM. OD |      | MAX | . WP | WEIGHT  |       |
| in.        | mm.  | in.     | mm.  | psi | Мра  | lb./ft. | kg./m |
| 1/4        | 6.4  | 0.61    | 15.7 | 400 | 2.76 | 0.16    | 0.24  |
| 3/8        | 9.5  | 0.73    | 18.8 | 400 | 2.76 | 0.20    | 0.30  |
| 1/2        | 12.7 | 0.89    | 22.8 | 400 | 2.76 | 0.26    | 0.39  |
| 3/4        | 19.1 | 1.18    | 30.0 | 400 | 2.76 | 0.41    | 0.61  |
| 1          | 25.4 | 1.50    | 38.1 | 400 | 2.76 | 0.61    | 0.91  |



AIR & MULTIPURPOSE
General Purpose
Heavy Duty
Push-on

CHEMICAL TRANSFER

CLEANING EQUIPMENT

> FOOD Transfer Washdown

> > MARINE

MATERIAL HANDLING Abrasives Bulk Transfer

Cement & Concrete

MINING

PETROLEUM Aircraft Fueling Dispensing Dock Transfer

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**APPENDIX** 

### WINGFOOT®



#### **Product Specifications**



APPLICATION: A good-quality, economical general purpose hose for industrial air service, compressor lines,

pneumatic tools, low-pressure spray and many other applications where the need for oil resistance is moderate. Nonconductive, minimum electrical resistance greater than one (1) megohm per inch of length of hose at 1000 V DC. Available in 200 and 300 PSI working pressures.

CONSTRUCTION

TUBE: Nitrile synthetic rubber, RMA Class A (high oil resistance)

**COVER:** Red, Blue, or Black Chemivic<sup>™</sup> synthetic rubber, RMA Class B (medium oil resistance)

**REINFORCEMENT:** Spiral synthetic yarn

**TEMPERATURE:** -20°F to 190°F (-29°C to 88°C)

**PACKAGING:** 3/16" – 3/4" 500' reels, maximum 3 pieces, 50' increments

1" 450' reels, maximum 3 pieces, 50' increments 1¼" 400' reels, maximum 3 pieces, 50' increments 1½" 300' reels, maximum 3 pieces, 50' increments Coupled assemblies available in 1/4", 3/8", and 1/2" in red.

, ,

**BRANDING:** Example: Wingfoot® Nonconductive 1/2" (12.7 mm) 200 psi WP. Made in USA Goodyear®.

**COUPLINGS:** Contact fitting manufacturer for proper fitting recommendation and coupling procedure.

**NON-STOCK/SIZES:** Refer to page 303 for special production run minimum requirements.

ORDER CODES: See next page.



| WINGFOOT® 200 |      | <b>R CODES:</b> 569- | 005 (black) | 569-007 (red | 569-036 (blue) |         |        |  |
|---------------|------|----------------------|-------------|--------------|----------------|---------|--------|--|
| 1             | ID   |                      | NOM. OD     |              | MAX. WP        |         | WEIGHT |  |
| in.           | mm.  | in.                  | mm.         | psi          | Мра            | lb./ft. | kg./m  |  |
| 3/16          | 4.8  | 0.44                 | 11.2        | 200          | 1.38           | 0.07    | 0.10   |  |
| 1/4           | 6.4  | 0.53                 | 13.5        | 200          | 1.38           | 0.10    | 0.15   |  |
| 5/16          | 7.9  | 0.63                 | 16.0        | 200          | 1.38           | 0.14    | 0.21   |  |
| 3/8           | 9.5  | 0.69                 | 17.5        | 200          | 1.38           | 0.15    | 0.22   |  |
| 1/2           | 12.7 | 0.84                 | 21.3        | 200          | 1.38           | 0.21    | 0.31   |  |
| 5/8           | 15.9 | 1.00                 | 25.4        | 200          | 1.38           | 0.27    | 0.40   |  |
| 3/4           | 19.1 | 1.13                 | 28.7        | 200          | 1.38           | 0.38    | 0.57   |  |
| 1             | 25.4 | 1.47                 | 37.3        | 200          | 1.38           | 0.58    | 0.86   |  |

| WINGFOOT | r® 300 | ORDER CODES: 569-0 |       | 006 (black) 569-008 (red) |      | 569-037 (blue) |       |
|----------|--------|--------------------|-------|---------------------------|------|----------------|-------|
| II.      | D      | NOM                | I. OD | OD MAX                    |      | WEIGHT         |       |
| in.      | mm.    | in.                | mm.   | psi                       | Мра  | lb./ft.        | kg./m |
| 3/16     | 4.8    | 0.44               | 11.2  | 200                       | 1.38 | 0.07           | 0.10  |
| 1/4      | 6.4    | 0.54               | 13.7  | 300                       | 2.07 | 0.14           | 0.21  |
| 5/16     | 7.9    | 0.64               | 16.3  | 300                       | 2.07 | 0.18           | 0.27  |
| 3/8      | 9.5    | 0.69               | 17.5  | 300                       | 2.07 | 0.19           | 0.28  |
| 1/2      | 12.7   | 0.86               | 21.8  | 300                       | 2.07 | 0.26           | 0.39  |
| 5/8      | 15.9   | 1.02               | 25.9  | 300                       | 2.07 | 0.33           | 0.49  |
| 3/4      | 19.1   | 1.19               | 30.2  | 300                       | 2.07 | 0.42           | 0.63  |
| 1        | 25.4   | 1.50               | 38.1  | 300                       | 2.07 | 0.62           | 0.92  |
| 11/4     | 31.8   | 1.77               | 45.6  | 250                       | 1.72 | 0.84           | 1.25  |
| 1½       | 38.1   | 2.08               | 53.2  | 250                       | 1.72 | 1.04           | 1.55  |

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General Purpose
Heavy Duty
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VACUUM

**VEYANCE** 

WATER
Discharge
Suction &
Discharge
Washdown

WELDING

COUPLING SYSTEMS

**APPENDIX** 

# ARCTIC ORTAC® PLUS



#### **Product Specifications**

APPLICATION: A low-temperature hose construction for air, water, oil, kerosene, fuel oil and some chemical

operations where temperatures fall as low as -65°F (-54°C).

CONSTRUCTION

TUBE: Black low-temp, ECO oil-resistant synthetic rubber, RMA Class A (High Oil Resistance)

COVER: Black ultra-low temperature, ECO oil resistant synthetic rubber (with a blue stripe), RMA Class A

(High Oil Resistance)

**REINFORCEMENT:** One textile braid

**TEMPERATURE:** -65°F to 180°F (-54°C to 82°C)

PACKAGING: 500' reels, maximum 3 pieces, 50' minimum length

BRANDING: Example: 9.5mm 3/8" Arctic Ortac® Plus 2.1 MPA/300 PSI Goodyear® Made in the U.S.A.

**COUPLINGS:** Contact fitting manufacturer for proper fitting recommendation and

coupling procedure.

NON-STOCK/SIZES: Refer to page 303 for special production run minimum requirements.

**ORDER CODES:** 536-275

#### **ARCTIC ORTAC® PLUS**

| ID  |      | NOM. OD |      | MAX | . WP | WEIGHT  |       |  |
|-----|------|---------|------|-----|------|---------|-------|--|
| in. | mm.  | in.     | mm.  | psi | Мра  | lb./ft. | kg./m |  |
| 1/4 | 6.4  | 0.63    | 16.0 | 300 | 2.07 | 0.16    | 0.22  |  |
| 3/8 | 9.5  | 0.75    | 19.1 | 300 | 2.07 | 0.20    | 0.28  |  |
| 1/2 | 12.7 | 0.91    | 23.1 | 300 | 2.07 | 0.27    | 0.37  |  |
| 3/4 | 19.1 | 1.18    | 30.0 | 300 | 2.07 | 0.40    | 0.54  |  |
| 1   | 25.4 | 1.50    | 38.1 | 300 | 2.07 | 0.57    | 0.86  |  |



### FLEXSTEEL® SERVICE STATION AIR



#### **Product Specifications**

APPLICATION: For tire inflation service from towers, reels, or curb connections.

CONSTRUCTION

**TUBE:** Nitrile synthetic rubber, RMA Class B (medium/high oil resistance)

COVER: Red or Black nitrile synthetic rubber, abrasion- and oil-resistant, RMA Class B

(medium/high oil resistance)

**REINFORCEMENT:** Braided (1) steel wire braid

TEMPERATURE: -20°F to 190°F (-29°C to 88°C)

**PACKAGING:** 500' reels, maximum 3 pieces, 25' minimum

**BRANDING:** Example: Goodyear® 1/4" Flexsteel® Service Station Air. Made in USA.

**COUPLINGS:** Contact fitting manufacturer for proper fitting recommendation and coupling procedure.

NON-STOCK/SIZES: Refer to page 303 for special production run minimum requirements.

**ORDER CODES:** 539-078 (red) 539-097 (black)

#### FLEXSTEEL® SERVICE STATION AIR

| ID  |     | NOM. OD |      | MAX | . WP | WEIGHT  |       |
|-----|-----|---------|------|-----|------|---------|-------|
| in. | mm. | in.     | mm.  | psi | Мра  | lb./ft. | kg./m |
| 1/4 | 6.4 | 0.61    | 15.5 | 250 | 1.72 | 0.18    | 0.28  |
| 3/8 | 9.5 | 0.72    | 18.3 | 250 | 1.72 | 0.23    | 0.34  |

AIR & MULTIPURPOSE
General Purpose
Heavy Duty
Push-on

CHEMICAL TRANSFER

CLEANING EQUIPMENT

> FOOD Transfer Washdown

> > MARINE

MATERIAL HANDLING Abrasives Bulk Transfer

Cement & Concrete

MINING

PETROLEUM Aircraft Fueling Dispensing Dock

SPRAY

STEAM

VACUUM

**VEYANCE** 

WATER
Discharge
Suction &
Discharge
Washdown

WELDING

COUPLING SYSTEMS



AIR &
MULTIPURPOSE
General Purpose
Heavy Duty
Push-on

CHEMICAL TRANSFER

CLEANING EQUIPMENT

FOOD Transfer Washdown

MARINE

MATERIAL
HANDLING
Abrasives
Bulk Transfer
Cement & Concrete

MINING

PETROLEUM Aircraft Fueling Dispensing Dock Transfer

**SPRAY** 

STEAM

VACUUM

**VEYANCE** 

WATER
Discharge
Suction &
Discharge
Washdown

WELDING

COUPLING SYSTEMS

**APPENDIX** 

## SERVICE STATION AIR



#### **Product Specifications**

**APPLICATION:** For general air line service stations, automobile repair shops, garages, etc.

CONSTRUCTION

TUBE: Versigard® synthetic rubber, RMA Class C (Limited Oil Resistance)

**COVER:** Versigard synthetic rubber (red)

**REINFORCEMENT:** Spiral synthetic yarn

**TEMPERATURE:** -40°F to 190°F (-40°C to 88°C)

**PACKAGING:** 500' reels, maximum 3 pieces, 50' increments

**BRANDING:** Example: Service Station Air Made in the USA Goodyear®.

**COUPLINGS:** Contact fitting manufacturer for proper fitting recommendation and coupling procedure.

**NON-STOCK/SIZES:** Refer to page 303 for special production run minimum requirements.

**ORDER CODES:** 569-018

#### **SERVICE STATION AIR**

| ID  |      | NOM. OD |       | MAX. WP |      | WEIGHT  |        |
|-----|------|---------|-------|---------|------|---------|--------|
| in. | mm.  | in.     | mm.   | psi     | Мра  | lb./ft. | kg./m. |
| 1/4 | 6.35 | 0.59    | 14.99 | 250     | 1.72 | 0.16    | 0.24   |
| 3/8 | 9.53 | 0.71    | 18.03 | 250     | 1.72 | 0.21    | 0.31   |



F5<sup>™</sup> AIR HOSE



# Heavy Duty Push-on CHEMICAL

(NEW

**MULTIPURPOSE** 

General Purpose

TRANSFER

AIR &

CLEANING EQUIPMENT

> FOOD Transfer Washdown

> > MARINE

MATERIAL HANDLING Abrasives Bulk Transfer Cement & Concrete

MINING

PETROLEUM Aircraft Fueling Dispensing Dock

SPRAY

STEAM

VACUUM

VEYANCE

WATER
Discharge
Suction &
Discharge
Nashdown

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**APPENDIX** 

#### **Product Specifications**

APPLICATION:

For construction, manufacturing and other industries where flexibility, strength and durability

are required.

CONSTRUCTION

TUBE: Blue Flexible TPE

**COVER:** Matte Blue Flexible TPE

**REINFORCEMENT:** Polyester fiber

**TEMPERATURE**: 40°F to 158°F (-40°C to 70°C)

PACKAGING: 750' reels or 50' coils

**BRANDING:** Example: F5<sup>™</sup> 300psi Made in USA Goodyear<sup>®</sup>.

**COUPLINGS:** MxM NPT for coupled assemblies

ORDER CODES: 540-438 (blue)

#### F5™ AIR HOSE

| ID  |      | NOM. OD |      | MAX | . WP | WEIGHT  |        |
|-----|------|---------|------|-----|------|---------|--------|
| in. | mm.  | in.     | mm.  | psi | Мра  | lb./ft. | kg./m. |
| 1/4 | 6.6  | .50     | 11.5 | 300 | 2.07 | 0.06    | 0.09   |
| 3/8 | 9.8  | .64     | 16.2 | 300 | 2.07 | 0.10    | 0.16   |
| 1/2 | 12.7 | .81     | 20.0 | 300 | 2.07 | 0.16    | 0.24   |



AIR &
MULTIPURPOSE
General Purpose
Heavy Duty
Push-on

CHEMICAL TRANSFER

CLEANING EQUIPMENT

FOOD Transfer Washdown

MARINE

MATERIAL HANDLING Abrasives Bulk Transfer Cement & Concrete

MINING

PETROLEUM Aircraft Fueling Dispensing Dock Transfer

**SPRAY** 

STEAM

**VACUUM** 

**VEYANCE** 

WATER
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Discharge
Washdown

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**APPENDIX** 

### **PLIOVIC®**



#### **Product Specifications**



APPLICATION: A lightweight, economical general purpose hose for carrying air, water and many spray solu-

tions. Pliovic® is suitable for a wide range of industrial, construction, agricultural hand sprayers and many multipurpose applications. Nonconductive, minimum electrical resistance greater than one (1) megohm per inch of hose length at 1000 Volts DC. Available in Pliovic® GS construction or a thick cover, Pliovic® Plus construction. Non-marking cover.

CONSTRUCTION

TUBE: Black Pliovic®, RMA Class B (Medium Oil Resistance)

**COVER:** Pliovic®, smooth finish, RMA Class B (Medium Oil Resistance)

**REINFORCEMENT:** Spiral synthetic yarn

TEMPERATURE: -10°F to 158°F (-23°C to 70°C) for GS and Pliovic® Plus 250

**PACKAGING:** 1/4" – 1/2" 750' reels, maximum 3 pieces, 50' increments

5/8" 500' reels, maximum 3 pieces, 50' increments (Pliovic® Plus 250 Only) 3/4" 450' reels, maximum 3 pieces, 50' increments (Pliovic® Plus 250 Only) 1" 400' reels, maximum 3 pieces, 50' increments (Pliovic® Plus 250 Only) 1½"-2" 300' reels, maximum 3 pieces, 50' increments (Pliovic® Plus 250 Only) Coupled assemblies availabe upon request. Contact hose marketing for availability on cut,

coiled, and tied hose lengths.

**BRANDING:** Example: Pliovic® GS 3/8" ID (9.5 mm) 250 psi WP. Made in USA. Goodyear®.

**COUPLINGS:** Contact fitting manufacturer for proper fitting recommendation and coupling procedure.

**NON-STOCK/SIZES:** Refer to page 303 for special production run minimum requirements.

ORDER CODES: See next page.



| PLIOVIC® GS |      |      |         |     |         | 57 (yellow) 540-472 (black)<br>06 (red) |        |  |
|-------------|------|------|---------|-----|---------|---|--------|--|
| II.         | ID   |      | NOM. OD |     | MAX. WP |   | WEIGHT |  |
| in.         | mm.  | in.  | mm.     | psi | Мра     | lb./ft.                                 | kg./m. |  |
| 1/4         | 6.4  | 0.45 | 11.4    | 300 | 2.07    | 0.06                                    | 0.09   |  |
| 5/16        | 7.9  | 0.59 | 15.0    | 300 | 2.07    | 0.11                                    | 0.16   |  |
| 3/8         | 9.5  | 0.60 | 15.2    | 300 | 2.07    | 0.09                                    | 0.13   |  |
| 1/2         | 12.7 | 0.78 | 19.8    | 300 | 2.07    | 0.15                                    | 0.22   |  |

| AIR &           |
|-----------------|
| MULTIPURPOSE    |
| General Purpose |
| Heavy Duty      |
| Push-on         |

CHEMICAL TRANSFER

CLEANING EQUIPMENT

> FOOD Transfer Washdown

> > MARINE

MATERIAL HANDLING Abrasives Bulk Transfer Cement & Concrete

MINING

PETROLEUM Aircraft Fueling Dispensing Dock

**SPRAY** 

STEAM

VACUUM

VEYANCE

WATER
Discharge
Suction &
Discharge
Washdown

WELDING

COUPLING SYSTEMS

| PLIOVIC® I | PLUS 250 |      | ORDER CODES: | 540-201 (red<br>540-233 (bla |      | 27 (blue)<br>57 (yellow) | 540-232 (green) |
|------------|----------|------|--------------|------------------------------|------|--------------------------|-----------------|
| II.        | ID NO    |      | I. OD        | MAX                          | . WP | WEIGHT                   |                 |
| in.        | mm.      | in.  | mm.          | psi                          | Мра  | lb./ft.                  | kg./m.          |
| 1/4        | 6.4      | 0.50 | 12.7         | 250                          | 1.72 | 0.08                     | 0.12            |
| 3/8        | 9.5      | 0.66 | 16.8         | 250                          | 1.72 | 0.13                     | 0.19            |
| 1/2        | 12.7     | 0.81 | 20.6         | 250                          | 1.72 | 0.17                     | 0.25            |
| 5/8        | 15.9     | 0.94 | 23.9         | 250                          | 1.72 | 0.20                     | 0.30            |
| 3/4        | 19.1     | 1.11 | 28.2         | 250                          | 1.72 | 0.28                     | 0.42            |
| 1          | 25.4     | 1.38 | 35.1         | 200                          | 1.38 | 0.37                     | 0.55            |
| 11/4       | 31.75    | 1.72 | 43.6         | 125                          | 0.86 | 0.60                     | 0.89            |
| 1½         | 38.1     | 1.98 | 50.2         | 125                          | 0.86 | 0.72                     | 1.07            |
| 2          | 50.8     | 2.51 | 63.8         | 100                          | 0.69 | 1.00                     | 1.48            |



AIR &
MULTIPURPOSE
General Purpose
Heavy Duty
Push-on

CHEMICAL TRANSFER

CLEANING EQUIPMENT

FOOD Transfer Washdown

MARINE

MATERIAL
HANDLING
Abrasives
Bulk Transfer
Cement & Concrete

MINING

PETROLEUM
Aircraft Fueling
Dispensing
Dock
Transfer

**SPRAY** 

STEAM

VACUUM

**VEYANCE** 

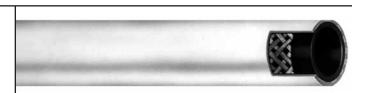
WATER
Discharge
Suction &
Discharge
Washdown

WELDING

COUPLING SYSTEMS

**APPENDIX** 

#### BRAIDAIR™



#### **Product Specifications**

**APPLICATION:** A quality braided general purpose hose for industrial service, compressor lines, pneumatic

tools, water service and low-pressure spray where the need for oil resistance is moderate.

CONSTRUCTION

TUBE: Black synthetic, RMA Class A (High Oil Resistance)

**COVER:** Red synthetic, RMA Class B (Medium Oil Resistance)

**REINFORCEMENT:** Braided (1) synthetic yarn

**TEMPERATURE:** -20°F to 190°F (-29°C to 88°C)

**PACKAGING:** 1/4"-1" 400'-750' reels, maximum 3 pieces, 50' minimum 11/4"-11/2" 300' reels, maximum 3 pieces, 50' minimum

2" 150'–250' carton, maximum 2 pieces, 50' minimum

**BRANDING:** Example: Goodyear® Braidair™ 300 psi WP (20 Bar) 3/8" (9.5mm).

**COUPLINGS:** Contact fitting manufacturer for proper fitting recommendation and coupling procedure.

**NON-STOCK/SIZES:** Refer to page 303 for special production run minimum requirements.

**ORDER CODES:** 536-422 (1/4" - 1½") 536-421 (2")

| BRAIDAIR | тм   |      |         |     |      |         |        |
|----------|------|------|---------|-----|------|---------|--------|
|          | ID   |      | NOM. OD |     | . WP | WEIGHT  |        |
| in.      | mm.  | in.  | mm.     | psi | Мра  | lb./ft. | kg./m. |
| 1/4      | 6.4  | 0.55 | 14.0    | 300 | 2.07 | 0.11    | 0.16   |
| 3/8      | 9.5  | 0.72 | 18.3    | 300 | 2.07 | 0.18    | 0.26   |
| 1/2      | 12.7 | 0.85 | 21.6    | 300 | 2.07 | 0.21    | 0.31   |
| 3/4      | 19.1 | 1.13 | 28.7    | 300 | 2.07 | 0.32    | 0.48   |
| 1        | 25.4 | 1.47 | 37.3    | 300 | 2.07 | 0.50    | 0.74   |
| 11/4     | 31.8 | 1.80 | 45.7    | 300 | 2.07 | 0.75    | 1.12   |
| 1½       | 38.1 | 2.09 | 53.1    | 300 | 2.07 | 1.00    | 1.49   |
| 2        | 50.8 | 2.50 | 63.5    | 200 | 1.38 | 1.09    | 1.62   |



## **HEAVY DUTY**



|                           | Page | MSHA | Oil<br>Resistance<br>Tube* | Oil<br>Resistance<br>Cover* | Temp<br>Range     | Textile | Wire | Braided | Wrapped<br>Finish |
|---------------------------|------|------|----------------------------|-----------------------------|-------------------|---------|------|---------|-------------------|
| Explorer® Air             | 27   |      | С                          | С                           | -40°F to<br>220°F | Yes     |      | Yes     | Yes               |
| Explorer® Plus Air        | 28   |      | С                          | С                           | -40°F to 220°F    | Yes     |      | Yes     | Yes               |
| Plicord® Air Green 400    | 30   |      | С                          | С                           | -25°F to<br>180°F | Yes     |      |         | Yes               |
| Steel Air                 | 26   | Yes  | В                          | В                           | -40°F to 200°F    |         | Yes  | Yes     | Yes               |
| Plicord® Super Rock Drill | 29   | Yes  | А                          | В                           | -40°F to 220°F    |         | Yes  |         | Yes               |
| Super Ortac®              | 31   | Yes  | В                          | В                           | -20°F to 200°F    |         | Yes  | Yes     |                   |

<sup>\*</sup> Based on RMA Oil Classification, see page 300 for more information.

AIR &
MULTIPURPOSE
General Purpose
Heavy Duty
Push-on

CHEMICAL TRANSFER

CLEANING EQUIPMENT

> FOOD Transfer Washdown

> > MARINE

MATERIAL HANDLING Abrasives Bulk Transfer Cement & Concrete

MINING

PETROLEUM Aircraft Fueling Dispensing Dock Transfer

SPRAY

STEAM

VACUUM

**VEYANCE** 

WATER
Discharge
Suction &
Discharge
Washdown

WELDING

COUPLING SYSTEMS



AIR &
MULTIPURPOSE
General Purpose
Heavy Duty
Push-on

CHEMICAL TRANSFER

CLEANING EQUIPMENT

FOOD Transfer Washdown

MARINE

MATERIAL
HANDLING
Abrasives
Bulk Transfer
Cement & Concrete

MINING

PETROLEUM
Aircraft Fueling
Dispensing
Dock
Transfer

**SPRAY** 

STEAM

VACUUM

**VEYANCE** 

WATER
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Discharge
Washdown

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**APPENDIX** 

### STEEL AIR



#### **Product Specifications**



**APPLICATION:** A heavy-duty, wrapped finish, single wire-braid or spiral ply wire air hose for higher

pressure service in severe industrial applications including service in mines, quarries and

construction jobs.

CONSTRUCTION

TUBE: Black Nitrile synthetic rubber, RMA Class B

**COVER:** Yellow Chemivic<sup>™</sup> synthetic rubber (wrapped impression), RMA Class B, MSHA approved

**REINFORCEMENT:** Braided (1) steel wire (1/2" - 11/2") Spiral-plied steel wire (2" - 4")

TEMPERATURE: -40°F to 200°F (-40°C to 93°C)

PACKAGING: 50' and 100' length, coiled

**BRANDING:** Example: Goodyear® Steel Air 500 psi 3.4 MPA 2" 50.8 mm.

**COUPLINGS:** Contact fitting manufacturer for proper fitting recommendation and coupling procedure.

NON-STOCK/SIZES: Refer to page 303 for special production run minimum requirements.

#### **ORDER CODES:** 539-159 (1/2" - 1 1/2") **STEEL AIR** ID NOM. OD MAX. WP **WEIGHT** in. in. Mpa lb./ft. kg./m. mm. mm. psi 1/2 12.7 0.91 23.1 750 5.17 0.34 0.51 3/4 19.1 1.14 29.0 750 5.17 0.45 0.67 1 25.4 1.45 36.6 750 5.17 0.66 1.00 11/4 31.8 1.81 46.0 500 3.45 0.98 1.46 1½ 38.1 1.98 50.2 500 3.45 0.97 1.44

| STEEL AIR ORDER CODES: 549-209 (2" - 4") |       |         |       |         |      |         |        |  |  |
|--|-------|---------|-------|---------|------|---------|--------|--|--|
| ID                                       |       | NOM. OD |       | MAX. WP |      | WEIGHT  |        |  |  |
| in.                                      | mm.   | in.     | mm.   | psi     | Мра  | lb./ft. | kg./m. |  |  |
| 2  | 50.8  | 2.66    | 67.6  | 500     | 3.45 | 1.59    | 2.36   |  |  |
| 2½                                       | 63.5  | 3.33    | 84.6  | 500     | 3.45 | 2.63    | 3.91   |  |  |
| 3  | 76.2  | 3.81    | 96.8  | 500     | 3.45 | 3.07    | 4.57   |  |  |
| 4  | 101.6 | 4.90    | 124.5 | 500     | 3.45 | 4.36    | 6.49   |  |  |

Also available with Versigard® synthetic rubber tube and cover where superior heat resistance is more important than oil resistance.



#### **EXPLORER® AIR**



#### **Product Specifications**

APPLICATION: A versatile, heavy-duty air hose for mining, construction and industrial applications.

CONSTRUCTION

**TUBE:** Black Versigard® synthetic rubber, RMA Class C (limited oil resistance) (536-509)

Black SBR synthetic rubber, RMA Class C (limited oil resistance) (549-943)

**COVER:** Yellow Versigard® synthetic rubber (wrapped impression), RMA Class C (limited oil resistance)

**REINFORCEMENT:** Braided (1) synthetic yarn (1/2" - 2"); Spiral-plied synthetic fabric  $(2\frac{1}{2}" - 3")$ 

**TEMPERATURE:** -40°F to 220°F (-40°C to 104°C)

PACKAGING: 50' length, coiled

**BRANDING:** Example: 1" 24.4mm Explorer® Air 300 psi 2.1 MPa W.P.

**COUPLINGS:** Contact fitting manufacturer for proper fitting recommendation and coupling procedure.

**NON-STOCK/SIZES:** Refer to page 303 for special production run minimum requirements.

**ORDER CODES:** 536 - 509 (1/2" - 2") 549 - 943 (2½" - 3")

| FΧ | DI | n | D | Б | D® | А | D |
|----|----|---|---|---|----|---|---|
| ГΛ | _  |   |   |   |    | • |   |

| ID   |      | NOM. OD |      | MAX | . WP | WEIGHT  |        |
|------|------|---------|------|-----|------|---------|--------|
| in.  | mm.  | in.     | mm.  | psi | Мра  | lb./ft. | kg./m. |
| 1/2  | 12.7 | 0.89    | 22.6 | 300 | 2.07 | 0.24    | 0.36   |
| 3/4  | 19.1 | 1.19    | 30.2 | 300 | 2.07 | 0.37    | 0.55   |
| 1    | 25.4 | 1.49    | 37.9 | 300 | 2.07 | 0.53    | 0.79   |
| 11/4 | 31.8 | 1.66    | 42.2 | 300 | 2.07 | 0.58    | 0.86   |
| 1½   | 38.1 | 2.01    | 51.1 | 300 | 2.07 | 0.83    | 1.24   |
| 2    | 50.8 | 2.57    | 65.3 | 300 | 2.07 | 1.20    | 1.79   |
| 21/2 | 63.7 | 3.13    | 79.4 | 300 | 2.07 | 1.56    | 2.32   |
| 3    | 76.1 | 3.56    | 90.6 | 300 | 2.07 | 1.67    | 2.48   |

AIR & MULTIPURPOSE
General Purpose
Heavy Duty
Push-on

CHEMICAL TRANSFER

CLEANING EQUIPMENT

> FOOD Transfer Washdown

> > MARINE

MATERIAL HANDLING Abrasives Bulk Transfer

Cement & Concrete

MINING

PETROLEUM Aircraft Fueling Dispensing Dock

**SPRAY** 

STEAM

VACUUM

**VEYANCE** 

WATER
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Discharge
Vashdown

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AIR &
MULTIPURPOSE
General Purpose
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CHEMICAL TRANSFER

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MATERIAL HANDLING Abrasives Bulk Transfer Cement & Concrete

MINING

PETROLEUM Aircraft Fueling Dispensing Dock Transfer

**SPRAY** 

STEAM

VACUUM

**VEYANCE** 

WATER
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Suction &
Discharge
Washdown

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**APPENDIX** 

# EXPLORER® PLUS AIR



#### **Product Specifications**

APPLICATION: A versa

A versatile, heavy-duty air hose for mining, construction, and industrial applications where

medium pressures are encountered.

CONSTRUCTION TUBE:

Black Versigard® synthetic rubber (536-508), RMA Class C

Black Versigard synthetic rubber (549-413)

**COVER:** Yellow Versigard® (wrapped impression)

**REINFORCEMENT:** Braided (1) synthetic yarn (1/2" - 11/4"); Spiral-plied synthetic fabric (11/2" - 4")

**TEMPERATURE**: -40°F to 220°F (-40°C to 104°C)

PACKAGING: 50' length, coiled

**BRANDING:** Example: 1" 25.4mm Explorer® Plus Air 400psi 2.8 MPa W.P. Goodyear®

**COUPLINGS:** Contact fitting manufacturer for proper fitting recommendation and coupling procedure.

**NON-STOCK/SIZES:** Refer to page 303 for special production run minimum requirements.

**ORDER CODES:** 536-508 (1/2" - 1") 549-317 (1¼" - 4")

#### **EXPLORER® PLUS AIR**

| ID   |       | NOM. OD |       | MAX | . WP | WEIGHT  |        |
|------|-------|---------|-------|-----|------|---------|--------|
| in.  | mm.   | in.     | mm.   | psi | Мра  | lb./ft. | kg./m. |
| 1/2  | 12.7  | 0.94    | 23.9  | 400 | 2.76 | 0.24    | 0.36   |
| 3/4  | 19.1  | 1.19    | 30.2  | 400 | 2.76 | 0.38    | 0.57   |
| 1    | 25.4  | 1.49    | 37.9  | 400 | 2.76 | 0.54    | 0.80   |
| 11/4 | 31.8  | 1.66    | 42.2  | 400 | 2.76 | 0.56    | 0.83   |
| 1½   | 38.1  | 2.01    | 51.1  | 400 | 2.76 | 0.83    | 1.24   |
| 2    | 50.8  | 2.54    | 64.4  | 400 | 2.76 | 1.08    | 1.61   |
| 21/2 | 63.5  | 3.17    | 80.6  | 400 | 2.76 | 1.70    | 2.53   |
| 3    | 76.2  | 3.66    | 93.0  | 400 | 2.76 | 2.00    | 2.98   |
| 4    | 101.6 | 4.78    | 121.5 | 400 | 2.76 | 2.92    | 4.35   |



#### PLICORD® SUPER ROCK DRILL

**Product Specifications** 



#### CHEMICAL TRANSFER

**APPLICATION:** An extra heavy-duty, high-pressure hose for pneumatic service in mining, construction and industrial service, where working conditions are especially source.

industrial service where working conditions are especially severe. CONSTRUCTION

TUBE: Black, heat-resistant Nitrile (ORS) synthetic rubber, RMA Class A (High Oil Resistance)

**COVER:** Blue Chemivic<sup>™</sup> synthetic with spiral yellow transfer stripe (wrapped impression) MSHA approved,

RMA Class B (medium oil resistance)

**REINFORCEMENT:** Spiral-plied steel wire

**TEMPERATURE:**  $-40^{\circ}\text{F}$  to  $220^{\circ}\text{F}$  ( $-40^{\circ}\text{C}$  to  $104^{\circ}\text{C}$ )

PACKAGING: 100' length, coiled, polywrapped

BRANDING (SPIRAL): Example: Goodyear® Plicord® Super Rock Drill ORS 500 psi WP.

**COUPLINGS:** Contact fitting manufacturer for proper fitting recommendation and coupling procedure.

NON-STOCK/SIZES: Refer to page 303 for special production run minimum requirements.

**ORDER CODES:** 549-285

PLICORD® SUPER ROCK DRILL

| - 1 | D     | NOM  | I. OD | MAX | . WP | WEI     | GHT    |  |
|-----|-------|------|-------|-----|------|---------|--------|--|
| in. | mm.   | in.  | mm.   | psi | Мра  | lb./ft. | kg./m. |  |
| 2½  | 63.5  | 3.45 | 87.7  | 500 | 3.45 | 2.96    | 4.40   |  |
| 3   | 76.2  | 3.94 | 100.1 | 500 | 3.45 | 3.44    | 5.12   |  |
| 4   | 101.6 | 4.96 | 126.0 | 400 | 2.76 | 4.55    | 6.77   |  |

Push-on CHEMICAL

**MULTIPURPOSE** 

General Purpose Heavy Duty

> CLEANING EQUIPMENT

AIR &

FOOD Transfer Vashdown

MARINE

MATERIAL HANDLING Abrasives Bulk Transfer Cement & Concrete

MINING

PETROLEUM Aircraft Fueling Dispensing Dock

SPRAY

STEAM VACUUM

VEYANCE

WATER
Discharge
Suction &
Discharge
Washdown

WELDING

COUPLING SYSTEMS



AIR &
MULTIPURPOSE
General Purpose
Heavy Duty
Push-on

CHEMICAL TRANSFER

CLEANING EQUIPMENT

FOOD Transfer Washdown

MARINE

MATERIAL HANDLING Abrasives Bulk Transfer Cement & Concrete

MINING

PETROLEUM Aircraft Fueling Dispensing Dock Transfer

**SPRAY** 

STEAM

VACUUM

**VEYANCE** 

WATER
Discharge
Suction &
Discharge
Washdown

WELDING

COUPLING SYSTEMS

**APPENDIX** 

#### PLICORD® AIR GREEN 400



#### **Product Specifications**



APPLICATION: A versatile, heavy-duty air hose for use in rough industrial applications or for severe service

in mines, quarries and construction jobs. CONSTRUCTION

TUBE: Black Plioflex® synthetic rubber, RMA Class C (Limited Oil Resistance)(nonconductive)

**COVER:** Green Plioflex® synthetic rubber (wrapped impression), RMA Class C (Limited Oil Resistance)

**REINFORCEMENT:** Spiral-plied synthetic fabric

TEMPERATURE: -25°F to 180°F (-32°C to 82°C)

PACKAGING: 100' length, coiled, polywrapped

BRANDING (SPIRAL): Example: Goodyear® Plicord® Air Green 400 psi WP.

**COUPLINGS:** Contact fitting manufacturer for proper fitting recommendation and coupling procedure.

**NON-STOCK/SIZES:** Refer to page 303 for special production run minimum requirements.

**ORDER CODES:** 549-006

#### PLICORD® AIR GREEN 400

| II.   | D    | NOM. OD |      | MAX. WP |      | WEI     | GHT    |
|-------|------|---------|------|---------|------|---------|--------|
| in.   | mm.  | in.     | mm.  | psi     | Мра  | lb./ft. | kg./m. |
| 1/2   | 12.7 | 0.880   | 22.4 | 400     | 2.76 | 0.23    | 0.34   |
| 5/8   | 15.9 | 1.050   | 26.7 | 400     | 2.76 | 0.32    | 0.48   |
| 3/4   | 19.1 | 1.230   | 31.2 | 400     | 2.76 | 0.45    | 0.67   |
| 1     | 25.4 | 1.500   | 38.1 | 400     | 2.76 | 0.58    | 0.86   |
| 11/4  | 31.8 | 1.790   | 45.5 | 400     | 2.76 | 0.74    | 1.10   |
| 15/16 | 33.3 | 1.890   | 48.0 | 400     | 2.76 | 0.83    | 1.24   |
| 1½    | 38.1 | 2.040   | 51.8 | 400     | 2.76 | 0.86    | 1.28   |
| 2     | 50.8 | 2.546   | 64.7 | 400     | 2.76 | 1.11    | 1.65   |
| 2½    | 63.5 | 3.156   | 80.2 | 400     | 2.76 | 1.64    | 2.44   |
| 3     | 76.2 | 3.700   | 94.0 | 400     | 2.76 | 2.14    | 3.18   |



#### SUPER ORTAC®



**Product Specifications** 

APPLICATION: For heavy-duty service in handling air, water, oil, petroleum-based solvents and agricultural spray

solution

CONSTRUCTION

**TUBE:** Nitrile synthetic rubber, RMA Class B (Medium Oil Resistance)

**COVER:** Yellow Chemivic<sup>™</sup> synthetic rubber, RMA Class B (Medium Oil Resistance), smooth finish,

pinpricked, MSHA approved

REINFORCEMENT: Braided (1) steel wire

**TEMPERATURE:** -20°F to 200°F (-29°C to 93°C)

**PACKAGING:** 1/2"-1" 500' reels, maximum 3 pieces, 50' increments

 $1\frac{1}{4}$ "  $-1\frac{1}{2}$ " 300' reels, maximum 3 pieces, 50' increments

2" 100'-200' per carton, maximum 3 pieces, 50' increments Also stocked in cut and coiled 50' lengths, 2 pieces per carton, all sizes.

**BRANDING:** Example: Goodyear® 1" Super Ortac® 1000 psi. Fire Resistant USMSHA IC-1 1/9. Made in USA.

**COUPLINGS:** Contact fitting manufacturer for proper fitting recommendation and coupling procedure.

NON-STOCK/SIZES: Refer to page 303 for special production run minimum requirements.

**ORDER CODES:** 539-152

| SU | P | ER | U | R | ΙΑ | $C_{\scriptscriptstyle{ m I\! \! B}}$ |
|----|---|----|---|---|----|---------------------------------------|
|    |   |    |   |   |    |                                       |

|      | D    | NOM. OD |      | MAX. WP |     | WEI     | GHT    |
|------|------|---------|------|---------|-----|---------|--------|
| in.  | mm.  | in.     | mm.  | psi     | Мра | lb./ft. | kg./m. |
| 1/2  | 12.7 | 0.91    | 23.1 | 1000    | 6.9 | 0.34    | 0.51   |
| 3/4  | 19.1 | 1.14    | 29.0 | 1000    | 6.9 | 0.44    | 0.65   |
| 1    | 25.4 | 1.45    | 36.8 | 1000    | 6.9 | 0.63    | 0.94   |
| 11/4 | 31.8 | 1.81    | 46.0 | 1000    | 6.9 | 1.05    | 1.56   |
| 1½   | 38.1 | 1.98    | 50.8 | 1000    | 6.9 | 1.08    | 1.61   |
| 2    | 50.8 | 2.55    | 64.3 | 1000    | 6.9 | 1.57    | 2.34   |

AIR &
MULTIPURPOSE
General Purpose
Heavy Duty
Push-on

CHEMICAL TRANSFER

CLEANING EQUIPMENT

> FOOD Transfer Washdown

> > MARINE

MATERIAL HANDLING Abrasives Bulk Transfer

Cement & Concrete

MINING

PETROLEUM Aircraft Fueling Dispensing Dock

SPRAY

STEAM

VACUUM

**VEYANCE** 

WATER
Discharge
Suction &
Discharge
Washdown

WELDING

COUPLING SYSTEMS



AIR &
MULTIPURPOSE
General Purpose
Heavy Duty
Push-on

CHEMICAL TRANSFER

CLEANING EQUIPMENT

FOOD Transfer Washdown

MARINE

MATERIAL HANDLING Abrasives Bulk Transfer Cement & Concrete

#### MINING

PETROLEUM Aircraft Fueling Dispensing Dock Transfer

**SPRAY** 

STEAM

VACUUM

**VEYANCE** 

WATER
Discharge
Suction &
Discharge
Washdown

WELDING

COUPLING SYSTEMS

**APPENDIX** 

## **PUSH-ON**



|                 | Page | Superior<br>Abrasion<br>Cover | MSHA | Non-<br>conductive | Oil<br>Resistance<br>Tube* | Oil<br>Resistance<br>Cover* | Braided | Robotic<br>Service | General<br>Industrial |
|-----------------|------|-------------------------------|------|--------------------|----------------------------|-----------------------------|---------|--------------------|-----------------------|
| Autogrip®       | 33   | Yes                           | Yes  | Yes                | В                          | А                           | Yes     | Yes                | Yes                   |
| Insta-Grip™ 250 | 35   |                               |      | Yes                | В                          | В                           |         |                    | Yes                   |
| Insta-Grip™ 300 | 34   |                               | Yes  | Yes                | А                          | В                           | Yes     |                    | Yes                   |
| Insta-Grip™ TC  | 36   |                               |      |                    | А                          | В                           | Yes     |                    | Yes                   |
| Ultra-Grip™     | 37   | Yes                           | Yes  | Yes                | А                          | А                           | Yes     | Yes                | Yes                   |

<sup>\*</sup> Based on RMA Oil Classification, see page 300 for more information.



#### **AUTOGRIP®**



# SUPERIOR ABRASION RESISTANCE

**Product Specifications** 

**APPLICATION:** A premium-quality push-on hose specifically designed for the rigors of robotic and automated applications where flexibility, high abuse resistance and strength are desired. It is ideally suited

for use in the demanding applications of the automotive assembly, pharmaceutical, material handling and welding industries. Nonconductive, minimum electrical resistance greater than one

(1) megohm per inch of hose length at 1000 Volts DC.

CONSTRUCTION

TUBE: Silicone not used in the manufacturing of this hose. Neoprene, seamless, heat- and oil-resistant,

RMA Class B (Medium Oil Resistance)

 $\textbf{COVER:} \hspace{5mm} \textbf{Weather-, abrasion- and oil-resistant Carbryn}^{\text{\tiny{TM}}} \hspace{2mm} \textbf{synthetic rubber, RMA Class A}$ 

(High Oil Resistance), MSHA approved

**REINFORCEMENT:** Braided (1) high-strength yarn laid at the most effective angle for maximum coupling

holding ability

TEMPERATURE: -40°F to 200°F (-40°C to 93°C)

**PACKAGING:** 1/4" - 1" 500' reels, 4 piece maximum, 10' minimum

**BRANDING:** Example: Autogrip® 9.5 mm (3/8") 21 Bar (300 psi) WP Flame Resistant USMHA 2G-14C/28.

Made in USA Goodyear®.

**COUPLINGS:** Contact fitting manufacturer for proper fitting recommendation and coupling procedure.

USE ONLY WATER-BASED INSTALLATION LUBRICANTS.

NON-STOCK/SIZES: Refer to page 303 for special production run minimum requirements.

**ORDER CODES:** 535-571 (black) 535-572 (blue) 535-573 (gray)

535-574 (green) 535-575 (red) 535-576 (white)

535-577 (brown) 535-578 (yellow)

| AUTOGRIF | )®   |         |      |     |      |         |        |  |
|----------|------|---------|------|-----|------|---------|--------|--|
| 1        | D    | NOM. OD |      | MAX | . WP | WEIGHT  |        |  |
| in.      | mm.  | in.     | mm.  | psi | Мра  | lb./ft. | kg./m. |  |
| 1/4      | 6.4  | 0.50    | 12.7 | 300 | 2.07 | 0.09    | 0.13   |  |
| 3/8      | 9.5  | 0.66    | 16.8 | 300 | 2.07 | 0.12    | 0.18   |  |
| 1/2      | 12.7 | 0.76    | 19.3 | 300 | 2.07 | 0.14    | 0.21   |  |
| 5/8      | 15.9 | 0.92    | 23.4 | 300 | 2.07 | 0.17    | 0.25   |  |
| 3/4      | 19.1 | 1.06    | 26.9 | 300 | 2.07 | 0.22    | 0.33   |  |
| 1        | 25.4 | 1.34    | 34.0 | 300 | 2.07 | 0.31    | 0.46   |  |

AIR &
MULTIPURPOSE
General Purpose
Heavy Duty
Push-on

CHEMICAL TRANSFER

CLEANING EQUIPMENT

> FOOD Transfer Washdown

> > MARINE

MATERIAL HANDLING Abrasives Bulk Transfer

Cement & Concrete

MINING

PETROLEUM Aircraft Fueling Dispensing Dock

**SPRAY** 

STEAM

VACUUM

**VEYANCE** 

WATER
Discharge
Suction &
Discharge
Washdown

WELDING

COUPLING SYSTEMS



AIR &
MULTIPURPOSE
General Purpose
Heavy Duty
Push-on

CHEMICAL TRANSFER

CLEANING EQUIPMENT

FOOD Transfer Washdown

MARINE

MATERIAL HANDLING Abrasives Bulk Transfer Cement & Concrete

MINING

PETROLEUM Aircraft Fueling Dispensing Dock Transfer

**SPRAY** 

STEAM

**VACUUM** 

**VEYANCE** 

WATER
Discharge
Suction &
Discharge
Washdown

WELDING

COUPLING SYSTEMS

**APPENDIX** 

### INSTA-GRIP™ 300



#### **Product Specifications**





APPLICATION:

For use with push-on fittings at working pressures of 300 psi. For low-pressure hydraulic and pneumatic systems such as shop air systems, general industrial, maintenance and automotive assembly applications. Nonconductive, minimum electrical resistance, greater than one (1) megohm per inch of hose length at 1000 Volts DC. MSHA approved covers.

CONSTRUCTION

TUBE:

Silicone not used in the manufacturing of this hose. Chemivic™ oil- and heat-resistant

synthetic rubber, RMA Class A (High Oil Resistance)

COVER:

Black, Green, Blue, Red, Yellow and Gray (others: contact customer service); MSHA approved, weather-, abrasion-, and oil-resistant synthetic rubber. RMA Class B.

(Medium Oil Resistance)

REINFORCEMENT:

Braided (1) high-strength synthetic yarn laid at the most effective angle for maximum

strength and coupling holding ability

**TEMPERATURE:** -40°F to 190°F (-40°C to 88°C)

**PACKAGING:** 500' reels, maximum 4 pieces, 10' minimum

**BRANDING:** Example: Insta-Grip<sup>™</sup> 1/4" 300 psi WP Flame Resistant USMSHA 2G-IC-14C/33

Made in USA Goodyear®.

**COUPLINGS:** Contact fitting manufacturer for proper fitting recommendation and coupling procedure.

NON-STOCK/SIZES: Refer to page 303 for special production run minimum requirements.

**ORDER CODES:** 535-278 (black) 535-279 (green) 535-294 (gray)

535-280 (red) 535-281 (blue) 535-277 (yellow)

#### INSTA-GRIP™ 300

| ID   |      | NOM. OD |      | MAX. WP |      | BEND RADIUS |     | WEIGHT  |        |
|------|------|---------|------|---------|------|-------------|-----|---------|--------|
| in.  | mm.  | in.     | mm.  | psi     | Мра  | in.         | mm. | lb./ft. | kg./m. |
| 1/4  | 6.4  | 0.54    | 13.7 | 300     | 2.07 | 3           | 64  | 0.09    | 0.13   |
| 3/16 | 4.8  | 0.38    | 9.7  | 300     | 2.07 | 3           | 64  | 0.05    | 0.07   |
| 5/16 | 7.9  | 0.62    | 15.7 | 300     | 2.07 | 3           | 76  | 0.12    | 0.18   |
| 3/8  | 9.5  | 0.69    | 17.5 | 300     | 2.07 | 3           | 76  | 0.14    | 0.21   |
| 1/2  | 12.7 | 0.81    | 20.6 | 300     | 2.07 | 5           | 127 | 0.17    | 0.25   |
| 5/8  | 15.9 | 0.93    | 23.6 | 300     | 2.07 | 6           | 152 | 0.20    | 0.30   |
| 3/4  | 19.1 | 1.07    | 27.2 | 300     | 2.07 | 7           | 178 | 0.26    | 0.39   |



### INSTA-GRIP™ 250



#### AIR & **MULTIPURPOSE** General Purpose Heavy Duty Push-on

**CHEMICAL** TRANSFER

**CLEANING EQUIPMENT** 

> FOOD Transfer

> > MARINE

MATERIAL

HANDLING Abrasives Bulk Transfer Cement & Concrete

MINING

PETROLEUM Aircraft Fueling Dispensing Dock

**SPRAY** 

STEAM

VACUUM

**VEYANCE** 

Suction &

WELDING

COUPLING

**APPENDIX** 

#### **Product Specifications**

APPLICATION: For use with push-on fittings at working pressures of 250 psi for industrial service.

Nonconductive, minimum electrical resistance greater than one (1) megohm per inch of hose length at 1000 Volts DC.

CONSTRUCTION

Chemivic<sup>™</sup> oil- and heat-resistant synthetic rubber, RMA Class A (High Oil Resistance) TUBE:

COVER: Red, Black, or Green Chemivic™, RMA Class B (Medium Oil Resistance)

REINFORCEMENT: Spiral Flexten® yarn

**TEMPERATURE:** -20°F to 190°F (-29°C to 88°C)

PACKAGING: 500' reels, maximum 3 pieces, 50' increments

**BRANDING:** Example: Insta-Grip™ Nonconductive 3/8" (9.5mm) 250 psi WP. Made in USA Goodyear®.

**COUPLINGS:** Contact fitting manufacturer for proper fitting recommendation and coupling procedure.

NON-STOCK/SIZES: Refer to page 303 for special production run minimum requirements.

**ORDER CODES:** 569-013 (red) 569-014 (black) 569-015 (green)

569-016 (grey)

#### INSTA-GRIP™ 250 MAX. WP ID NOM. OD WEIGHT lb./ft. in. in. psi Мра kg./m. mm. mm. 1/4 6.4 0.51 12.7 250 1.72 0.08 0.12 3/8 9.5 0.65 250 0.18 16.5 1.72 0.12 250 0.25 1/2 12.7 0.80 20.3 1.72 0.17 5/8 15.9 0.94 23.9 250 1.72 0.23 0.34 3/4 19.1 1.08 27.4 250 0.28 0.42 1.72



AIR &
MULTIPURPOSE
General Purpose
Heavy Duty
Push-on

CHEMICAL TRANSFER

CLEANING EQUIPMENT

FOOD Transfer Washdown

MARINE

MATERIAL
HANDLING
Abrasives
Bulk Transfer
Cement & Concrete

MINING

PETROLEUM
Aircraft Fueling
Dispensing
Dock
Transfer

**SPRAY** 

STEAM

VACUUM

**VEYANCE** 

WATER
Discharge
Suction &
Discharge
Washdown

WELDING

COUPLING SYSTEMS

**APPENDIX** 

### INSTA-GRIP™ TC



#### **Product Specifications**

**APPLICATION:** For low-pressure hydraulic and pneumatic systems such as shop air systems, general

industrial, maintenance and automotive assembly applications. CONSTRUCTION

**TUBE:** Chemivic<sup>™</sup> oil- and heat-resistant synthetic rubber, RMA Class A (High Oil Resistance)

COVER: Black, dyed textile braid, mildew- and oil-resistant

**REINFORCEMENT:** Braided (1) high-strength synthetic yarn laid at an angle for strength and coupling

holding ability

TEMPERATURE: -40°F to 190°F (-40°C to 88°C)

PACKAGING: 500' reels, maximum 4 pieces, 10' minimum length

**BRANDING:** Example: Insta-Grip<sup>™</sup> TC 3/8" 300 psi WP. Made in USA Goodyear<sup>®</sup>.

**COUPLINGS:** Contact fitting manufacturer for proper fitting recommendation and coupling procedure.

NON-STOCK/SIZES: Refer to page 303 for special production run minimum requirements.

**ORDER CODES:** 535-230

#### INSTA-GRIP™ TC

| ID   |      | NOM. OD |      | MAX. WP |      | BEND RADIUS |     | WEIGHT  |        |
|------|------|---------|------|---------|------|-------------|-----|---------|--------|
| in.  | mm.  | in.     | mm.  | psi     | Мра  | in.         | mm. | lb./ft. | kg./m. |
| 1/4  | 6.4  | 0.50    | 12.7 | 300     | 2.07 | 3           | 64  | 0.08    | 0.12   |
| 5/16 | 7.9  | 0.56    | 14.2 | 300     | 2.07 | 3           | 76  | 0.09    | 0.13   |
| 3/8  | 9.5  | 0.64    | 16.3 | 300     | 2.07 | 3           | 76  | 0.11    | 0.16   |
| 1/2  | 12.7 | 0.75    | 19.1 | 300     | 2.07 | 5           | 127 | 0.13    | 0.19   |
| 5/8  | 15.9 | 0.91    | 23.1 | 300     | 2.07 | 6           | 152 | 0.19    | 0.28   |
| 3/4  | 19.1 | 1.03    | 26.2 | 300     | 2.07 | 7           | 178 | 0.21    | 0.31   |



### ULTRA-GRIP™



#### **Product Specifications**









**CHEMICAL** TRANSFER

**MULTIPURPOSE** 

General Purpose Heavy Duty

AIR &

Push-on

**CLEANING EQUIPMENT** 

> FOOD Transfer

> > MARINE

MATERIAL

HANDLING Abrasives Bulk Transfer Cement & Concrete

MINING

PETROLEUM Aircraft Fueling Dock

**SPRAY** 

STEAM

VACUUM

**VEYANCE** 

Suction &

WELDING

COUPLING

**APPENDIX** 

CONSTRUCTION

**ORDER CODES:** 

APPLICATION:

hydraulic pneumatic systems such as robotics, shop air systems, general industrial, maintenance and automotive assembly applications. Nonconductive, minimum electrical resistance greater

than one (1) megohm per inch of hose length at 1000 Volts DC. MSHA approved covers.

For use with push-on fittings at maximum working pressures of 400 psi. For low-pressure

TUBE: Chemivic<sup>™</sup> oil and heat-resistant synthetic rubber, RMA Class A (High Oil Resistance)

COVER: MSHA approved Black (USMSHA 2G-1C-14C/27). Blue, Gray, Green, Red, White, Brown, and

Yellow (USMSHA 2G-1C-14C/28) (others: contact customer service), weather-, abrasion-, and

oil-resistant Carbryn™ rubber, RMA Class A (High Oil Resistance)

REINFORCEMENT: Braided (1) high-strength synthetic yarn laid at an angle for strength and coupling holding ability

**TEMPERATURE:** -40°F to 200°F (-40°C to 93°C)

PACKAGING: 500' reels, maximum 4 pieces, 10' minimum length

Example: Ultra-Grip™ Non-Conductive 3/8" 400 psi WP; Flame Resistant; USMSHA 2G-IC-14C/27 **BRANDING:** 

Made in USA. Goodyear®.

**COUPLINGS:** Contact fitting manufacturer for proper fitting recommendation and coupling procedure.

NON-STOCK/SIZES: Refer to page 303 for special production run minimum requirements.

535-283 (black) 535-284 (blue) 535-285 (gray) 535-286 (green) 535-289 (red) 535-290 (white)

535-292 (brown) 535-551 (yellow)

#### **ULTRA-GRIP™**

| ID NOM |      | I. OD MAX. WP |      | BEND RADIUS |      | WEIGHT |     |         |        |
|--------|------|---------------|------|-------------|------|--------|-----|---------|--------|
| in.    | mm.  | in.           | mm.  | psi         | Мра  | in.    | mm. | lb./ft. | kg./m. |
| 3/16   | 4.8  | 0.36          | 9.1  | 400         | 2.76 | 3      | 64  | 0.04    | 0.06   |
| 1/4    | 6.4  | 0.51          | 13.0 | 400         | 2.76 | 3      | 64  | 0.08    | 0.12   |
| 3/8    | 9.5  | 0.67          | 17.0 | 400         | 2.76 | 3      | 76  | 0.13    | 0.19   |
| 1/2    | 12.7 | 0.76          | 19.3 | 400         | 2.76 | 5      | 127 | 0.14    | 0.21   |
| 5/8    | 15.9 | 0.93          | 23.6 | 400         | 2.76 | 6      | 152 | 0.19    | 0.28   |
| 3/4    | 19.1 | 1.06          | 26.9 | 400         | 2.76 | 7      | 178 | 0.26    | 0.37   |
| 1      | 25.4 | 1.34          | 34.0 | 400         | 2.76 | 8      | 203 | 0.34    | 0.51   |

