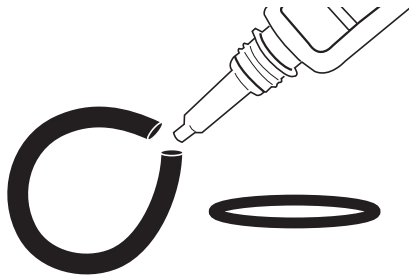


BONDING

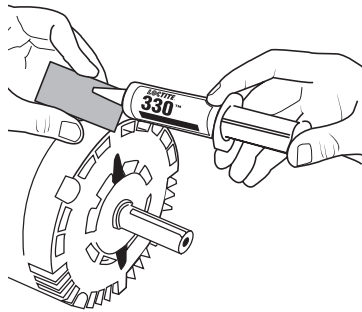
BONDING

O-RING MAKING



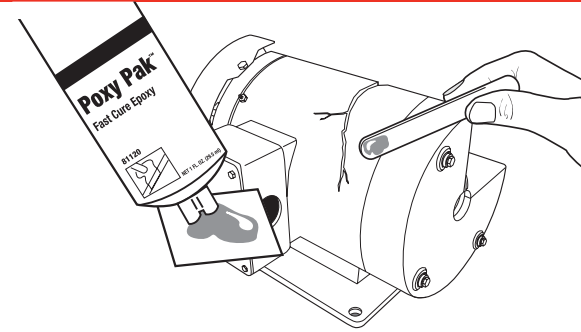
1. Cut the starting end of the cord stock with a clean razor blade. Ensure the cut is clean and square. Do not touch the clean cut end.
2. Measure cord stock to appropriate length. For precise measurement, use Loctite® O-Ring Tool or the ruler provided in the Loctite® O-Ring Making Kit.
3. Cut the measured end of the cord stock with a clean razor blade. Ensure the cut is clean and square to optimize bond area.
4. Apply one drop of Loctite® 404™ Quick Set™ Instant Adhesive and mate the two ends of the cord stock.

BONDING METAL LABEL



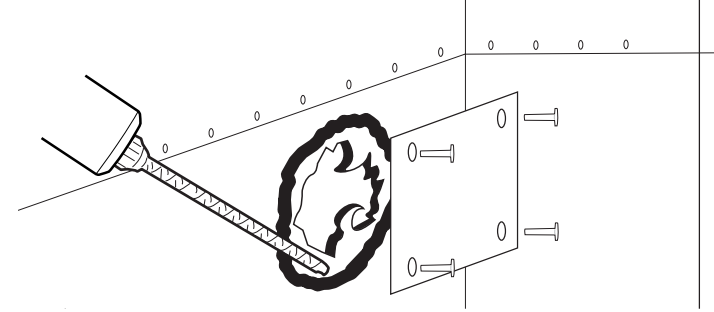
1. Clean surface.
2. Spray Loctite® 7387™ Depend® Activator onto main part. Let dry for two minutes.
3. Apply Loctite® 330™ Depend® Adhesive onto back of label.
4. Press label onto activated surface and hold for a few seconds.
5. Reaches handling strength in 5 minutes. Full cure in 24 hours.

FILLING CRACKS



1. Clean surface.
2. Mix Loctite® Fixmaster® **Poxy Pak™** Epoxy Adhesive according to package directions.
3. Spread mixed material over crack.
4. Sets in 5 minutes, full cure in 8 hours.
5. For maximum protection, a piece of material can be applied over the top of the crack to spread the load after applying the mixed adhesive. The adhesive will hold it in place.

STRUCTURAL BONDING



1. Prepare the surface using Loctite® ODC-Free Cleaner and Degreaser.
2. Attach mix nozzle to the Loctite® H8600™ Weld Eliminator™ Structural Adhesive cartridge.
3. Dispense 50 mm (2") of material to prime nozzle.
4. Apply a continuous bead of adhesive in the area you want to patch and/or seal.
5. Assemble patch using pneumatic pins or rivets, or run screws to hold parts together while the adhesive reaches full cure.