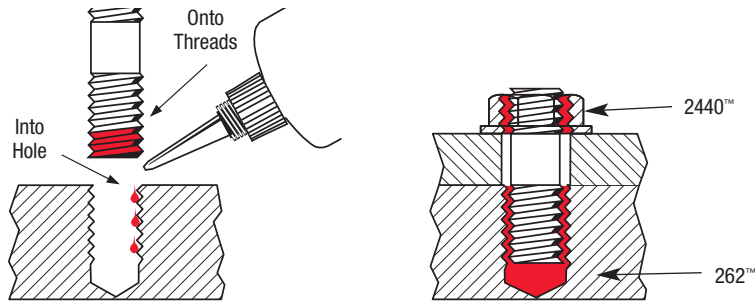


THREADLOCKING

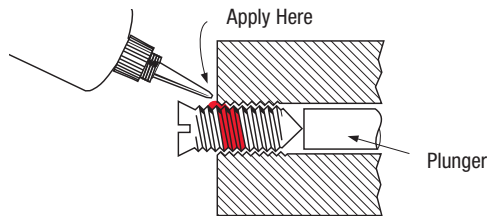
BLIND HOLES (STUDS, ETC.)

LIQUID ONLY



1. Clean all threads (bolt and hole) with Loctite® ODC-Free Cleaner & Degreaser.
2. If necessary, spray all threads with Loctite® 7649™ Primer N™. Allow to dry.
3. Squirt several drops of Loctite® 2670™ Threadlocker down the sides of the female threads.
Note: Use Loctite® 277™ Threadlocker if stud is over 1" diameter.
4. Apply several drops of Loctite® 2670™ Threadlocker onto stud threads.
5. Install studs.
6. Position cover, head, etc.
7. Apply drops of Loctite® 2440™ Threadlocker onto exposed threads.
8. Tighten nuts as required.

ADJUSTMENT SCREWS



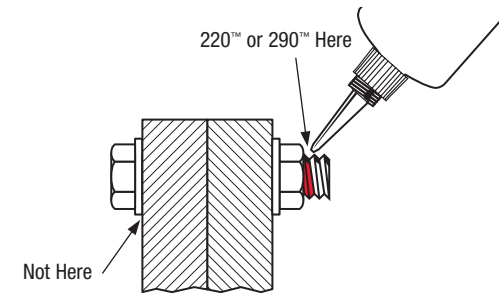
1. Adjust screw to proper setting.
2. Apply several drops of Loctite® 220™ or 290™ Threadlocker at screw and body juncture.
3. Avoid touching bottle tip to metal.

Note: • If re-adjustment is difficult, apply heat to screw with soldering

THREADLOCKING

PRE-ASSEMBLED FASTENERS

LIQUID ONLY



1. Clean bolts and nuts with Loctite® ODC-Free Cleaner & Degreaser.
2. Assemble components.
3. Tighten nuts.
4. Apply several drops of Loctite® 220™ or 290™ Threadlocker at the nut and bolt juncture.
5. Avoid touching bottle tip to metal.
Note: For preventive maintenance on existing equipment: RETIGHTEN nuts and apply Loctite® 220™ or 290™ Threadlocker at the nut and bolt juncture.

LOCTITE® BRAND THREADLOCKER QUICK SELECTOR

Use	Strength	Product	Color
Small Screws	Low	222MS™	Purple
Nuts & Bolts	Medium	2440™ / QuickStix™ 248™	Blue
Pre-Assembled	Medium	290™	Green
Pre-Assembled	Low	220™	Blue
Nuts & Bolts	High	2670™ / QuickStix™ 268™	Red
Studs (up to 1")	High	2760™	Red
Studs (over 1")	High	277™	Red