

Forged Steel Hammer Unions



C
Boss
Fittings

- Socket weld configurations and other materials are available, contact the factory for further information.
- Hammer unions work at extremely high pressures. Mismatching components of one series with another (i.e. series 602 with series 1502) can lead to destruction of property, serious bodily injury or death.

**SAFETY
ALERT**

100 Series

- Used on low pressure manifolds and lines and in applications running air, water, oil or gas up to 1,000 PSI NSCWP (non-shock cold working pressure)
- Yellow sub, black nut

| Size | Part # | Configuration | NSCWP | Price/E |
|------|-------------------|---------------|-------|----------------|
| 2" | HU100200 | threaded | 1000 | \$44.50 |
| 2" | HU100200BW | butt weld | 1000 | 74.00 |
| 2½" | HU100250 | threaded | 1000 | 116.75 |
| 3" | HU100300 | threaded | 1000 | 110.50 |
| 4" | HU100400 | threaded | 1000 | 165.60 |
| 4" | HU100400BW | butt weld | 1000 | 242.00 |
| 6" | HU100600 | threaded | 1000 | 477.50 |
| 8" | HU100800 | threaded | 1000 | 901.10 |

200 Series

- Used in general service applications running air, water, oil or gas up to 2,000 PSI NSCWP (non-shock cold working pressure)
- Grey sub, blue nut

| Size | Part # | Configuration | NSCWP | Price/E |
|------|-------------------|---------------|-------|----------------|
| 1" | HU200100 | threaded | 2000 | \$28.90 |
| 1½" | HU200150 | threaded | 2000 | 75.00 |
| 2" | HU200200 | threaded | 2000 | 43.50 |
| 2" | HU200200BW | butt weld | 2000 | 78.00 |
| 2½" | HU200250 | threaded | 2000 | 171.00 |
| 3" | HU200300 | threaded | 2000 | 148.00 |
| 4" | HU200400 | threaded | 2000 | 189.00 |
| 6" | HU200600 | threaded | 2000 | 910.75 |

206 Series

- O-ring mounted sub provides excellent sealing properties
- Runs air, water, oil or gas up to 2,000 PSI NSCWP (non-shock cold working pressure)
- Grey sub, blue nut

| Size | Part # | Configuration | NSCWP | Price/E |
|------|-----------------|---------------|-------|----------------|
| 1" | HU206100 | threaded | 2000 | \$70.50 |
| 1½" | HU206150 | threaded | 2000 | 101.00 |
| 2" | HU206200 | threaded | 2000 | 103.85 |
| 2½" | HU206250 | threaded | 2000 | 208.00 |
| 3" | HU206300 | threaded | 2000 | 169.00 |
| 4" | HU206400 | threaded | 2000 | 251.20 |
| 6" | HU206600 | threaded | 2000 | 963.70 |

602 Series

- Lip type seal ring minimizes fluid flow turbulence while creating a pressure seal
- For use in mud, manifold service and truck mounting applications running air, water, oil, gas or mud up to 6,000 PSI NSCWP (non-shock cold working pressure)
- Orange sub, black nut

| Size | Part # | Configuration | NSCWP | Price/E |
|------|-----------------|---------------|-------|-----------------|
| 1" | HU602100 | threaded | 6000 | \$118.00 |
| 2" | HU602200 | threaded | 6000 | 219.75 |

1002 Series

- Lip type seal ring minimizes fluid flow turbulence while creating a pressure seal
- For use in high pressure systems and truck mounting applications running air, water, oil, gas or mud up to 10,000 PSI NSCWP (non-shock cold working pressure)
- blue sub, red nut

| Size | Part # | Configuration | NSCWP | Price/E |
|------|------------------|---------------|-------|-----------------|
| 1" | HU1002100 | threaded | 10000 | \$195.00 |
| 2" | HU1002200 | threaded | 10000 | 271.70 |
| 4" | HU1002400 | threaded | 10000 | 780.00 |

1502 Series

- Lip type seal ring minimizes fluid flow turbulence while creating a pressure seal
- For use in extreme high pressure applications running air, water, oil, gas or mud up to 15,000 PSI NSCWP (non-shock cold working pressure)
- Red sub, blue nut

| Size | Part # | Configuration | NSCWP | Price/E |
|------|------------------|---------------|-------|-----------------|
| 2" | HU1502200 | threaded | 15000 | \$270.50 |