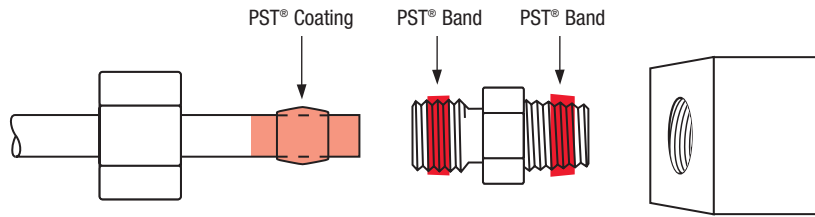


THREAD SEALING

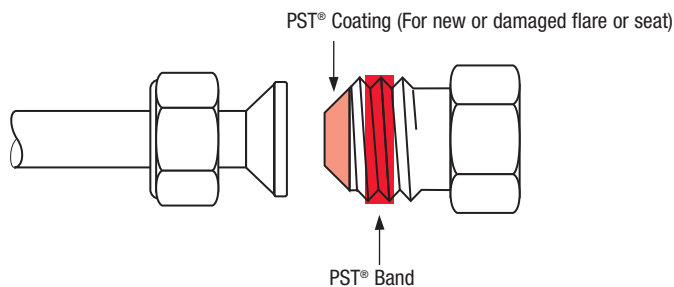
COMPRESSION FITTINGS



1. Slide fitting nut and ferrule back approximately $\frac{3}{4}$ " from end of tubing.
2. If necessary, spray the entire assembly with Loctite® 7649™ Primer N™. Allow to dry.
3. Apply a thin coating of Loctite® PST® Thread Sealant to tubing where ferrule will be located.
4. Slide ferrule forward over Loctite® PST® Thread Sealant coated tubing, then apply a thin bead of Loctite® PST® Thread Sealant coating to ferrule.
5. Slide ferrule forward over Loctite® PST® Thread Sealant coated tubing.
6. Apply a small band of Loctite® PST® Thread Sealant to male threads.
7. Assemble and tighten normally.

Note: Do not use on plastic fittings or tubing.

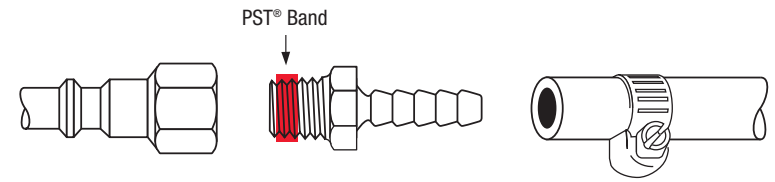
FLARED/SWAGED FITTINGS



1. Disassemble and if necessary, spray all components with Loctite® 7649™ Primer N™. Allow to dry.
2. Apply a thin coating of Loctite® PST® Thread Sealant to fitting face.
3. Apply a band of Loctite® PST® Thread Sealant to male threads.

THREAD SEALING

HOSE ENDS – AIR & HYDRAULIC



1. If necessary, spray adapter threads with Loctite® 7649™ Primer N™. Allow to dry.
 2. Insert barbed hose stem into hose I.D. with slight twisting motion.
 3. Install appropriate hose clamp.
 4. Apply a band of Loctite® PST® Thread Sealant to male hose stem threads upon installation or adding accessory device. Tighten snugly.
- Note:** Loctite® PST® Thread Sealant may attack synthetic rubber tubing.

LOCTITE® BRAND THREAD SEALANT QUICK SELECTOR (TAPERED THREADS)

Application	Product	Primer	Instant Seal	Max. Pressure	Steam Pressure	Temp. Range
Stainless Steel and All Other Metal Fittings	567™ PST® Thread Sealant	Primer N™	500 psi	10,000 psi (24 hours)	235 psi	-65°F to +400°F
Most Metal Fittings Except Stainless Steel	565™ or 561™ PST® Pipe Sealant	Primer N™	500 psi	10,000 psi (24 hours)	n/a	-65°F to +300°F
High Filtration/Zero Contamination Systems	545™ Thread Sealant – Hydraulic/Pneumatic	Primer N™	500 psi (10 min.)	10,000 psi (24 hours)	n/a	-65°F to +300°F
Stainless Steel and All Other Metal Fittings (lower strength)	564™ Thread Sealant	Primer N™	500 psi	10,000 psi (24 hours)	n/a	-65°F to +300°F

DO NOT USE THESE PRODUCTS ON OXYGEN OR STRONG OXIDIZERS.

FLUID COMPATIBILITY

1. Refer to Fluid Compatibility Chart – LT-836.
2. Contact your local Industrial Distributor.
3. Call Henkel Technical Information. See back cover for the Henkel