

Crimp Recommendations

2" Interlocking Style Cam and Groove

Hose I.D.	Ferrule Part #	Hose O.D.		Crimp Diameter (±0.005)	% Reduction	Crimp Die #	Offset
		Fractional	Decimal				
2"	CF200-6	2-41/64	2.641	2.638	20%	63	0.158
		2-42/64	2.656	2.650	20%	63	0.170
		2-43/64	2.672	2.663	20%	63	0.183
		2-44/64	2.688	2.675	20%	63	0.195
	CF200-7	2-45/64	2.703	2.688	20%	63	0.208
		2-46/64	2.719	2.700	20%	63	0.220
		2-47/64	2.734	2.713	20%	63	0.233
		2-48/64	2.750	2.725	20%	69	0.008
	CF200-8	2-49/64	2.766	2.738	20%	69	0.020
		2-50/64	2.781	2.750	20%	69	0.033
		2-51/64	2.797	2.763	20%	69	0.046
		2-52/64	2.813	2.775	20%	69	0.058
	CF200-9	2-53/64	2.828	2.788	20%	69	0.071
		2-54/64	2.844	2.800	20%	69	0.083
		2-55/64	2.859	2.813	20%	69	0.095
		2-56/64	2.875	2.825	20%	69	0.108
	CF200-10	2-57/64	2.891	2.838	20%	69	0.121
		2-58/64	2.906	2.850	20%	69	0.133
		2-59/64	2.922	2.863	20%	69	0.146
		2-60/64	2.938	2.875	20%	69	0.158

3" Interlocking Style Cam and Groove

Hose I.D.	Ferrule Part #	Hose O.D.		Crimp Diameter (±0.005)	% Reduction	Crimp Die #	Offset
		Fractional	Decimal				
3"	CF300-1	3-23/64	3.359	3.553	20%	90	0.010
		3-24/64	3.375	3.565	20%	90	0.022
		3-25/64	3.391	3.578	20%	90	0.035
		3-26/64	3.406	3.590	20%	90	0.047
	CF300-2	3-27/64	3.422	3.603	20%	90	0.059
		3-28/64	3.438	3.615	20%	90	0.072
		3-29/64	3.453	3.628	20%	90	0.084
		3-30/64	3.469	3.640	20%	90	0.097
	CF300-3	3-31/64	3.484	3.653	20%	90	0.110
		3-32/64	3.500	3.665	20%	90	0.122
		3-33/64	3.516	3.678	20%	90	0.135
		3-34/64	3.531	3.690	20%	90	0.147
	CF300-4	3-35/64	3.547	3.703	20%	90	0.160
		3-36/64	3.563	3.715	20%	90	0.172
		3-37/64	3.578	3.728	20%	90	0.185
		3-38/64	3.594	3.740	20%	90	0.197
	CF300-5	3-39/64	3.609	3.753	20%	90	0.210
		3-40/64	3.625	3.765	20%	90	0.222
		3-41/64	3.641	3.778	20%	90	0.235
		3-42/64	3.656	3.790	20%	96	0.010
	CF300-6	3-43/64	3.672	3.803	20%	96	0.023
		3-44/64	3.688	3.815	20%	96	0.035
		3-45/64	3.703	3.828	20%	96	0.048
		3-46/64	3.719	3.840	20%	96	0.060
	CF300-7	3-47/64	3.734	3.853	20%	96	0.073
		3-48/64	3.750	3.865	20%	96	0.085
		3-49/64	3.766	3.878	20%	96	0.098
		3-50/64	3.781	3.890	20%	96	0.110
	CF300-8	3-51/64	3.797	3.903	20%	96	0.123
		3-52/64	3.813	3.915	20%	96	0.135
		3-53/64	3.828	3.928	20%	96	0.148
		3-54/64	3.844	3.940	20%	96	0.160
	CF300-9	3-55/64	3.859	3.953	20%	96	0.173
		3-56/64	3.875	3.965	20%	96	0.185
		3-57/64	3.891	3.978	20%	96	0.198
		3-58/64	3.906	3.990	20%	96	0.210
	CF300-10	3-59/64	3.922	4.003	20%	96	0.223
		3-60/64	3.938	4.015	20%	96	0.235
		3-61/64	3.953	4.028	20%	102	0.011
		3-62/64	3.969	4.040	20%	102	0.024