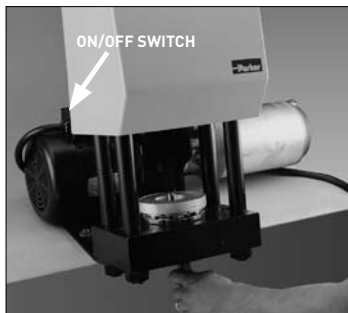


Smoothbore PTFE Hose
 Convoluted PTFE Hose
 Flare Seal Hose
 Silicone Hose
 Specialty Hoses
 Fittings-Swage
 Accessories
 Technical Help
 Warranty

13 ASSEMBLE HOSE



Turn on crimper.

NOTE

Pump on crimper should not exceed 3000 PSI. Parker Hannifin will not accept responsibility for the operation of or provide warranty coverage for a crimper that is operated by a power nti other than equipment supplied by Parker Hannifin for the express purpose of operating the crimper.

14 ASSEMBLE HOSE



While holding hose and fitting in position on die step, pull down on handle to activate crimper.

WARNING

Keep fingers and hands away from die-pusher area.

Failure to do so may result in personal injury.

15 ASSEMBLE HOSE



Crimp fitting onto hose until die ring contacts base plate.

16 ASSEMBLE HOSE



Push handle to retract pusher.

17 ASSEMBLE HOSE



Remove hose assembly and die set.

18 ASSEMBLE HOSE



Repeat Steps 13-20 for the other end of hose if required. Turn off crimper.

Hose Assembly & Crimping



Parker Hannifin, Parflex Division