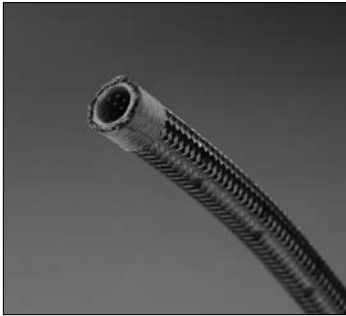


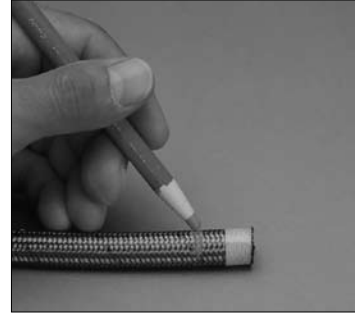
4 INSPECT HOSE



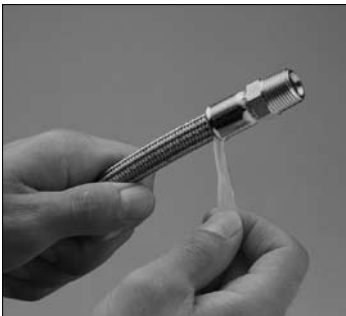
5 INSPECT FITTINGS



6 ASSEMBLE HOSE



7 ASSEMBLE HOSE



8 ASSEMBLE HOSE



9 ASSEMBLE HOSE



Push fitting onto hose slightly and then remove tape. Continue pushing fitting onto hose until fitting reaches depth insertion mark. (If fitting does not readily slide onto hose, perform the next step.)

Select proper Parkrimp die set. (Refer to Assembly Tool Selection Chart in Catalog 4660 or 4690 for proper Parkrimp die part number.)

Using a molybdenum disulfide type grease, apply a thin layer of grease on bowl of crimper base plate.

10 ASSEMBLE HOSE



11 ASSEMBLE HOSE



12 ASSEMBLE HOSE



Place die set into bowl.
CAUTION: The silver die ring must be used for all Parflex fittings. Failure to do so will result in improperly crimped fittings and hose assemblies.

Place silver die ring on top of die. Position ring so it is centered on die. **CAUTION:** When positioning fitting in die, ensure fitting skirt rests on die step. Failure to do so will result in an improperly

crimped or damaged fitting. Position ring so it is centered on die. Place silver die ring on top of die.

Hose Assembly & Crimping

Smoothbore PTFE Hose

Convuluted PTFE Hose

Flare Seal Hose

Silicone Hose

Specialty Hoses

Fittings-Swage

Accessories

Technical Help

Warranty

Parker Hannifin, Parflex Division