



Industrial Rubber Hose

NEW PRODUCTS!



T142AK - 600 PSI Oil Resistant Steel Braided Reinforced Air Hose



T620AA - 300 PSI Black Fuel & Oil Suction & Delivery Hose



Kuriyama of America, Inc.

Industrial Division Italy
(certificate n° 05294-99 AQ-BRI-SINCERT)
Alfagomma Industrial S.p.a. (S. Atto - TE)



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ISO 9000 Registration

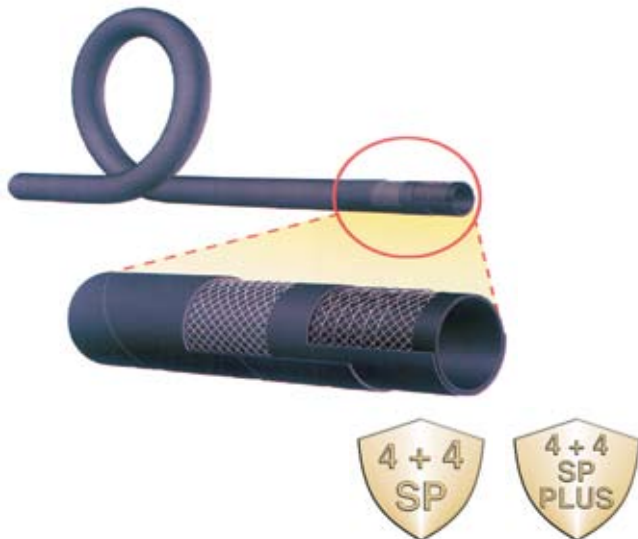
The industrial rubber hose shown in this catalog is manufactured in the ALFAGOMMA® factory in Teramo, Italy (*shown at right*). This manufacturing facility has earned registration under ISO 9001 - ISO 14000 for constant high quality.

The ISO 9000 family of standards represents an international consensus on good management practices with the aim of ensuring that the organization can time and time again deliver the product or services that meet the customer's quality requirements.

ISO 9001 is one of three quality assurance models against which a plant's quality system can be audited. The standard sets out the requirements for an organization whose business processes range all the way from design and development to production.



New Technology



In order to meet requirements for applications where flexibility is an essential feature, ALFAGOMMA® has developed two innovative structures code-named 4+4 SP & 4+4 SP PLUS. Four textile and four steel spirals are used for the manufacture of all suction and delivery hoses.

The four textile spirals ensure size stability and pressure control, while the four steel spirals make hoses vacuum resistant and more flexible.

The 4+4 SP structure ensures a bend radius ranging between four and five times the internal diameter. The 4+4 SP PLUS structure has been designed for those hoses where the application requires a bend radius three times the internal diameter.

The 4+4 SP and the 4+4 SP PLUS structures eliminate the need for corrugated hoses to achieve a higher bend radius. Hoses with the above structures are marked in the catalog with the symbols shown at left.

ALFAGOMMA® Industrial Rubber Hose Index by Series Number

Series	Page	Series	Page	Series	Page
T130AK	7	T350LL	18	T629AA	43
T136AK	54	T351LG	19	T650AH	44
T140AK	7	T351LL	19	T653AA	36-37
T142AK	8	T352AA	20-21	T720LG	47
T155AA	17	T405LB	27	T740AA	49
T155AK	9	T405LL	26	T750AA	46
T157AG	10	T408LL	30	T750AG	46
T164AK	11	T452LE	28	LT753AA	45
T202AA	13	T455LL	29	T757AA	50
T203AA	14	T505OG	32	T758AA	51
T204AA	14	T509OE	33	T758AE	51
T253AA	15	T600AA	34-35	T760AA	52
T254AA	16	T601AA	38	T760LB	48
T330AA	23	T604AA	39	T763AA	53
T330AH	23	T605AA	40	T902AA	12
T331AA	24	T605AH	41	T957LL	56
T331AH	24	T614AA	55		
T333AA	25	T620AA	42		

CODE LEGEND FOR AVAILABLE SPECIAL COLORS

A = BLACK	D = WINE RED	G = GREEN	J = TAN	M = SILVER
B = GREY	E = BLUE	H = RED	K = YELLOW	O = TRANSLUCENT
C = BROWN	F = PURPLE	I = ORANGE	L = WHITE	

Please call your local Kuriyama Warehouse for availability of products/sizes shown.

NOTE: Although every effort has been made to accurately show the color of the ALFAGOMMA hoses in the catalog, because of the limitation of four-color process printing, some of the colors shown herein may not be exact.

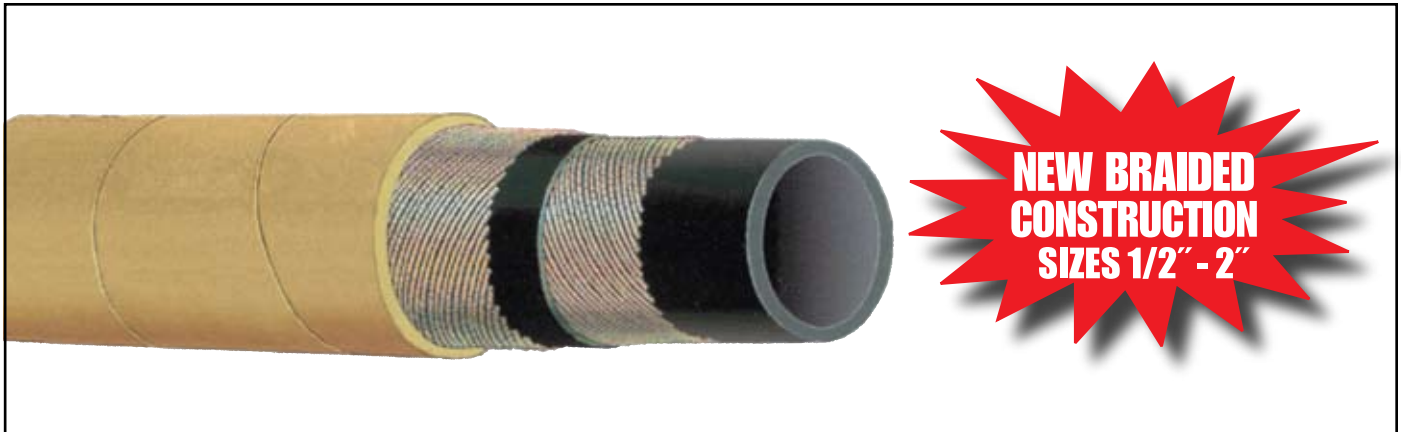
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TYPE	DESCRIPTION	PAGE
INTRODUCTION		2
NEW TECHNOLOGY		2
INDEX BY SERIES NUMBER		3
CODE LEGEND FOR COLORS		3
APPLICATION GUIDE		6
COMPRESSED AIR		
T130AK/T140AK	Steel Wire Air Hose	7
T142AK NEW!	600 PSI Oil Resistant Steel Braided Reinforced Air Hose	8
T155AK	300 PSI Textile Cord "Air Drill" Hose	9
T157AG	400 PSI Textile Cord "Heavy Duty" Air Drill Hose	10
T164AK	300 PSI High Temp Textile Cord "Air Drill" Hose	11
T902AA	150 PSI High Quality Hot Air Blower Hose	12
WATER SUCTION		
T202AA	150 PSI EPDM Multi-Purpose Water Suction Hose	13
T203AA – T204AA	SBR Water Suction Hose	14
WATER DISCHARGE		
T253AA	150 PSI EPDM Layflat Water Discharge Hose	15
T254AA	150 PSI SBR Water Discharge Hose	16
T155AA	High Pressure Water Discharge Hose	17
CREAMERY WASHDOWN		
T350LL	Premium Paper Mill Wash Down Hose No Nozzle	18
T351LL – T351LG	Premium Paper Mill Wash Down Hose with Tapered Nozzle	19
HOT WATER		
T352AA	75 PSI Radiator Hose	20 - 21
STEAM		
Steam Hose Safety Facts		22
T330AH – T330AA	250 PSI EPDM Steam Hose	23
T331AH – T331AA	250 PSI Chlorobutyl Steam Hose	24
T333AA	250 PSI Refinery Steam Hose	25
FOOD		
T405LL	150 PSI White Food Transfer Hoses	26
T405LB	150 PSI Grey Food Transfer Hoses	27
T452LE	150 PSI Potable Water Hose	28
T455LL	150 PSI Food Discharge Hose	29
T408LL	240 PSI Food & Beverage Suction & Discharge Hose	30
FOOD HOSE GUIDE		31

TYPE	DESCRIPTION	PAGE
CHEMICAL		
T505OG	240 PSI XLPE Tube Chemical Hose	32
T509OE	240 PSI Alfachem UHMWPE Tube Chemical Hose	33
PETROLEUM		
T600AA	Hard Wall Marine Exhaust Hose USCG/SAE J1527 B2.....	34 - 35
T653AA	Soft Wall Marine Exhaust Hose - SAE J2006 R1	36 - 37
T601AA	150 PSI Oil Rigger Oil Field Suction Hose	38
T604AA	SAE 100 R4 Oil Return Hose.....	39
T605AA	150 PSI Black Petroleum Suction Hose	40
T605AH	150 PSI Red Petroleum Suction Hose	41
T620AA	NEW! 300 PSI Black Fuel & Oil Suction & Delivery Hose	42
T629AA	NEW! 150 PSI Black Biofuel Petroleum Suction Hose	43
T650AH	150 PSI Oil Discharge Hose	44
MATERIAL HANDLING		
LT753AA	150 PSI 2-Ply Sandblast Hose	45
T750AA – T750AG	150 PSI 4-Ply Sandblast Hose	46
FDA MATERIAL HANDLING		
T720LG	Material Handling Hose, FDA Grade	47
T760LB	75 PSI Dry Bulk Food Discharge Hose, FDA Grade	48
MATERIAL HANDLING		
T740AA	1275 PSI High Performance Steel-Reinforced Concrete Pumping Hose	49
T757AA	600 PSI Plaster & Concrete Hose	50
T758AA – T758AE	800 PSI Plaster, Grout & Concrete Hose	51
T760AA	75 PSI Light Weight Dry Powder Delivery Hose.....	52
T763AA	75 PSI Heavy Weight Dry Powder Delivery Hose	53
SPECIALTY HOSES		
T136AK	1000 PSI Mine Spray Hose	54
T614AA	150 PSI Hot Tar & Asphalt Suction & Delivery Hose	55
T957LL	150 PSI Furnace Door Coolant Hose.....	56
CARE, MAINTENANCE AND STORAGE OF HOSE		57
TECHNICAL DATA.....		57
CHEMICAL GUIDE.....		58
CHEMICAL RESISTANCE CHART		59 - 67
CAUTIONARY STATEMENT & LIMITED WARRANTY.....		68

1. KOA disclaims any liability for use of its products in applications other than those for which they were designed.
2. Weights and dimensions are nominal.
3. Pictures shown are for illustration purposes only. Actual hose construction may vary.

T130AK - T140AK* - Steel Wire Air Hose



APPLICATION

High pressure air hose for heavy-duty use in mines, quarries, construction and industry.

COVER

Yellow, SBR — abrasion and ozone resistant — pin pricked.

REINFORCEMENT

*High tensile steel cords - braided - 1/2" - 2"
High tensile spiral steel wire. - 2 1/2" - 4"

TUBE

Black SBR/NBR — resistant to oil mist.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

50 or 100 feet

BRANDING

ALFAGOMMA – T140 STEEL AIR (Black Letters)
Embossed – ALFAGOMMA – ITALY – T130 STEEL AIR

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)			
* T140AK050	1/2	13	0.91	23	38	600	2 1/2
* T140AK075	3/4	19	1.10	28	40	600	4
* T140AK100	1	25	1.34	34	50	600	5
* T140AK125	1 1/4	32	1.65	42	74	600	6 1/4
* T140AK150	1 1/2	38	1.89	48	86	600	7 1/2
* T140AK200	2	51	2.52	64	136	600	10
T130AK250	2 1/2	63	3.27	83	240	450	12 1/2
T130AK300	3	76	3.78	96	286	450	15
T130AK400	4	102	4.80	122	413	450	20

COUPLING SUGGESTIONS

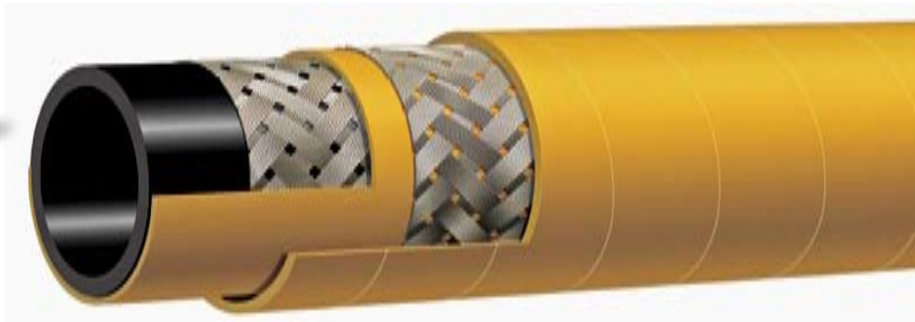
Steel or malleable iron male insert NPT, female ground joint or washer type with spud, or universal quick-acting couplings attached with 2 or 4 bolt interlocking clamps or bands.

★ Kuriyama offers a full line of ground joint couplings and clamps and universal air hose couplings and clamps. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T142AK - 600 PSI Oil Resistant Steel Braided Reinforced Air Hose

***T133AK - 600 PSI High Temp Air Hose is Being Discontinued.**



APPLICATION

High pressure air for mines and quarries. Designed for long lasting service and maximum safety in heavy duty applications where resistance to oil is required.

COVER

Yellow SBR/NBR — abrasion, ozone, hydrocarbon and flame resistant — pin pricked.

REINFORCEMENT

High tensile steel wire braids.

TUBE

Black NBR (RMA Class A) oil mist resistant.

TEMPERATURE RANGE

-40°F (-40°C) to 242°F (+120°C)

STANDARD LENGTHS

100 feet: 2" through 3"

50 feet: 2" and 3"

BRANDING

ALFAGOMMA – ITALY T142 HIGH TEMP STEEL AIR — OIL RESISTANT Embossed.

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)			
T142AK200	2	51	2.52	64	148	600	10
T142AK250	2 1/2	63	3.11	79	206	600	12 1/2
T142AK300	3	76	3.62	92	254	600	15

COUPLING SUGGESTIONS

Steel or malleable iron male insert NPT, female ground joint or washer type with spud, or universal quick-acting couplings attached with 2 or 4 bolt interlocking clamps or bands.

★ Kuriyama offers a full line of ground joint couplings and clamps and universal air hose couplings and clamps. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

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T155AK - 300 PSI Textile Cord “Air Drill” Hose



APPLICATION

High quality air hose for mining and construction service.

COVER

Yellow, abrasion and ozone-resistant SBR rubber.

REINFORCEMENT

Spiralled, high tensile textile cords.

TUBE

Black SBR/NBR blend — oil mist resistant.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

100 feet: 1/2" through 4"

50 feet: 1/2", 1" and 2" through 4"

BRANDING

ALFAGOMMA – ITALY – T155 20 BAR (300 PSI) AIR (in blue letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)
	(in.)	(mm)	(in.)	(mm)		
T155AK050	1/2	13	0.83	21	21.5	300
T155AK075	3/4	19	1.14	29	38	300
T155AK100	1	25	1.38	35	47	300
T155AK125	1 1/4	32	1.73	44	73	300
T155AK150	1 1/2	38	1.97	50	85	300
T155AK200	2	51	2.56	65	112	300
T155AK250	2 1/2	63	3.11	79	155	300
T155AK300	3	76	3.62	92	189	300
T155AK400	4	102	4.65	118	247	300

COUPLING SUGGESTIONS

Steel or malleable iron male insert NPT, female ground joint or washer type with spud, attached with 2 or 4 bolt interlocking clamps or bands. Universal couplings may be used on sizes (1/2" – 2")

★ Kuriyama offers a full line of ground joint couplings and clamps and universal air hose couplings and clamps. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T157AG - 400 PSI Textile Cord “Heavy Duty” Air Drill Hose



APPLICATION

High quality air hose for heavy duty and mining applications.

COVER

Green, abrasion and ozone-resistant SBR rubber.

REINFORCEMENT

Spiralled, high tensile textile cords.

TUBE

Black SBR/NBR blend — oil mist resistant.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

100 feet: 1/2" through 2"

50 feet: 1/2" through 2"

BRANDING

ALFAGOMMA – ITALY – T157 27 BAR (400 PSI) AIR (in blue letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)
	(in.)	(mm)	(in.)	(mm)		
T157AG050	1/2	13	0.91	23	28	400
T157AG075	3/4	19	1.14	29	38	400
T157AG100	1	25	1.38	35	48	400
T157AG125	1 1/4	32	1.73	44	73	400
T157AG150	1 1/2	38	1.97	50	86	400
T157AG200	2	51	2.56	65	114	400

COUPLING SUGGESTIONS

Steel or malleable iron male insert NPT, female ground joint or washer type with spud, attached with 2 or 4 bolt interlocking clamps or bands. Universal couplings may be used on sizes (1/2" – 2")

- ★ Kuriyama offers a full line of ground joint couplings and clamps and universal air hose couplings and clamps. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

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T164AK 300 PSI - High Temp Textile Cord “Air Drill” Hose



APPLICATION

High quality air hose for mining and construction service.

COVER

Yellow, abrasion and ozone-resistant SBR rubber.

REINFORCEMENT

Spiralled, high tensile textile cords.

TUBE

Black Chlorobutyl.

TEMPERATURE RANGE

-22°F (-30°C) to 200°F (+93°C)

STANDARD LENGTH

100 feet

BRANDING

ALFAGOMMA – ITALY – T164 20 BAR (300 PSI) HIGH TEMP AIR (in blue letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)
	(in.)	(mm)	(in.)	(mm)		
T164AK200	2	51	2.64	67	101	300

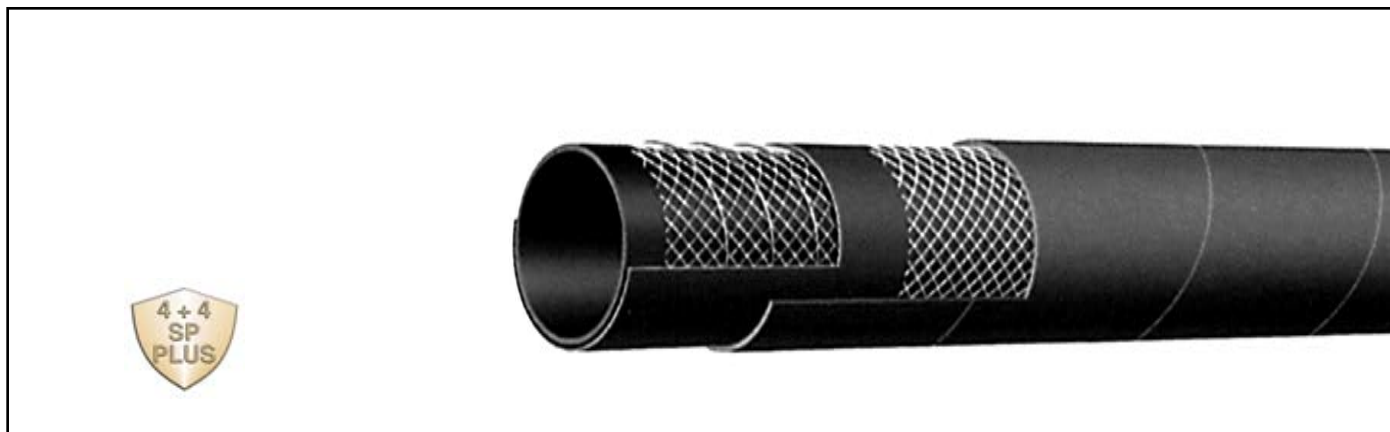
COUPLING SUGGESTIONS

Steel or malleable iron male insert NPT, female ground joint or washer type with spud, attached with 2 or 4 bolt interlocking clamps.

- ★ Kuriyama offers a full line of ground joint couplings and clamps and universal air hose couplings and clamps. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

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T902AA -150 PSI High Quality Hot Air Blower Hose



APPLICATION

Hot air transfer between the air compressor and dry bulk tank on bulk material carriers.

COVER

Black EPDM rubber — heat, abrasion and ozone resistant.

REINFORCEMENT

Spiralled high tensile textile cords and **4** highly flexible steel helix wires.

TUBE

Black heat-resistant EPDM rubber.

TEMPERATURE RANGE

-40°F (-40°C) to 350°F (+180°C)

STANDARD LENGTH

100 feet

WORKING PRESSURE

Constant Pressure — 10 Bar (150 PSI)

BRANDING

ALFAGOMMA – ITALY T902 10 BAR (150 PSI) – HOT AIR SERVICE (in white letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)		
T902AA200	2	51	2.48	63	99	6
T902AA300	3	76	3.54	90	157	9
T902AA400	4	102	4.65	116	216	12

COUPLING SUGGESTIONS

Quick-Acting, pin lug, short shank couplings or combination nipples attached with single bolt, double bolt, wire or band type clamps.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T202AA - 150 PSI EPDM Multi-Purpose Water Suction Hose



FOR APPLICATIONS INVOLVING INDUSTRIAL ACID CHEMICALS AND ALCOHOLS, PLEASE REFER TO T5050G AND T5090E CHEMICAL HOSES

APPLICATION

Suction and delivery of non-corrosive liquids for irrigation, construction, fertilizers and lasso acid solutions.

COVER

Black weather and ozone-resistant EPDM rubber.

REINFORCEMENT

Spiralled high tensile textile cords and 4 highly flexible steel helix wires.

TUBE

Black EPDM rubber.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

100 feet: 1" through 6" 20, 50 feet: 5"
20, 25, 50 feet: 6" 20, 25 feet: 8"

BRANDING

ALFAGOMMA – ITALY – T202 10 BAR (150 PSI) GENERAL PURPOSE EPDM (in green letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)			
T202AA100	1	25	1.38	35	46	150	4
T202AA125	1 1/4	32	1.65	42	54	150	5
T202AA150	1 1/2	38	1.89	48	63	150	6
T202AA200	2	51	2.40	61	82	150	8
T202AA250	2 1/2	63	2.95	75	118	150	10
T202AA300	3	76	3.46	88	141	150	12
T202AA350	3 1/2	90	4.02	102	177	150	14
T202AA400	4	102	4.49	114	198	150	16
T202AA500	5	127	5.55	141	314	150	25
T202AA600	6	152	6.54	166	392	150	30
T202AA800	8	203	8.70	221	659	150	40

COUPLING SUGGESTIONS

Quick-Acting, pin lug, short shank couplings or combination nipples attached with single bolt, double bolt, wire or band type clamps.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T203AA / T204AA -SBR Water Suction Hose



APPLICATION

Suction and delivery of non-corrosive liquids for irrigation and construction.

COVER

Black ozone and abrasion-resistant SBR rubber.

REINFORCEMENT

Spiralled high tensile textile cords and flexible steel helix wires.

TUBE

Black SBR rubber.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

20, 25, 30, 50, 100 feet: 6"

20, 25, 50 feet: 8"

20 feet: 10", 12"

T203AA BRANDING

ALFAGOMMA – ITALY – T203 WATER S & D (in green letters)

T204AA BRANDING

ALFAGOMMA – ITALY – T204 (embossed)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)			
T203AA1000	10	254	10.71	272	967	150	50
T203AA1200	12	305	12.87	327	1410	90	61

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)			
T204AA600	6	152	6.54	166	409	75	30
T204AA800	8	203	8.70	221	700	75	40

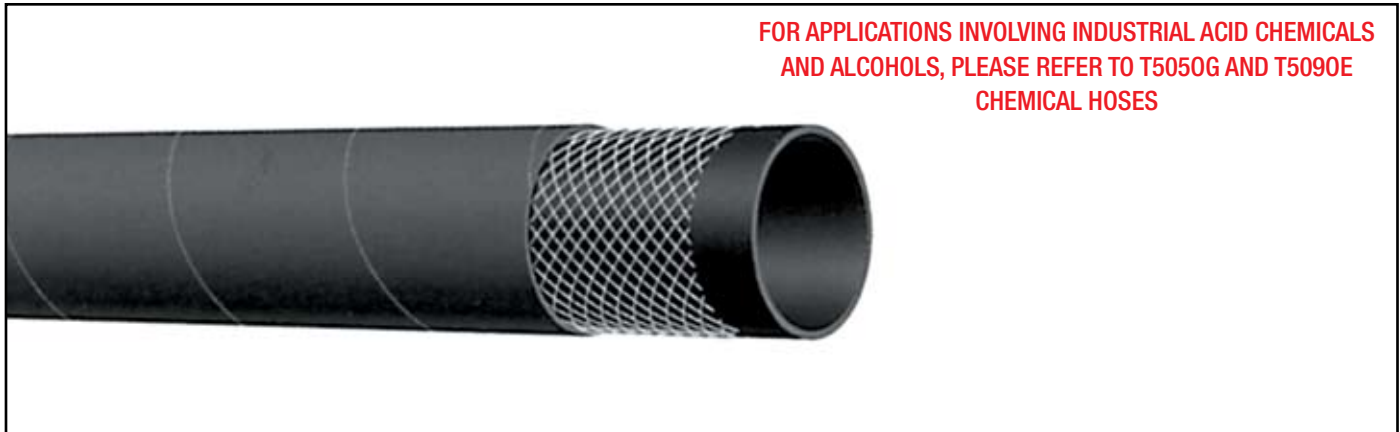
COUPLING SUGGESTIONS

Quick-Acting, pin lug, short shank couplings or combination nipples attached with single bolt, double bolt, wire or band type clamps.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

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T253AA - 150 PSI EPDM Layflat Water Discharge Hose



FOR APPLICATIONS INVOLVING INDUSTRIAL ACID CHEMICALS AND ALCOHOLS, PLEASE REFER TO T5050G AND T5090E CHEMICAL HOSES

APPLICATION

High pressure, 150 PSI lay flat type hose for general industrial construction and irrigation.

COVER

Black abrasion and ozone-resistant EPDM rubber.

REINFORCEMENT

High tensile textile cords.

TUBE

Black EPDM rubber.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

100 feet: 1 1/2" through 10"
50 feet: 6", 8" 10" & 12"

WORKING PRESSURE

150 PSI constant (10 Bar)

BRANDING

ALFAGOMMA – ITALY – T253 10 BAR (150 PSI) EPDM WATER DISCHARGE (in green letters)

* 6 5/8" referred to as Elephant Trunk Hose — Ideal for "Irrigation Boots"

Nominal Specifications

• NOT FOR CHEMICAL APPLICATIONS

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)
	(in.)	(mm)	(in.)	(mm)		
T253AA150	1 1/2	38	1.81	46	36	150
T253AA200	2	51	2.32	59	49	150
T253AA250	2 1/2	63	2.80	71	60	150
T253AA300	3	76	3.31	84	86	150
T253AA400	4	102	4.33	110	119	150
T253AA600	6	152	6.38	162	200	150
*T253AA662	6 5/8	168	7.01	178	217	150
T253AA800	8	203	8.46	215	288	150
T253AA1000	10	254	10.63	270	512	150
T253AA1200	12	305	12.56	319	534	150

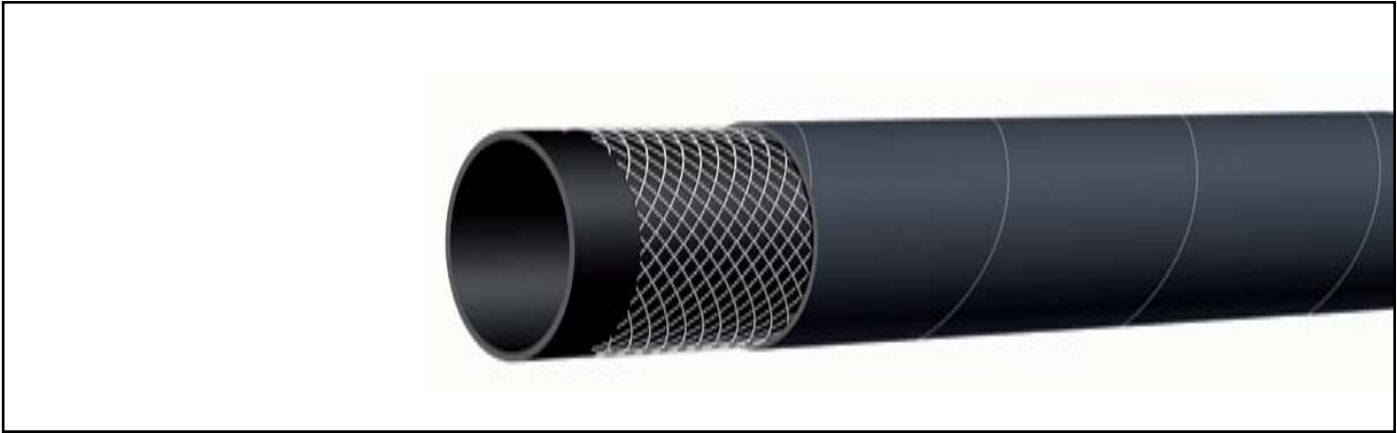
COUPLING SUGGESTIONS

Quick-Acting, pin lug, short shank couplings or combination nipples attached with single bolt, double bolt, wire or band type clamps.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

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T254AA - 150 PSI SBR Water Discharge Hose

**APPLICATION**

Water discharge hose for construction and irrigation.

COVER

Black abrasion and ozone-resistant SBR rubber.

REINFORCEMENT

High tensile textile cords.

TUBE

Black SBR

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

WORKING PRESSURE

Constant Pressure — 10 Bar (150 PSI)

STANDARD LENGTH

100 feet: 1 1/2" through 8"

50 feet: 8"

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)
	(in.)	(mm)	(in.)	(mm)		
T254AA150	1 1/2	38	1.89	48	65	150
T254AA200	2	51	2.40	61	85	150
T254AA300	3	76	3.46	88	153	150
T254AA400	4	102	4.49	114	206	150
T254AA600	6	152	6.54	166	309	150
T254AA800	8	203	8.62	219	458	150

COUPLING SUGGESTIONS

Quick-Acting, pin lug, short shank couplings or combination nipples attached with single bolt, double bolt, wire or band type clamps.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T155AA - High Pressure Water Discharge Hose



APPLICATION

Heavy duty water discharge hose where tougher operating conditions exist and high pressures are needed.

COVER

Black abrasion and ozone-resistant SBR rubber.

REINFORCEMENT

High tensile textile cords.

TUBE

Black SBR/NBR blend

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

100 feet: 1 1/2" through 6"

50 feet: 6"

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)
	(in.)	(mm)	(in.)	(mm)		
T155AA150	1 1/2	38	1.97	50	83	300
T155AA200	2	51	2.56	65	110	300
T155AA250	2 1/2	63	3.11	79	151	300
T155AA300	3	76	3.62	92	185	300
T155AA400	4	102	4.65	118	242	300
T155AA600	6	152	6.69	170	410	300

COUPLING SUGGESTIONS

Quick-Acting, pin lug, short shank couplings or combination nipples attached with single bolt, double bolt, wire or band type clamps.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T350LL - Premium White Cover Paper Mill Creamery Wash Down Hose - No Nozzle



APPLICATION

For general wash down service, using hot water or low pressure saturated steam in processing plants and facilities and in food and dairy plants.

COVER

White, heat, abrasion and ozone resistant EPDM rubber.

REINFORCEMENT

High tensile textile cords.

TUBE

White EPDM rubber.

TEMPERATURE RANGE

-40°F (-40°C) to 330°F (+165°C)

STANDARD LENGTH

200 feet — Eliminates bulky hookups.

WORKING PRESSURE

Constant Pressure — 15 Bar (225 PSI)

STEAM PRESSURE

Constant Pressure — 7 Bar (100 PSI)

BRANDING

ALFAGOMMA – ITALY – T350 7 BAR (100 PSI) STEAM
15 BAR (225 PSI) HOT WATER (embossed)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.
	(in.)	(mm)	(in.)	(mm)	
T350LL050	1/2	13	0.91	23	26
T350LL075	3/4	19	1.22	31	44
T350LL100	1	25	1.46	37	54

COUPLING SUGGESTIONS

Short shank, long shank couplings (NPT, GHT), barbed inserts attached with bands.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T351LL / T351LG - 150 PSI Premium Paper Mill Creamery Wash Down Hose With Tapered Nozzle



APPLICATION

For general wash down service, using hot water or low pressure saturated steam in processing plants and facilities, and in food and dairy plants.

COVER

White or green, heat, abrasion and ozone resistant EPDM rubber.

REINFORCEMENT

High tensile textile cords.

TUBE

White EPDM rubber.

TEMPERATURE RANGE

-40°F (-40°C) to 248°F (+120°C)

STANDARD LENGTH

50 feet including 6" long built-in tapered nozzle*.

WORKING PRESSURE

Constant Pressure — 10 Bar (150 PSI)

*TAPERED NOZZLE HOLE SIZE

3/4" and 1" ID 3/8"
 1 1/4" ID..... 1/2"
 1 1/2" ID..... 5/8"

Nominal Specifications

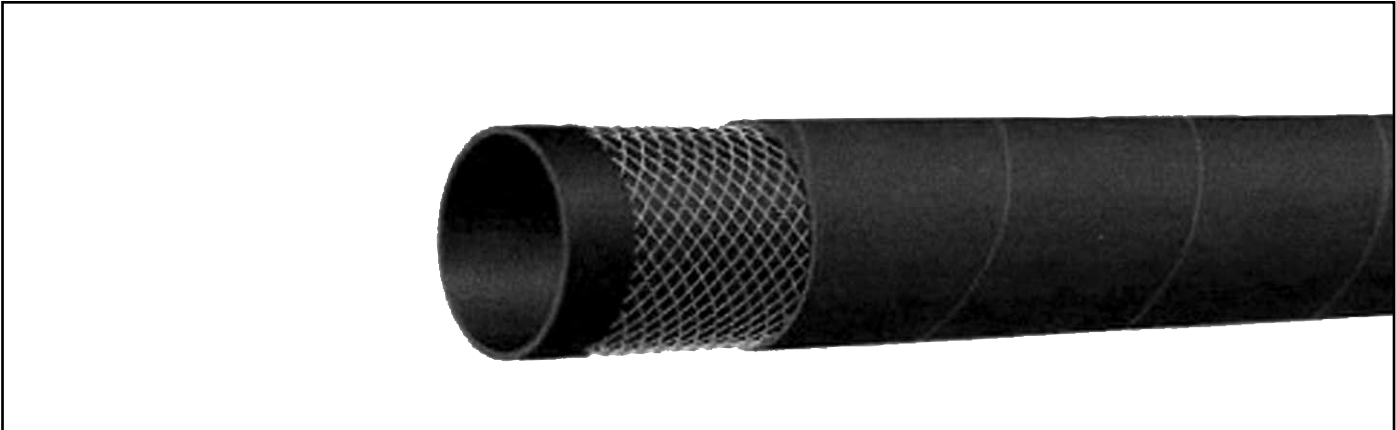
SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.
	(in.)	(mm)	(in.)	(mm)	
T351LL/LG075	3/4	19	1.22	31	43
T351LL/LG100	1	25	1.46	37	52
T351LL/LG125	1 1/4	32	1.81	46	77
T351LL/LG150	1 1/2	38	2.05	52	91

COUPLING SUGGESTIONS

Short shank, long shank couplings (NPT, GHT), barbed inserts attached with bands.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T352AA - 75 PSI Radiator Hose



APPLICATION

Radiator hose

COVER

Black EPDM, heat, abrasion and ozone resistant rubber.

REINFORCEMENT

High tensile textile cords.

TUBE

Black EPDM rubber.

TEMPERATURE RANGE

-40°F (-40°C) to 248°F (+120°C)

STANDARD LENGTH

12'6" and 200' coils for 1/2" to 2" ID sizes, 12'6" coils for 2 3/16" to 5" sizes.

WORKING PRESSURE

5 Bar (75 PSI)

SAFETY FACTOR: 3:1

BRANDING

ALFAGOMMA – ITALY – T-352 RADIATOR - DIN 73411 - dia mm (yellow transfer)

Nominal Specifications

SERIES NO.	SIZE CODE	NOMINAL ID		NOMINAL OD		MAX. WORKING PRESSURE	APPROX. WT. lbs./100 ft.	AVAILABLE LENGTH
		(in.)	(mm)	(in.)	(mm)			
T352AA050X12.6	050	1/2	13	.83	21	75	19	12'6" Coil
T352AA050X200	050	1/2	13	.83	21	75	19	200' Coil
T352AA062X12.6	062	5/8	16	.94	24	75	22	12'6" Coil
T352AA062X200	062	5/8	16	.94	24	75	22	200' Coil
T352AA071X12.6	071	11/16	18	1.02	26	75	24	12'6" Coil
T352AA071X200	071	11/16	18	1.02	26	75	24	200' Coil
T352AA078X12.6	078	13/16	20	1.10	28	75	26	12'6" Coil
T352AA078X200	078	13/16	20	1.10	28	75	26	200' Coil
T352AA087X12.6	087	7/8	22	1.18	30	75	28	12'6" Coil
T352AA087X200	087	7/8	22	1.18	30	75	28	200' Coil
T352AA100X12.6	100	1	25	1.30	33	75	32	12'6" Coil
T352AA100X200	100	1	25	1.30	33	75	32	200' Coil
T352AA112X12.6	112	1 1/8	28	1.42	36	75	34	12'6" Coil
T352AA112X200	112	1 1/8	28	1.42	36	75	34	200' Coil

continued

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T352AA - 75 PSI Radiator Hose - *Continued*

Nominal Specifications - *Continued*

SERIES NO.	SIZE CODE	NOMINAL ID		NOMINAL OD		MAX. WORKING PRESSURE	APPROX. WT. lbs./100 ft.	AVAILABLE LENGTH
		(in.)	(mm)	(in.)	(mm)			
T352AA118X12.6	118	1 3/16	30	1.50	38	75	37	12'6" Coil
T352AA118X200	118	1 3/16	30	1.50	38	75	37	200' Coil
T352AA125X12.6	125	1 1/4	32	1.57	40	75	39	12'6" Coil
T352AA125X200	125	1 1/4	32	1.57	40	75	39	200' Coil
T352AA137X12.6	137	1 3/8	35	1.69	43	75	42	12'6" Coil
T352AA137X200	137	1 3/8	35	1.69	43	75	42	200' Coil
T352AA150X12.6	150	1 1/2	38	1.89	48	75	57	12'6" Coil
T352AA150X200	150	1 1/2	38	1.89	48	75	57	200' Coil
T352AA157X12.6	157	1 9/16	40	1.97	50	75	60	12'6" Coil
T352AA157X200	157	1 9/16	40	1.97	50	75	60	200' Coil
T352AA162X12.6	162	1 5/8	42	2.05	52	75	63	12'6" Coil
T352AA162X200	162	1 5/8	42	2.05	52	75	63	200' Coil
T352AA175X12.6	175	1 3/4	45	2.17	55	75	67	12'6" Coil
T352AA175X200	175	1 3/4	45	2.17	55	75	67	200' Coil
T352AA189X12.6	189	1 7/8	48	2.28	58	75	70	12'6" Coil
T352AA189X200	189	1 7/8	48	2.28	58	75	70	200' Coil
T352AA200X12.6	200	2	51	2.40	61	75	75	12'6" Coil
T352AA200X200	200	2	51	2.40	61	75	75	200' Coil
T352AA218X12.6	218	2 3/16	55	2.56	65	75	80	12'6" Coil
T352AA225X12.6	225	2 1/4	57	2.64	67	75	83	12'6" Coil
T352AA238X12.6	238	2 3/8	60	2.76	70	75	86	12'6" Coil
T352AA250X12.6	250	2 1/2	63	2.87	73	75	90	12'6" Coil
T352AA275X12.6	275	2 3/4	70	3.15	80	75	97	12'6" Coil
T352AA300X12.6	300	3	76	3.39	86	75	104	12'6" Coil
T352AA315X12.6	315	3 1/8	80	3.54	90	75	110	12'6" Coil
T352AA354X12.6	354	3 9/16	90	4.02	102	75	136	12'6" Coil
T352AA400X12.6	400	4	102	4.49	114	75	152	12'6" Coil
T352AA450X12.6	450	4 1/2	116	5.00	127	75	169	12'6" Coil
T352AA500X12.6	500	5	127	5.55	141	75	216	12'6" Coil

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

Steam Hose Safety Facts



Handling steam is a very hazardous situation. Using care and some safety precautions can minimize or eliminate personal or property damage.

SELECTING AND USING STEAM HOSE

1. Make sure steam hose is identified as a steam hose. It should be branded as such, stating working pressure and temperature rating.
2. Make sure working pressure and temperature is not exceeded.
3. Do not allow hose to remain under pressure when not in use.
4. Avoid excess bending or flexing of hose near the coupling. Straight line operation is preferred. If bends are necessary as part of operation, spring guards may help.
5. Be sure to use recommended steam hose couplings and clamps on hose.

MAINTENANCE OF STEAM HOSE

1. Periodic inspection of hose should include looking for cover blisters and lumps.
2. Check for kinked areas that could damage hose.
3. Drain hose after each use to avoid tube damage before hose is put back in operation, to avoid "popcorning" of the tube.
4. Check tightness of clamp bolts after each use.
5. Check to see if clamp halves are touching. If they are, recouple hose with smaller clamps to insure proper tightness or grip around hose.
6. Do not store hose over hooks.
7. Steam hose lying on metal racks or installed around steel piping will dry out the hose, causing tube and cover cracking.
8. For service in sub-zero applications, use only T331 Chlorobutyl hose.

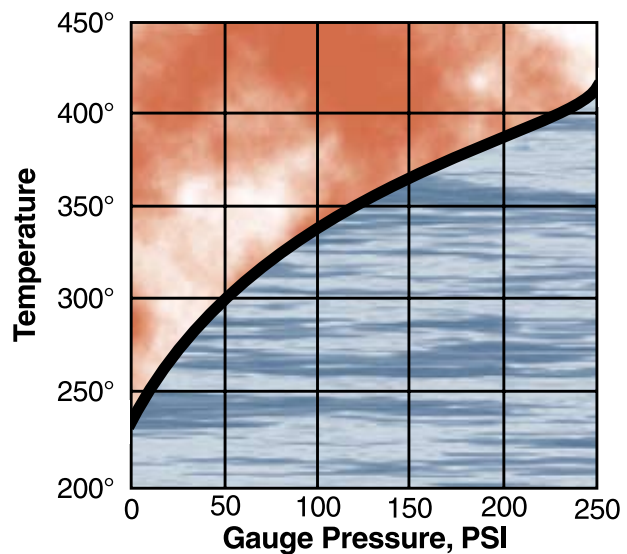
The charts represent the three forms of water when subjected to heat and pressure. Use only hoses specifically designed for the application.

Reprint from RMA IP-I 1-1 1987

STEAM HOSE CHART

SATURATED STEAM

Gauge Pressure (PSI)	Temperature of Saturated Steam (°F)
10	239
25	267
50	298
75	320
100	338
125	353
150	366
175	377
200	388
225	397
250	406



TEMPERATURE OF SATURATED STEAM

Gauge Pressure				Temperature		Gauge Pressure				Temperature	
lb/ m ²	Kgf/ cm ²	Atm	Bar	°C	°F	lb/ m ²	Kgf/ cm ²	Atm	Bar	°C	°F
25	1.76	1.70	1.73	130	267	120	8.44	8.16	8.28	177	350
30	2.11	2.04	2.07	134	274	140	9.84	9.52	9.66	182	361
35	2.46	2.38	2.42	138	281	160	11.25	10.88	11.04	188	371
40	2.81	2.72	2.76	141	287	180	12.65	12.24	12.42	193	379
45	3.16	3.06	3.11	144	292	200	14.06	13.60	13.80	198	388
50	3.52	3.40	3.45	148	298	225	15.82	15.30	15.53	203	397
60	4.22	4.08	4.14	153	307	250	17.58	17.00	17.25	208	406
70	4.92	4.76	4.83	158	316	275	19.33	18.70	18.98	212	414
80	5.62	5.44	5.52	162	324	300	21.09	20.40	20.70	216	422
90	6.32	6.12	6.21	166	330	325	22.85	22.10	22.43	221	429
100	7.03	6.80	6.90	170	338	350	24.61	23.80	24.15	225	437

CORROSIVE STEAM

When the water used to generate steam contains dissolved air, oxygen or carbon dioxide, these gases end up as contaminants in the steam. At the high temperatures of steam both oxygen and carbon dioxide are extremely corrosive.

Carbon dioxide is acidic and therefore attacks metals, whereas the oxygen corrodes metals and oxidizes rubbers. Corrosion of metals in the presence of both oxygen and acids is forty times faster than with either alone. Boiler water is therefore normally treated not only to remove the "Hardness" which would cause "furring" of the boiler but also to remove dissolved oxygen and carbon dioxide and to ensure that the steam is not only not acidic but even slightly alkaline. Boiler water treatment is a specialized subject beyond the scope of this booklet but correct steam generation is important as we shall see in the next section.

DETERIORATION OF STEAM HOSE

Like all rubber products steam hoses have a finite life and are subject to gradual deterioration with use. However, it sometimes happens that hoses which have been giving a good life suddenly start failing without apparent reason. In such cases, it is often a change in the steam conditions causing a rapid acceleration of the normal failure mode. It is therefore useful to consider how long steam hoses normally last and thus how the condition of the steam affects hose life.

T330AH / T330AA - 250 PSI EPDM Steam Hose



T330AH
RED COVER

T330AA
BLACK COVER

Warning
Handling steam is very hazardous. If it is not properly controlled it can cause property damage, injury or even death. Selection for the proper application, usage, and maintenance will not only increase hose life but will insure safe operation for the user.

APPLICATION

The transfer of saturated steam up to 250 PSI AND 406°F. **Use with superheated steam will shorten hose life.**

- ★ Proper draining of steam hose after each use will increase service life.
- ★ **Not recommended for washdown applications where detergent or oils are present.**

COVER

Red or black heat-resistant EPDM rubber. Wrapped cover fabric impression. Pin-pricked cover to allow venting.

REINFORCEMENT

High tensile spiral steel wire.

TUBE

Black, heat-resistant EPDM rubber. **Not for steam cleaner use.**

TEMPERATURE RANGE

-40°F (-40°C) to 406°F (+210°C)

STANDARD LENGTH

50 or 100 feet

WORKING PRESSURE

Constant Pressure — 17 Bar (250 PSI)

BRANDING

Embossed brand ALFAGOMMA – ITALY T330 17 BAR (250 PSI) STEAM – DRAIN AFTER USE - QTR/YEAR

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)		
T300AH/AA050	1/2	13	0.98	25	38	5
T330AH/AA075	3/4	19	1.26	32	49	7 1/2
T330AH/AA100	1	25	1.50	38	60	10

REFER TO STEAM HOSE SAFETY FACTS PAGE 22

COUPLING SUGGESTIONS

Steel or malleable iron male insert NPT or female ground joint or washer type with spuds attached with 2 or 4 bolt interlocking clamps.

- ★ Kuriyama offers a full line of ground joint couplings and clamps. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.
- ★ Universal quick-acting couplings should not be used with *steam* hose.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T331AH / T331AA - 250 PSI Chlorobutyl Steam Hose

Warning

Handling steam is very hazardous. If it is not properly controlled it can cause property damage, injury or even death. Selection for the proper application, usage, and maintenance will not only increase hose life but will insure safe operation for the user.

T331AH
RED COVER



T331AA
BLACK COVER



APPLICATION

The transfer of saturated and superheated steam up to 250 PSI and max 430°F in shipyards, chemical plants and industrial applications.

- ★ Proper draining of steam hose after each use will increase service life.
- ★ Not recommended for washdown applications where detergent or oils are present.

COVER

Red or black heat-resistant EPDM rubber. Wrapped cover fabric impression. Pin-pricked cover to allow venting.

REINFORCEMENT

High tensile spiral steel wire.

TUBE

Black Chlorobutyl. **Not for steam cleaner use.**

TEMPERATURE RANGE

-40°F (-40°C) to 430°F (+220°C)

STANDARD LENGTH

50 or 100 feet.

WORKING PRESSURE

Constant Pressure — 17 Bar (250 PSI)

BRANDING

Embossed brand ALFAGOMMA – ITALY T331
17 BAR (250 PSI) STEAM – DRAIN AFTER USE - QTR/YEAR

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)		
T331AH/AA050	1/2	13	0.98	25	40	5
T331AH/AA075	3/4	19	1.26	32	52	7 1/2
T331AH/AA100	1	25	1.50	38	67	10
* T331AH/AA125	1 1/4	32	1.81	46	83	12 1/2
* T331AH/AA150	1 1/2	38	2.05	52	97	15
* T331AH/AA200	2	51	2.64	67	153	20

*T331AA/AH 1 1/4", 1 1/2" & 2" not suitable for "Ship to Shore" service.

REFER TO STEAM HOSE SAFETY FACTS PAGE 22

COUPLING SUGGESTIONS

Steel or malleable iron male insert NPT or female ground joint or washer type with spuds attached with 2 or 4 bolt interlocking clamps.

- ★ Kuriyama offers a full line of ground joint couplings and clamps. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.
- ★ Universal quick-acting couplings should not be used with steam hose.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T333AA - 250 PSI Refinery Steam Hose



T333AA
BLACK COVER

Warning

Handling steam is very hazardous. If it is not properly controlled it can cause property damage, injury or even death. Selection for the proper application, usage, and maintenance will not only increase hose life but will insure safe operation for the user.

APPLICATION

For use with saturated steam up to 406°F. in refineries, shipyards and chemical plants which require an oil-resistant cover. **Use with superheated steam will shorten hose life.**

- ★ **Proper draining of steam hose after each use will increase service life.**
- ★ **Not recommended for washdown applications where detergent or oils are present.**

COVER

Black CSM - Abrasion, Ozone and Hydrocarbon resistant - Pin-pricked cover to allow venting.

REINFORCEMENT

High tensile spiral steel wire.

TUBE

Black, heat-resistant EPDM rubber. **Not for steam cleaner use.**

TEMPERATURE RANGE

-40°F (-40°C) to 406°F (+210°C)

STANDARD LENGTH

100 feet

WORKING PRESSURE

Constant Pressure — 17 Bar (250 PSI)

BRANDING

Embossed brand ALFAGOMMA – ITALY – T333 – 17 BAR (250 PSI) STEAM – DRAIN AFTER USE - QTR/YEAR

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)		
T333AA075	3/4	19	1.30	33	54	7 1/2
T333AA100	1	25	1.54	39	67	10

REFER TO STEAM HOSE SAFETY FACTS PAGE 22

COUPLING SUGGESTIONS

Steel or malleable iron male insert NPT or female ground joint or washer type with spuds attached with 2 or 4 bolt interlocking clamps.

- ★ Kuriyama offers a full line of ground joint couplings and clamps. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.
- ★ Universal quick-acting couplings should not be used with *steam* hose.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T405LL - 150 PSI White Food Transfer Hose



APPLICATION

Liquid, fatty and oily food and alcoholic beverage suction and delivery.

Hose may be sterilized with 30 PSI steam at 266°F for 30 minutes *maximum* – open end only.

★ **Not recommended for dry abrasive materials.**

COVER

White NBR/PVC – abrasion, ozone and oil resistant.

REINFORCEMENT

Spiralled high tensile textile cords, and **4** highly flexible steel helix wires.

TUBE

White NBR. Meets FDA and 3A requirements.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

100 feet

WORKING PRESSURE

Constant Pressure — 10 Bar (150 PSI)

BRANDING

ALFAGOMMA – ITALY T405 10 BAR (150 PSI) – GENERAL PURPOSE FOOD QUALITY – S & D (black letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)		
T405LL100	1	25	1.46	37	59	3
T405LL150	1 1/2	38	1.97	50	81	4 1/2
T405LL200	2	51	2.48	63	105	6
T405LL300	3	76	3.46	88	165	9
T405LL400	4	102	4.57	116	228	12

CONSULT FOOD HOSE GUIDE FOR MATERIAL COMPATIBILITY ON PAGE 31

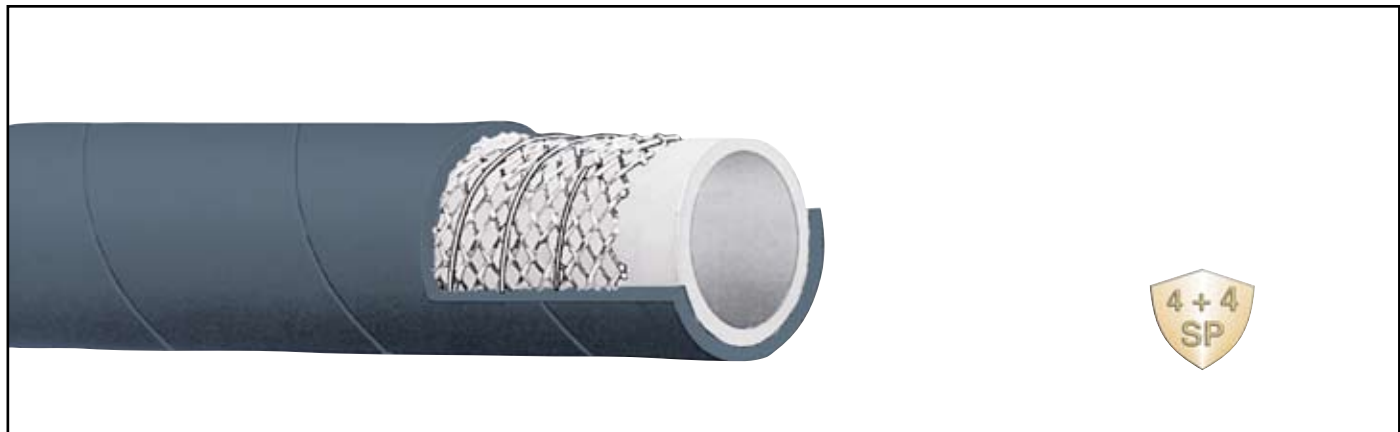
COUPLING SUGGESTIONS

Quick-Acting or combination nipples attached with single bolt, double bolt, wire or band type clamps.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T405LB - 150 PSI Grey Food Transfer Hose



APPLICATION

Liquid, fatty and oily food and alcoholic beverage suction and delivery.

Hose may be sterilized with 30 PSI steam at 266°F for 30 minutes *maximum* – open end only.

★ **Not recommended for dry abrasive materials.**

COVER

Grey NBR/PVC – abrasion, ozone and oil resistant.

REINFORCEMENT

Spiralled high tensile textile cords, and **4** highly flexible steel helix wires.

TUBE

White NBR. Meets FDA and 3A requirements.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

100 feet

WORKING PRESSURE

Constant Pressure — 10 Bar (150 PSI)

BRANDING

ALFAGOMMA – ITALY T405 10 BAR (150 PSI) – GENERAL PURPOSE FOOD QUALITY – S & D (black letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)		
T405LB200	2	51	2.56	65	126	8
T405LB300	3	76	3.54	90	200	12

CONSULT FOOD HOSE GUIDE FOR MATERIAL COMPATIBILITY ON PAGE 31

COUPLING SUGGESTIONS

Quick-Acting or combination nipples attached with single bolt, double bolt, wire or band type clamps.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T452LE - 150 PSI Potable Water Hose



APPLICATION

Discharge of water used for drinking. Most often used for temporary water lines in construction and industrial applications.

COVER

Blue SBR/EPDM blend — abrasion and ozone resistant.

REINFORCEMENT

High tensile textile cords.

TUBE

White NR. Meets FDA requirements.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C).

STANDARD LENGTH

100 feet

BRANDING

ALFAGOMMA – ITALY T452 “POTABLE WATER HOSE” 150 PSI WP (in white letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)
	(in.)	(mm)	(in.)	(mm)		
T452LE150	1 1/2	38	1.97	50	72	150
T452LE200	2	51	2.56	65	113	150
T452LE250	2 1/2	63	3.03	77	136	150
T452LE300	3	76	3.62	92	188	150
T452LE400	4	102	4.65	118	251	150

CONSULT FOOD HOSE GUIDE FOR MATERIAL COMPATIBILITY ON PAGE 31

COUPLING SUGGESTIONS

Quick-Acting couplings attached with bands.

★ Kuriyama offers a full line of Quick-Acting couplings. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T455LL - 150 PSI Food Discharge Hose



APPLICATION

Discharge of liquid, fatty and oily foods and alcoholic beverages.

Hose may be sterilized with 30 PSI steam at 266°F for 30 minutes *maximum* – open end only.

★ **Not recommended for dry abrasive materials.**

COVER

White NBR/PVC blend — abrasion, ozone and oil resistant.

REINFORCEMENT

High tensile textile cords.

TUBE

White NBR. Meets FDA and 3A requirements.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C).

STANDARD LENGTH

100 feet

BRANDING

ALFAGOMMA – ITALY T455 10 BAR (150 PSI) – GENERAL PURPOSE FOOD TRANSFER (in black letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)
	(in.)	(mm)	(in.)	(mm)		
T455LL150	1 1/2	38	1.89	48	58	150
T455LL200	2	51	2.48	63	93	150
T455LL300	3	76	3.46	88	136	150

CONSULT FOOD HOSE GUIDE FOR MATERIAL COMPATIBILITY ON PAGE 31

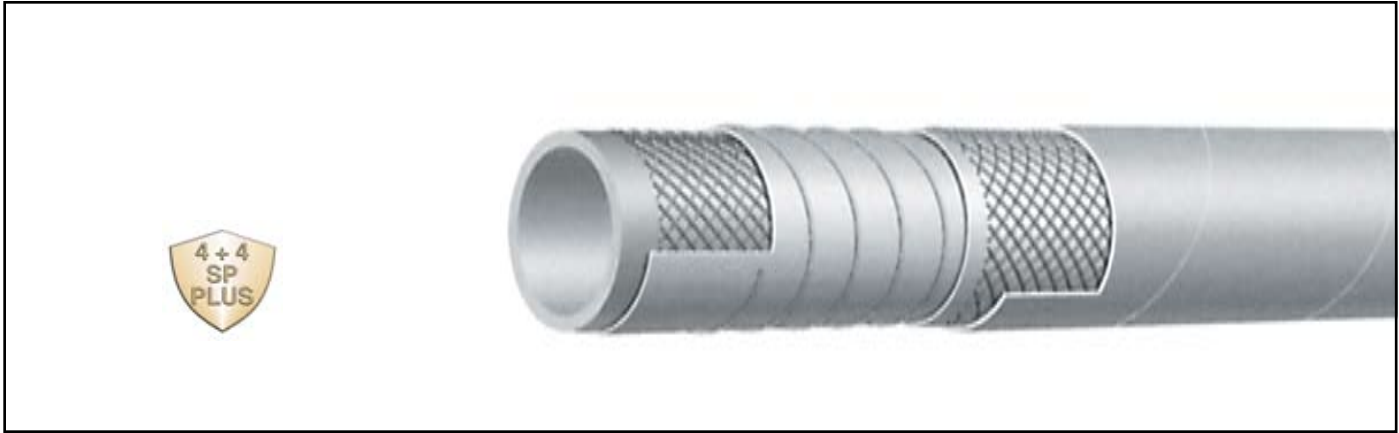
COUPLING SUGGESTIONS

Quick-Acting couplings attached with bands.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T408LL - 240 PSI Food & Beverage Suction & Discharge Hose



APPLICATION

Food and alcoholic beverage suction and discharge. Specially designed for wine, beer and spirits, up to 95 proof.

Hose may be sterilized with 30 PSI steam at 266°F for 30 minutes *maximum* – open end only.

★ **Not recommended for dry abrasive materials.**

COVER

White EPDM — abrasion and ozone resistant.

REINFORCEMENT

High tensile textile cords with embedded *nylon* helix.

TUBE

White, nontoxic chlorobutyl rubber. Meets FDA and 3A requirements.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C).

STANDARD LENGTH

100 feet

BRANDING

ALFAGOMMA – ITALY T408 16 BAR (240 PSI) – FOOD SUCTION & DELIVERY – CRUSH RESISTANT (in black letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)			
T408LL100	1	25	1.46	37	58	240	5
T408LL150	1 1/2	38	2.05	52	99	240	7 1/2
T408LL200	2	51	2.64	67	149	240	10
T408LL300	3	76	3.70	94	225	240	15

CONSULT FOOD HOSE GUIDE FOR MATERIAL COMPATIBILITY ON PAGE 31

COUPLING SUGGESTIONS

Quick-Acting couplings attached with bands.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

FOOD HOSE MATERIAL COMPATIBILITY GUIDE

The following data is based on tests and believed to be reliable; however, we emphasize that the tabulation should be used as a guide only, since it does not take into consideration all variables such as elevated temperatures, fluid contamination, concentration, etc. that may be encountered in actual use. All critical applications should be tested. Contact ALFAGOMMA for recommendation and assistance.

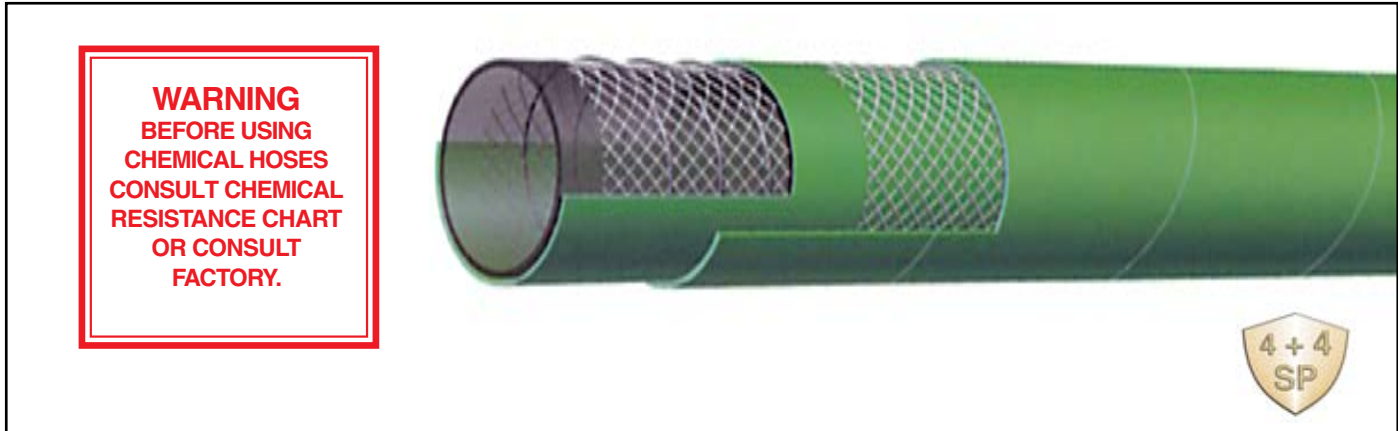
KEY TO FOOD HOSE MATERIAL COMPATIBILITY CHART

Note: All data based on 20°C (68°F) unless otherwise noted.

Blank = No Data G = Good C = Conditional X = Unsatisfactory
 E = Excellent F = Fair I = Insufficient Data

FOOD	NATURAL RUBBER	CHLOROBUTYL	EPDM	NBR
BEER	F	G	E	E
BEET SUGAR, GRANULAR	E	X	G	E
BUTTERMILK	X	F	G	E
CANE SUGAR, GRANULAR	E	X	G	G
CASHEW NUT OIL	X	F	G	
CASTOR OIL	X	F	G	E
CITRIC ACID	E	E	E	E
COCOA BUTTER	X	F	G	G
COCONUT OIL	X	F	G	E
CORN OIL	X	F	G	E
COTTONSEED OIL	X	F	G	E
ETHANOL (GRAIN ALCOHOL)	F	G	E	E
FISH MEAL				
FLOUR	E	X	G	
GRAPE JUICE	F	G	E	G
LACTIC ACID	F	F	G	E
LARD OIL	X	F	G	E
LINSEED OIL	X	F	G	E
LIQUOR (SPIRITS)	F	G	E	G
MILK	E	E	E	E
MINERAL OIL	X	X	X	E
MOLASSES	E	E	E	E
OLEIC ACID	X	F	G	F
OLIVE OIL	X	F	G	E
PALMITIC ACID	X	F	G	E
PARAFFINS	X	X	X	E
PEANUT OIL	X	F	G	E
POTATO FLOUR	E	X	G	
SALT, GRANULAR	E	X	G	E
SOYBEAN OIL	X	F	G	E
SUCROSE, GRANULATED	E	X	G	G
SUGAR, GRANULATED	E	X	G	F
SUGAR SYRUP	E	E	E	F
TALLOW	X	X		E
TOMATO JUICE, PASTE & PUREE SAUCE	E	E	E	G
VEGETABLE OILS	X	F	G	E
VINEGAR	F	F	G	F
WATER, POTABLE	E	E	E	E
WHISKEY	F	G	E	E
WINES	F	G	E	E

T505OG - 240 PSI XLPE Tube Chemical Hose



APPLICATION

Suction and transfer service for a variety of chemicals and solvents. Will handle 90% of existing chemicals. See Chemical Resistance Chart on pages 58 – 66.

COVER

Green EPDM — abrasion and ozone resistant.

REINFORCEMENT

High tensile textile cords and 4 highly flexible steel helix wires.

TUBE

Transparent XLPE (cross-linked polyethylene).

TEMPERATURE RANGE

Normal recommended operating temperature is -4°F (-20°C) to 150°F (+65°C).

STANDARD LENGTH

100 feet

BRANDING

ALFAGOMMA – ITALY T505 16 BAR (240 PSI) – XLPE CHEMICAL – S & D (in orange letters)

NOTE — Can be sterilized with water and 5% soda mix

IT IS ADVISABLE TO TEST THE TUBE MATERIAL UNDER ACTUAL SERVICE CONDITIONS PRIOR TO USE.
NOTE: FOR MAXIMUM SERVICE LIFE, WE RECOMMEND THAT T505 HOSE BE FLUSHED OUT AFTER EVERY USE.

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)			
T505OG075	3/4	19	1.22	31	46	240	7 1/2
T505OG100	1	25	1.46	37	57	240	9
T505OG150	1 1/2	38	2.01	51	78	240	13 1/4
T505OG200	2	51	2.56	65	103	240	16 1/4
T505OG300	3	76	3.62	92	187	240	20 3/4
T505OG400	4	102	4.65	118	254	240	26 1/2

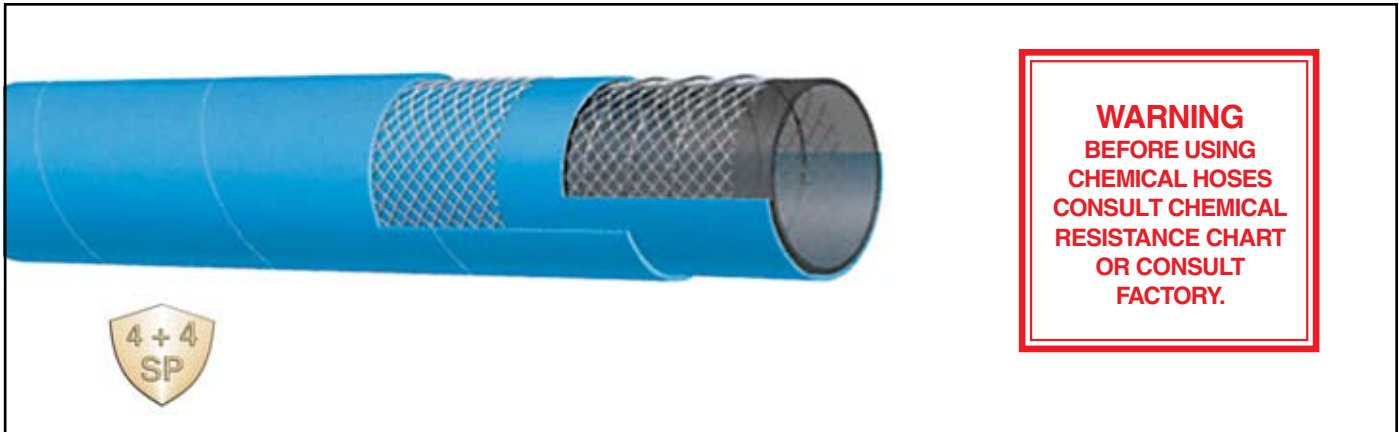
COUPLING SUGGESTIONS

Quick-Acting and combination nipples, preferably stainless steel, attached with bands.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T509OE - 240 PSI Alfachem UHMWPE Tube Chemical Hose



APPLICATION

Suction and transfer service for a variety of chemicals and acids. Will handle 98% of EXISTING CHEMICALS. See Chemical Resistance Chart on pages 58 – 66.

COVER

Blue EPDM — abrasion and ozone resistant.

REINFORCEMENT

Synthetic textile cords with **4** highly flexible steel helix wires.

TUBE

Transparent UHMWPE (Ultra High Molecular Weight Polyethylene).

TEMPERATURE RANGE

Normal recommended operating temperature is -4°F (-20°C) to 150°F (+65°C).

FEATURES

Meets FDA requirements

STANDARD LENGTH

100 feet

BRANDING

ALFAGOMMA – ITALY T509 16 BAR (240 PSI) – UHMWPE CHEMICAL – S&D (in orange letters)

NOTE: Can be Sterilized with 30 PSI saturated steam at 250°F for 30 minutes - **OPEN END**

IT IS ADVISABLE TO TEST THE TUBE MATERIAL UNDER ACTUAL SERVICE CONDITIONS PRIOR TO USE.

NOTE: FOR MAXIMUM SERVICE LIFE, WE RECOMMEND THAT T509 HOSE BE FLUSHED OUT AFTER EVERY USE.

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)			
T5090E075	3/4	19	1.22	31	40	240	7 1/2
T5090E100	1	25	1.46	37	49	240	9
T5090E125	1 1/4	32	1.73	44	58	240	10 1/4
T5090E150	1 1/2	38	1.97	50	68	240	13 1/4
T5090E200	2	51	2.48	63	89	240	16 1/4
T5090E250	2 1/2	63	3.03	77	140	240	17 1/2
T5090E300	3	76	3.62	92	190	240	20 3/4
T5090E400	4	102	4.65	118	259	240	26 1/2

COUPLING SUGGESTIONS

Quick-Acting and combination nipples, preferably stainless steel, attached with bands.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T600AA - Hard Wall Marine Exhaust Hose USCG/SAE J1527 B2



APPLICATION

Fuel, oil and hydraulic fluids suction and delivery with up to 50% aromatic content. Suitable for exhaust gas from water cooled stationary or marine diesel engines.

COVER

Black NBR/PVC blend — abrasion, ozone, hydrocarbon and fire resistant.

REINFORCEMENT

High tensile textile cords and 4 highly flexible steel helix wires.

TUBE

Black NBR — exhaust gas, fuel and fire resistant.

TEMPERATURE RANGE

-4°F (-20°C) to 212°F (+100°C)

STANDARD LENGTH

25 or 50 feet

BRANDING

ALFAGOMMA – ITALY T600 MARINE EXHAUST/FUEL S & D
– <SIZE> – USCG/SAE J1527 TYPE B2 (in red letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)			
T600AA062	5/8	16	1.02	26	36	75	2
T600AA075	3/4	19	1.18	30	44	75	2 1/4
T600AA087	7/8	22	1.26	32	48	75	2 3/4
T600AA100	1	25	1.38	35	54	75	3 1/4
T600AA112	1 1/8	28	1.50	38	58	75	3 1/4
T600AA125	1 1/4	32	1.65	42	65	75	3 3/4
T600AA137	1 3/8	35	1.77	45	69	75	4 1/4
T600AA150	1 1/2	38	1.89	48	75	75	4 1/2
T600AA162	1 5/8	42	2.05	52	81	75	5
T600AA175	1 3/4	45	2.16	55	86	75	5 1/4
T600AA189	1 7/8	48	2.28	58	91	75	5 3/4
T600AA200	2	51	2.40	61	97	75	6

continued

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T600AA - Hard Wall Marine Exhaust Hose USCG/SAE J1527 B2 - *Continued*



Nominal Specifications - *Continued*

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)			
T600AA225	2 1/4	57	2.64	67	108	75	6 3/4
T600AA238	2 3/8	60	2.76	70	124	75	7
T600AA250	2 1/2	63	2.87	73	130	75	7 1/2
T600AA275	2 3/4	70	3.11	80	141	75	8 1/4
T600AA300	3	76	3.39	86	152	75	9
T600AA350	3 1/2	90	3.94	100	190	75	10 1/2
T600AA400	4	102	4.41	112	212	75	12
T600AA450	4 1/2	115	5.08	129	270	75	13 1/2
T600AA500	5	127	5.55	141	302	75	15

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T653AA - Soft Wall Marine Exhaust Hose - SAE J2006 R1



APPLICATION

Fuel, oil, bilge and water discharge applications.

COVER

Black NBR/PVC blend — abrasion, ozone and hydrocarbon resistant.

REINFORCEMENT

High tensile textile cords.

TUBE

Black NBR

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+100°C)

STANDARD LENGTH

12½ feet in straight lengths

BRANDING

ALFAGOMMA – ITALY – T653 SOFTWALL MARINE WET EXHAUST SAE J2006 R1 <SIZE> <YYYY MFG> (in blue letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)
	(in.)	(mm)	(in.)	(mm)		
T653AA100	1	25	1.38	35	40	75
T653AA112	1 1/8	28	1.50	38	44	75
T653AA125	1 1/4	32	1.65	42	49	75
T653AA137	1 3/8	35	1.77	45	53	75
T653AA150	1 1/2	38	1.89	48	57	75
T653AA162	1 5/8	42	2.05	52	63	75
T653AA175	1 3/4	45	2.17	55	67	75
T653AA189	1 7/8	48	2.28	58	71	75
T653AA200	2	51	2.48	63	91	75
T653AA225	2 1/4	57	2.72	69	101	75
T653AA238	2 3/8	60	2.91	74	124	75
T653AA250	2 1/2	63	3.03	77	130	75

continued

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T653AA - Soft Wall Marine Exhaust Hose - SAE J2006 R1 - *Continued*



Nominal Specifications - *Continued*

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)
	(in.)	(mm)	(in.)	(mm)		
T653AA300	3	76	3.54	90	155	75
T653AA350	3 1/2	90	4.09	104	185	75
T653AA400	4	102	4.57	116	206	75
T653AA450	4 1/2	115	5.08	129	231	75
T653AA500	5	127	5.55	141	254	75
T653AA600	6	152	6.54	168	310	75
T653AA662	6 5/8	168	7.24	184	339	75
T653AA800	8	203	8.70	221	471	75

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T601AA* - 150 PSI Oil Rigger/Oil Field Suction Hose



APPLICATION

Oil field vacuum tank service, for handling crude oil only.

NOTE: NOT RECOMMENDED FOR REFINED PETROLEUM PRODUCTS.

COVER

Black, SBR, abrasion, ozone, limited oil resistance.

REINFORCEMENT

High tensile textile cords and 4 highly flexible steel helix wires.

TUBE

Black Nitrile – PVC blend, limited oil resistance, for oil field use.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

100 feet: 2" through 6"

20 feet: 6" only

BRANDING

ALFAGOMMA – ITALY T601 10 BAR (150 PSI)

OIL RIGGER – OIL FIELD – S & D (in blue letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)			
T601AA200	2	51	2.40	61	91	150	10
T601AA300	3	76	3.46	88	169	150	15
T601AA400	4	102	4.57	116	232	150	20
T601AA600	6	152	6.61	168	444	150	30

COUPLING SUGGESTIONS

Combination nipples attached with bands.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

✳️Note: All T601AA hose is stocked at our Houston, Texas and Santa Fe Springs, California warehouses only.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

Flexor T604AA - SAE 100 R4 Oil Return Hose



APPLICATION

Low pressure return lines or suction lines with half the bend radius requirements of SAE J517 100 R4, service with petroleum based hydraulic fluids, water-glycol and water-fire resistant hydraulic fluids, oil, lubricants, crude oil, fuel oils and water.

COVER

Black CR - oil, fuel, weather, ozone and abrasion-resistant. MSHA accepted cover available on request.

REINFORCEMENT

Textile reinforced with four spiral wire helix to prevent collapsing.

TUBE

Black, conductive NBR.

TEMPERATURE RANGE

-40° F (-40° C) to 212° F (+100° C) constant operation.
Maximum operating temperature: 257° F (+125° C).
Air maximum temperature: 175° F (80° C).

Note: Operating temperatures in excess of 212° F (+100° C) may materially reduce the life of the hose.

STANDARD LENGTH

100 feet

BRANDING

ALFAGOMMA - Italy - T604 (PSI) - SAE 100 R4 - (SIZE) - Date

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)			
T604AA075	3/4	19	1.14	29	41	300	2 1/4
T604AA100	1	25	1.38	35	50	250	3
T604AA125	1 1/4	32	1.65	42	61	200	3 3/4
T604AA150	1 1/2	38	1.89	48	69	150	4 1/2
T604AA200	2	51	2.40	61	89	100	6

COUPLING SUGGESTIONS

Crimp-on permanent type or combination nipples with bands.

Note: Hose cover does not need to be removed before attaching couplings.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T605AA - 150 PSI Black Petroleum Suction Hose



APPLICATION

For suction and discharge applications in truck and tank car transfer of gasoline, oil and other petroleum-based products with up to 50% aromatic content.

COVER

Black CR – abrasion, ozone and hydrocarbon resistant.

REINFORCEMENT

High tensile textile cords and steel helix wires.

TUBE

Black conductive NBR.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

100 feet: 3/4" through 6"

20 feet: 6", 8"

WORKING PRESSURE

Constant Pressure 150 PSI

BRANDING

ALFAGOMMA – ITALY T605 – 10 BAR (150 PSI)

PETROLEUM – S & D (in red letters)

Nominal Specifications

★ T605 is not recommended for use on a reel.

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)		
T605AA075	3/4	19	1.14	29	40	3
T605AA100	1	25	1.38	35	50	4
T605AA125	1 1/4	32	1.65	42	60	5
T605AA150	1 1/2	38	1.89	48	69	6
T605AA200	2	51	2.40	61	89	8
T605AA250	2 1/2	63	2.95	75	140	10
T605AA300	3	76	3.46	88	167	12
T605AA400	4	102	4.57	116	228	16
T605AA600	6	152	6.69	170	481	24
T605AA800	8	203	8.86	225	782	32

COUPLING SUGGESTIONS

Quick-Acting, combination nipples attached with bands or internally expanded brass couplings with gasket seal attached with ferrules.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T605AH - 150 PSI Red Petroleum Suction Hose



APPLICATION

For suction and discharge applications in truck and tank car transfer of gasoline, oil and other petroleum-based products with up to 50% aromatic content.

COVER

Red CR – abrasion, ozone and hydrocarbon resistant.

REINFORCEMENT

High tensile textile cords and 4 highly flexible steel helix wires.

TUBE

Black conductive NBR.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

100 feet

WORKING PRESSURE

Constant Pressure 150 PSI

BRANDING

ALFAGOMMA – ITALY T605 – 10 BAR (150 PSI)

PETROLEUM – S & D (in yellow letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)		
T605AH150	1 1/2	38	1.89	48	71	6
T605AH200	2	51	2.40	61	92	8
T605AH300	3	76	3.46	88	171	12
T605AH400	4	102	4.57	116	234	16

★ T605 is not recommended for use on a reel.

COUPLING SUGGESTIONS

Quick-Acting, combination nipples attached with bands or internally expanded brass couplings with gasket seal attached with ferrules.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T620AA - 300 PSI Black Fuel & Oil Suction & Delivery Hose

***T609AA - 240 PSI OS&D Hose is Being Discontinued.**



APPLICATION

Fuel and oil suction and discharge for up to 50% aromatic content. Designed for heavy duty applications.

COVER

Black conductive CR – abrasion, ozone and hydrocarbon resistant.

REINFORCEMENT

High tensile textile cords, steel helix wires and static wire.

TUBE

Black conductive NBR.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

100 feet: 2" through 6"

20 feet: 6"

WORKING PRESSURE

Constant Pressure — 20 Bar (300 PSI)

BRANDING

ALFAGOMMA – ITALY T620 – 20 BAR (300 PSI)

PETROLEUM – S & D (in red letters) Ω

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)		
T620AA200	2	51	2.48	63	112	8
T620AA300	3	76	3.54	90	178	12
T620AA400	4	102	4.57	116	241	16
T620AA600	6	152	6.69	170	516	24

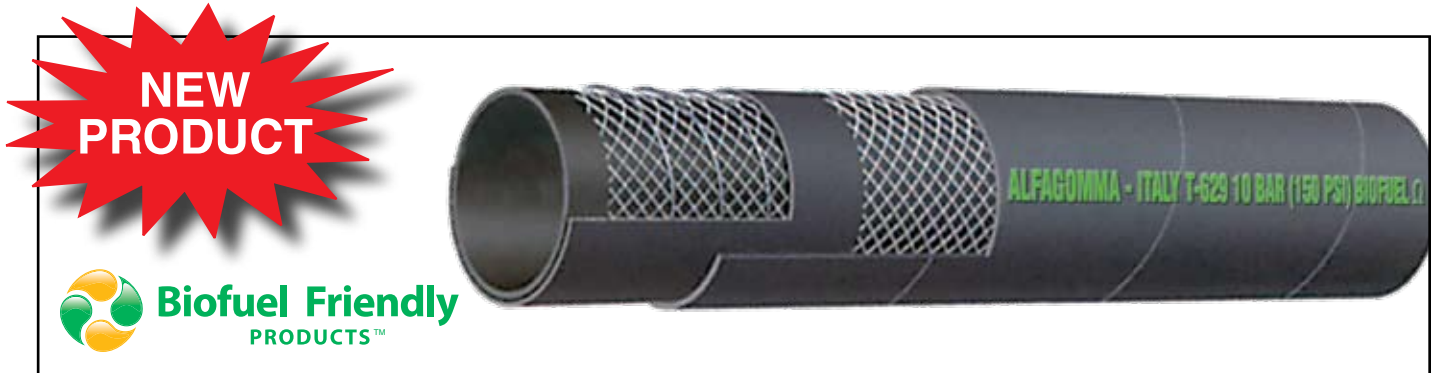
COUPLING SUGGESTIONS

Quick-Acting, combination nipples attached with bands or internally expanded brass couplings with gasket seal attached with ferrules.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T629AA - 150 PSI Black Biofuel Petroleum Suction Hose



APPLICATION

For suction and discharge applications in truck and tank car transfer of gasoline, oil and Biofuels - up to E98 and B100* with up to 60% aromatic content at ambient temperature.

COVER

Black specially-blended neoprene - added resistance against abrasion, ozone and hydrocarbons.

REINFORCEMENT

High tensile textile cords and steel helix wires.

TUBE

Black conductive synthetic rubber.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

100 feet: 3/4" through 4"

WORKING PRESSURE

Constant Pressure 150 PSI

BRANDING

ALFAGOMMA – ITALY T629 – 10 BAR (150 PSI)
BIOFUEL □ (in green letters)

*Applies to Biodiesels which meet the ASTM D6751 criteria

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)		
T629AA075	3/4	19	1.14	29	41	3
T629AA100	1	25	1.38	35	51	4
T629AA125	1 1/4	32	1.65	42	60	5
T629AA150	1 1/2	38	1.89	48	70	6
T629AA200	2	51	2.40	61	91	8
T629AA250	2 1/2	63	2.95	75	142	10
T629AA300	3	76	3.46	88	169	12
T629AA400	4	102	4.57	116	234	16

★ T629 is not recommended for use on a reel.

COUPLING SUGGESTIONS

Quick-Acting or combination nipples attached with bands.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T650AH - 150 PSI Oil Discharge Hose



APPLICATION

Oil discharge hose designed for use on trucks, docks or barges where a soft wall hose is required.

COVER

Red CR — abrasion, ozone and hydrocarbon resistant.

REINFORCEMENT

Spiralled high tensile textile cords with embedded static wire.

TUBE

Black conductive NBR.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

100 feet

WORKING PRESSURE

Constant Pressure — 10 Bar (150 PSI)

BRANDING

ALFAGOMMA – ITALY T650 10 BAR (150 PSI) –
PETROLEUM DELIVERY (in yellow letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.
	(in.)	(mm)	(in.)	(mm)	
T650AH150	1 1/2	38	1.89	48	62
T650AH200	2	51	2.40	61	81
T650AH300	3	76	3.46	88	142
T650AH400	4	102	4.49	114	192

COUPLING SUGGESTIONS

Quick-Acting or combination nipples attached with bands.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

LT753AA - 150 PSI 2-Ply Sandblast Hose



APPLICATION

Designed to convey abrasive sand and shot blast material.

COVER

Black conductive SBR/NR blend – abrasion and ozone resistant – pin pricked.

REINFORCEMENT

High tensile textile cords — 2-ply construction.

TUBE

Static conducting natural rubber, offering excellent abrasion resistance.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

50 or 100 feet

WORKING PRESSURE

Constant Pressure — 10 Bar (150 PSI)

BRANDING

ALFAGOMMA – ITALY T753 – 10 BAR (150 PSI)
SANDBLAST Ω

Nominal Specifications - LT753AA 2-Ply

SERIES NO.	NOMINAL ID		NOMINAL OD		TUBE THICKNESS	APPROX. WT. lbs./100 ft.
	(in.)	(mm)	(in.)	(mm)		
LT753AA050	1/2	13	1.06	27	0.212	34
LT753AA125	1 1/4	32	1.89	48	0.240	77

NOTE: Tolerances according to RMA Class 311-A

Blasting Data Guide

Premature hose wear can be prevented if the proper nozzle size is used for the corresponding hose ID size. (See chart below)

	NOZZLE TYPE				
	UB8	UB7	UB6	UB5	UB4
NOZZLE SIZE	1/2	7/16	3/8	5/16	1/4
CFM @ 100 PSI	350	260	200	150	90
AIR HOSE	2	1 1/2	1 1/2	1 1/4	1 1/4
S.B. HOSE SIZE	1 1/2	1 1/2	1 1/4	1 1/4	1
MAT. LB/HR	2250	1750	1260	900	540

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T750AA / T750AG - 150 PSI 4-Ply Sandblast Hose



APPLICATION

Designed to convey abrasive sand and shot blast material.

COVER

Black or green, conductive SBR/NR blend – abrasion and ozone resistant – pin pricked.

REINFORCEMENT

High tensile textile cords — 4-ply construction.

TUBE

Static conducting natural rubber, offering excellent abrasion resistance.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

50 or 100 feet

WORKING PRESSURE

Constant Pressure — 10 Bar (150 PSI)

BRANDING

ALFAGOMMA – ITALY T750 – 10 BAR (150 PSI)
SANDBLAST Ω

Nominal Specifications - T750AA/AG 4-Ply

SERIES NO.	NOMINAL ID		NOMINAL OD		TUBE THICKNESS	APPROX. WT. lbs./100 ft.
	(in.)	(mm)	(in.)	(mm)		
T750AA/AG075	3/4	19	1.50	38	0.236	63
T750AA/AG100	1	25	1.89	48	0.283	97
T750AA/AG125	1 1/4	32	2.17	55	0.283	116
T750AA/AG150	1 1/2	38	2.36	60	0.260	132
T750AA200	2	51	2.87	73	0.260	167

NOTE: Tolerances according to RMA Class 311-A

COUPLING SUGGESTIONS

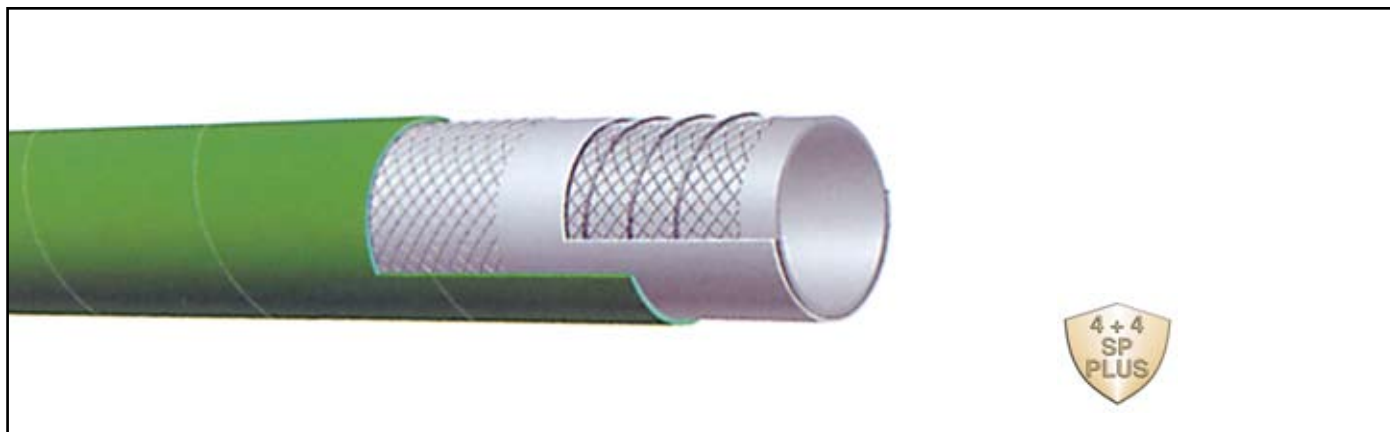
Sandblast couplings and nozzle holders attached with screws. See next column for coupling part numbers.

★ Kuriyama offers a full line of sandblast couplings. Refer to current Kuriyama-Couplings™ and Accessories Catalog.

HOSE ID (in.)	HOSE ENDS	NOZZLE HOLDERS	THREADED FEMALE ADAPTER	GASKETS
3/4	Q-1AL, Q-1BR, Q-1PI	NH-1AL, NH-1BR	–	SBG
1	Q-2AL, Q-2BR, Q-2PI	NH-2AL, NH-2BR	–	SBG
1 1/4	Q-3AL, Q-3BR, Q-3PI	NH-3AL, NH-3BR	SB-1AL, SB-1BR	SBG
1 1/2	Q-4AL, Q-4BR, Q-4PI	NH-4AL, NH-4BR	SB-2AL, SB-2BR	SBG

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T720LG - Material Handling Hose - FDA Grade



APPLICATION

Suction or discharge of wet or dry abrasive materials. Designed for grains, flour and pellet transfer.

COVER

Green SBR/EPDM blend — abrasion and ozone resistant.

REINFORCEMENT

Spiralled high tensile textile cords, with 4 highly flexible steel helix wires and static wire.

TUBE

3/16" white NR — abrasion resistant.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

100 feet: 2" through 4"
20 feet: 5", 6" and 8"
50 feet: 4", 5" and 6"

WORKING PRESSURE

See chart below.

BRANDING

ALFAGOMMA – ITALY T720 – BULK FOOD & MATERIAL
– S & D (in white letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)			
T720LG200	2	51	2.64	67	122	150	6
T720LG300	3	76	3.62	92	188	150	9
T720LG400	4	102	4.65	118	256	150	12
T720LG500	5	127	5.71	145	379	75	20
T720LG600	6	152	6.69	170	466	75	24
T720LG800	8	203	8.78	223	701	75	32

★ Please note: Proper grounding of static wire will prolong tube life.

COUPLING SUGGESTIONS

Quick-Acting, pin lug, short shank couplings or combination nipples attached with single bolt, double bolt, wire or band type clamps.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T760LB - 75 PSI Dry Bulk Food Discharge Hose - FDA Grade



APPLICATION

Discharge or delivery of dry bulk food products.

COVER

Grey SBR/EPDM – abrasion and ozone resistant.

REINFORCEMENT

Spiralled high tensile textile cords and static wire.

TUBE

3/16" white NR – abrasion resistant.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

100 feet.

BRANDING

ALFAGOMMA – ITALY T760 5 BAR (75 PSI) – BULK FOOD & MATERIAL DELIVERY (in white letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MIN. REC. WP (PSI)
	(in.)	(mm)	(in.)	(mm)		
T760LB400	4	102	4.65	118	212	75

★ Please note: Proper grounding of static wire will prolong tube life.

COUPLING SUGGESTIONS

Quick-Acting coupling attached with bands.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T740AA - 1275 PSI High Performance Steel Reinforced Concrete Pumping Hose



APPLICATION

Steel-reinforced concrete pumping hose — Special easy-handling construction for concrete placement at casting site.

COVER

Black conductive SBR/NR blend — abrasion and ozone resistant.

REINFORCEMENT

High tensile steel cords.

TUBE

Black conductive NR — abrasion resistant.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

WORKING PRESSURE

Working Pressure — 85 Bar (1275 PSI)

STANDARD LENGTH

50 or 100 feet (cut lengths available)

BRANDING

ALFAGOMMA – ITALY T740 85 BAR
(1275 PSI) W. P. HEAVY DUTY CONCRETE PUMPING (in white letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		WALL THICKNESS (mm)	APPROX. WT. lbs./100 ft.	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)			
T740AA200	2	51	2.68	69	9	145	10
T740AA250	2 1/2	63	3.35	85	11	227	10 1/2
T740AA300	3	76	3.94	100	12	308	15
★ T740AA400	4	102	5.04	128	13	505	20
★ T740AA500	5	127	6.10	155	14	736	25

*Cut lengths (9' 6" & 11' 6") available in 4" & 5" sizes. Check KOA for availability.

COUPLING SUGGESTIONS

Tubular steel full flow male permanently swaged or internally expanded with ferrule to provide maximum hose coupling compatibility.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T757AA - 600 PSI Plaster & Concrete Hose

**APPLICATION**

Designed for pumping plaster, grout, and wet cement to placement sites.

COVER

Black conductive SBR/NR – abrasion and ozone resistant.

REINFORCEMENT

High tensile textile cords.

TUBE

Black conductive NR – abrasion resistant.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

100 feet

WORKING PRESSURE

Constant Pressure — 40 Bar (600 PSI)

BRANDING

ALFAGOMMA – ITALY T757 – 40 BAR (600 PSI)
PLASTER & CONCRETE (in white letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.
	(in.)	(mm)	(in.)	(mm)	
T757AA150	1 1/2	38	2.13	54	82
T757AA200	2	51	2.72	69	124
T757AA300	3	76	4.09	104	296
★ T757AA400	4	102	5.12	130	393

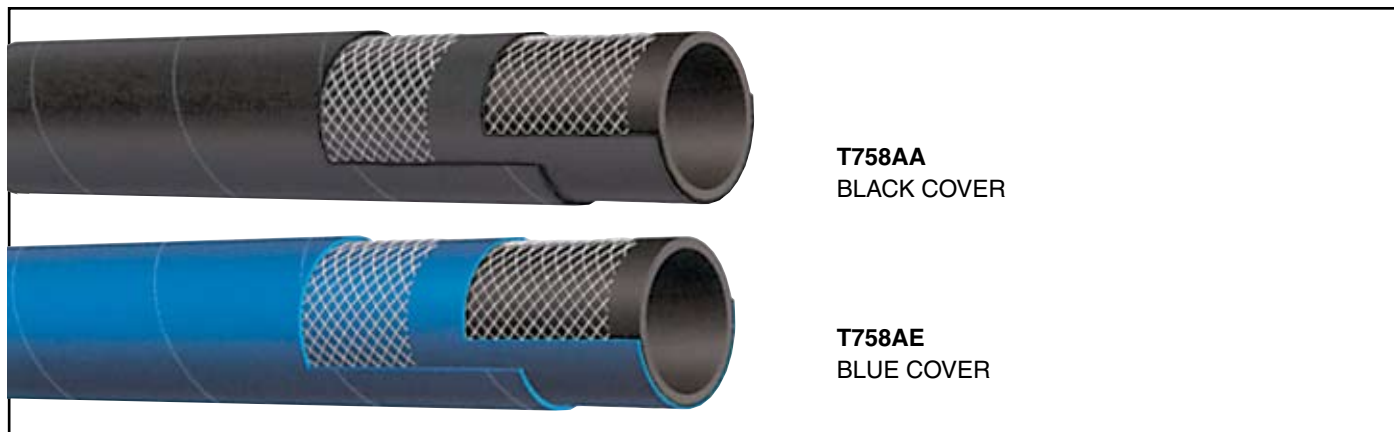
***Special Order Only - Minimums Apply**

COUPLING SUGGESTIONS

Tubular steel full flow male permanently swaged or internally expanded with ferrule to provide maximum hose coupling compatibility.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T758AA / T758AE - 800 PSI Plaster, Grout & Concrete Hose



APPLICATION

Designed for pumping plaster, grout, wet cement to construction placement sites at rated pressures.

COVER

BLACK — SBR/NR
BLUE — SBR/EPDM

REINFORCEMENT

Spiralled high tensile textile cords.

TUBE

Black conductive NR — abrasion-resistant.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

100 feet

WORKING PRESSURE

Constant Pressure — 55 Bar (800 PSI)

BRANDING

ALFAGOMMA – ITALY T758 – 55 BAR (800 PSI)
PLASTER & CONCRETE (in white letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.
	(in.)	(mm)	(in.)	(mm)	
T758AA/AE100	1	25	1.57	40	57
T758AA/AE125	1 1/4	32	1.93	49	85
T758AA/AE150	1 1/2	38	2.28	58	112
T758AA/AE200	2	51	2.80	71	151

COUPLING SUGGESTIONS

Tubular steel full flow male permanently swaged or internally expanded with ferrule to provide maximum hose coupling compatibility.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T760AA - 75 PSI Light Weight Dry Powder Delivery Hose



APPLICATION

Discharge of dry powders under low pressure, such as cement, grains and animal feed transfer.

COVER

Black conductive SBR/NR blend — abrasion and ozone resistant.

REINFORCEMENT

Spiralled high tensile textile cords.

TUBE

3/16" thick black static conducting natural rubber, compounded to resist cutting by abrasive materials.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

100 feet

WORKING PRESSURE

Constant Pressure — 5 Bar (75 PSI)

BRANDING

ALFAGOMMA – ITALY T760 5 BAR (75 PSI)
BULK MATERIAL DELIVERY (in white letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.
	(in.)	(mm)	(in.)	(mm)	
T760AA400	4	102	4.53	115	160

★ Excessive bending during operation may cause premature wear.

COUPLING SUGGESTIONS

Quick-Acting, pin lug, short shank couplings or combination nipples attached with single bolt, double bolt, wire or band type clamps.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T763AA - 75 PSI Heavy Weight Dry Powder Delivery Hose



APPLICATION

Discharge of dry powders under low pressure. Pneumatic transfer of dry materials and abrasive slurries.

COVER

Black conductive SBR/NR blend — abrasion and ozone resistant.

REINFORCEMENT

Spiralled high tensile textile cords.

TUBE

1/4" thick black static conducting natural rubber, compounded to resist cutting by abrasive materials.

TEMPERATURE RANGE

-22°F (-30°C) to 176°F (+80°C)

STANDARD LENGTH

100 feet

WORKING PRESSURE

Constant Pressure — 5 Bar (75 PSI)

BRANDING

ALFAGOMMA – ITALY T763 5 BAR (75 PSI)
BULK MATERIAL DELIVERY (in green letters)

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.
	(in.)	(mm)	(in.)	(mm)	
T763AA400	4	102	4.72	120	215
T763AA500	5	127	5.71	145	263

★ Excessive bending during operation may cause premature wear.

COUPLING SUGGESTIONS

Quick-Acting, pin lug, short shank couplings or combination nipples attached with single bolt, double bolt, wire or band type clamps.

★ Kuriyama offers a full line of Quick-Acting couplings, pin lug shank couplings and combination nipples. Refer to current Kuriyama-Couplings™ and Accessories Catalog for type and pricing.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T136AK - 1000 PSI Mine Spray Hose



APPLICATION

Underground mine water spray for dust control. Also useable on continuous mining machinery.

COVER

Yellow SBR/NBR blend — abrasion, ozone, hydrocarbon and fire resistant — pin pricked.

REINFORCEMENT

High tensile spiralled steel wire.

TUBE

Black SBR/NBR blend — oil mist resistant.

TEMPERATURE RANGE

-22°F (-30°C) to 200°F (+90°C)

STANDARD LENGTH

50 or 100 feet

WORKING PRESSURE

Constant Pressure — 1000 PSI

BRANDING

Embossed brand ALFAGOMMA — ITALY — 70 BAR (1000 PSI)
MINE SPRAY MSHA IC — 152/6

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.
	(in.)	(mm)	(in.)	(mm)	
T136AK075	3/4	19	1.14	29	46
T136AK100	1	25	1.38	35	61
T136AK125	1 1/4	32	1.65	42	79
T136AK150	1 1/2	38	1.97	50	103
T136AK200	2	51	2.56	65	153

COUPLING SUGGESTIONS

Permanently attached crimped hydraulic couplings.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T614AA - 150 PSI Hot Tar & Asphalt Suction & Delivery Hose



APPLICATION

Hot tar and asphalt suction and delivery service.

COVER

Black CSM — abrasion, ozone and hot tar resistant.

REINFORCEMENT

High tensile textile cords with steel helix wires.

TUBE

Black NBR — hot tar and asphalt resistant.

TEMPERATURE RANGE

-4°F (-20°C) to 356°F (+180°C)

WORKING PRESSURE

10 Bar (150 PSI)

STANDARD LENGTH

100 feet

BRANDING

ALFAGOMMA – ITALY T614 10 BAR (150 PSI) HOT TAR AND ASPHALT (on red stripe)

Nominal Specifications

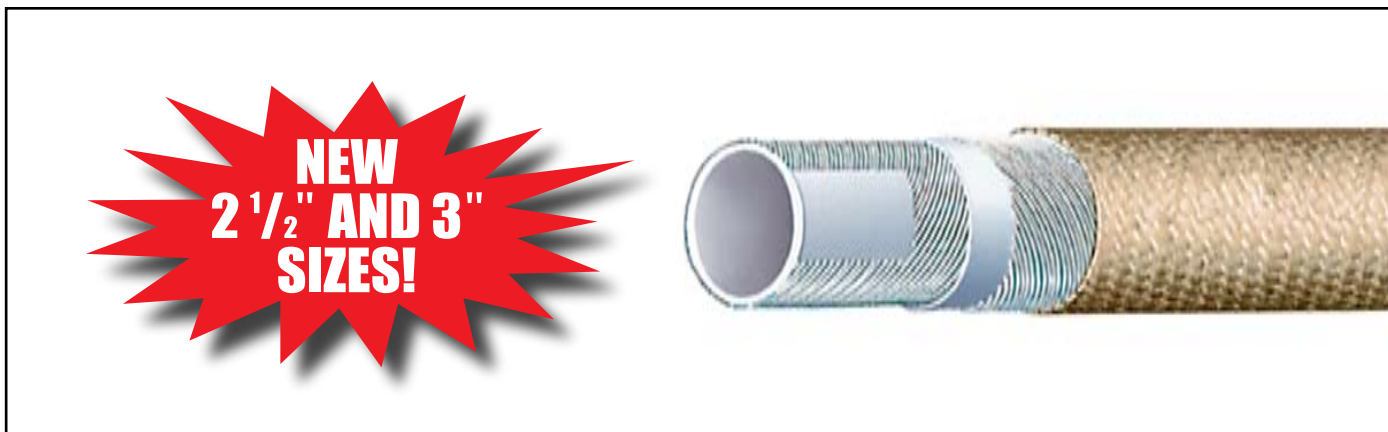
SERIES NO.	NOMINAL ID		NOMINAL OD		WALL THICKNESS (mm)	APPROX. WT. lbs./100 ft.	MIN. BEND RADIUS (in.)
	(in.)	(mm)	(in.)	(mm)			
T614AA200	2	51	2.72	69	9	151	10
T614AA300	3	76	3.78	96	10	250	15
T614AA400	4	102	4.80	122	10	334	20

COUPLING SUGGESTIONS

Permanently attached couplings are suggested for assemblies.

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

T957LL - 150 PSI Furnace Door Coolant Hose



APPLICATION

To convey cooling water to furnace doors in steel mills, glass plants, foundries, or where the hose is subjected to high temperatures and splashes of white-hot molten metals or glass.

COVER

Heat resistant tan EPDM, non-conductive resin-coated dust-free fiberglass cover.

REINFORCEMENT

High tensile textile cords.

TUBE

White EPDM rubber.

TEMPERATURE RANGE

Tube: -40°F (-40°C) to 248°F (+120°C)

Cover: -40°F (-40°C) to 1000°F (up to +540°C)

STANDARD LENGTH

100 feet

Nominal Specifications

SERIES NO.	NOMINAL ID		NOMINAL OD		APPROX. WT. lbs./100 ft.	MAX. REC. WP (PSI)
	(in.)	(mm)	(in.)	(mm)		
T957LL050	1/2	13	0.98	25	30	150
T957LL175	3/4	19	1.30	33	47	150
T957LL100	1	25	1.54	39	58	150
T957LL125	1 1/4	32	1.89	48	84	150
T957LL150	1 1/2	38	2.13	54	98	150
T957LL200	2	51	2.64	67	126	150
T957LL250	2 1/2	63	3.19	81	154	150
T957LL300	3	76	3.78	96	213	150

BECAUSE WE CONTINUALLY EXAMINE WAYS TO IMPROVE OUR PRODUCTS, WE RESERVE THE RIGHT TO ALTER SPECIFICATIONS WITHOUT PRIOR NOTICE.

Care, Maintenance & Storage

(Reprinted from RMA Hose Handbook 1 P-2 - Fourth Edition)

Hose has a limited life and the user must be alert to signs of impending failure, particularly when the conditions of service include high working pressures and/or the conveyance or containment of hazardous materials,

GENERAL CARE AND MAINTENANCE OF HOSE

Hose should not be subjected to any form of abuse in service. It should be handled with reasonable care. Hoses should not be dragged over sharp or abrasive surfaces unless specifically designed for such service. Care should be taken to protect hose from severe end loads for which the hose or hose assembly were not designed. Hose should be used at or below its rated working pressure; any changes in pressure should be made gradually so as to not subject the hose to excessive surge pressures. Hose should not be kinked or be run over by equipment. In handling large size hose, dollies should be used whenever possible; slings or handling rigs, properly placed, should be used to support heavy hose used in oil suction and discharge service.

STORAGE

Rubber hose products in storage can be affected adversely by temperature, humidity, ozone, sunlight, oils, solvents, corrosive liquids and fumes, insects, rodents and radioactive materials.

The appropriate method for storing hose depends to a great extent on its size (diameter and length), the quantity to be stored, and the way in which it is packaged. Hose should not be piled or stacked to such an extent that the weight of the stack creates distortions on the lengths stored at the bottom. Since hose products vary considerably in size, weight, and length, it is not

practical to establish definite recommendations on this point. Hose having a very light wall will not support as much load as could a hose having a heavier wall or hose having a wire reinforcement. Hose which is shipped in coils or bales should be stored so that the coils are in a horizontal plane.

Whenever feasible, rubber hose products should be stored in their original shipping containers, especially when such containers are wooden crates or cardboard cartons which provide some protection against the deteriorating effects of oils, solvents, and corrosive liquids; shipping containers also afford some protection against ozone and sunlight.

Certain rodents and insects will damage rubber hose products, and adequate protection from them should be provided.

The ideal temperature for the storage of rubber products ranges from 50° to 70°F (10-20°C) with a maximum limit of 100°F (38°C). If stored below 32°F (0°C), some rubber products become stiff and would require warming before being placed in service. Rubber products should not be stored near sources of heat, such as radiators, base heaters, etc., nor should they be stored under conditions of high or low humidity.

To avoid the adverse effects of high ozone concentration, rubber hose products should not be stored near electrical equipment that may generate ozone or be stored for any lengthy period in geographical areas of known high ozone concentration. Exposure to direct or reflected sunlight — even through windows — should also be avoided. Uncovered hose should not be stored under fluorescent or mercury lamps which generate light waves harmful to rubber.

Storage areas should be relatively cool and dark, and free of dampness and mildew. Items should be stored on a first-in, first-out basis, since even under

Technical Data

Flexibility & Bend Radius

Flexibility and minimum bend radius are important factors in hose design and selection if it is known that the hose will be subjected to sharp curvatures in normal use. When bent at too sharp an angle, hose may kink or flatten in the cross-section. The reinforcement may also be unduly stressed or distorted and the hose life thereby shortened.

Adequate **flexibility** means the hose should be able to conform to the smallest anticipated bend radius without over stress. The **minimum bend radius** is generally specified for each hose in this catalog. This is the radius to which the hose can be bent in service without damage or appreciably shortening its life. The radius is measured to the inside of the curvature.

Formula to determine minimum hose length given bend radius and degree of bend required:

$$L = \frac{A}{360^\circ} \times 2\pi B$$

Where:

L = Minimum length of hose to make bend (Bend must be made equally along this portion of hose length).

A = Angle of bend

B = Given bend radius of hose

$\pi = 3.14$

Example: To make a 60° bend at the hoses's rated minimum bend radius of 15 cm:

$$L = \frac{60}{360^\circ} \times 2 \times 3.14 \times 15 \cong 16 \text{ cm}$$

Thus, the bend must be made over approximately 16 cm of hose length. The bend radius used must be equal to or greater than the rated minimum bend radius. Bending the hose to a smaller bend radius than minimum may kink the hose and the result in damage and early failure.

Oil Resistance

The definition of Oil Resistance is currently related to Tensile Retention % and Volume Swell % of the tested material after immersion in ASTM No. 3 Oil and in ASTM Fuel B for 70 hours at 100°C (212°F). The hose industry is currently classifying the materials as follows:

Material Classification		Tensile Retention	Volume Swell
Maximum Oil Resistance	ASTM No. 3 Oil ASTM Fuel B	80% Min. 50% Min.	25% Max. 35% Max.
Medium Oil Resistance	ASTM No. 3 Oil ASTM Fuel B	40% Min. 35% Min.	100% Max. 60% Max.
None Oil Resistance	ASTM No. 3 Oil ASTM Fuel B	Less Than 40% Less Than 35%	More Than 100% More Than 80%

Safety Features

Air hose — 4:1 Safety factor. Burst vs Working pressure

Water hose — 3:1 Safety factor. Burst vs Working pressure

Steam hose — 10:1 Safety factor. Burst vs Working pressure

The Chemical Guides in this section are offered as a general indication of the compatibility of the various materials used in ALFAGOMMA® hose with the chemicals and fluids listed. The basis for the ratings in this guide include actual service experience, the advice of various polymer suppliers, and the considered opinion of our rubber chemists. When in doubt, a sample of the compound should always be tested with the particular chemical it is to handle. Some of the variables that come into play in the resistance of a compound to chemical attack are:

1. Temperature of the Material Transmitted:

Higher temperatures increase the effect of chemicals on rubber compounds. The increase varies with the polymer and the chemical. A compound quite suitable at room temperature might fail very quickly at higher temperatures.

2. Service Conditions:

A rubber compound usually swells when exposed to a chemical. With a given percent of swell, the hose tube may function satisfactorily if the hose is in a static condition, but fail quickly if the hose is subject to flexing.

3. The Grade or Blend of the Rubber Compound:

Basic rubber polymers are sometimes mixed or blended together to enhance a particular property for a specific service. The reaction to a particular chemical blend of polymers may, therefore, be somewhat different from the reaction to the single ones. When in doubt, a sample of the compound should always be tested with the particular chemical it is to handle.

KEY TO GENERAL CHEMICAL RESISTANCE CHART

Note: All data based on 20°C (68°F) unless otherwise noted.

Blank = No Data G = Good C = Conditional X = Unsatisfactory
E = Excellent F = Fair I = Insufficient Data

GENERAL CHEMICAL RESISTANCE OF ALFAGOMMA® HOSE COMPOUNDS

Common Name	ASTM Designation D1418-93	Composition	General Properties
Natural	NR	Isoprene Rubber (Natural)	Excellent physical properties, including abrasion resistance. Not oil resistant.
SBR	SBR	Styrene-Butadiene Rubber	Good physical properties, including abrasion resistance. Not oil resistant.
EPM or EPDM	EPDM	Ethylene-propylene-diene-terpolymer	Good general purpose polymer. Excellent heat, ozone and weather resistance. Not oil resistant.
Neoprene	CR	Chloroprene	Excellent weathering resistance. Flame retarding. Good oil resistance. Good physical properties.
BUNA-N or Nitrile	NBR	Nitrile-Butadiene	Excellent oil resistance. Good physical properties.
Hypalon®	CSM	Chloro-sulfonated polyethylene	Excellent ozone, weathering and acid resistance. Good abrasion and heat resistance. Can be compounded for good oil resistance.
Cross Linked Polyethylene	XLPE	Cross Linked Polyethylene	Excellent resistance to most solvents, oils and chemicals. Do not confuse with chemical properties of standard polyethylene.
Butyl	IIR	Isobutene-Isoprene	Very good weathering resistance, low permeability to air. Good physical properties. Poor resistance to petroleum-based fluids.
Chlorobutyl	CIIR	Chloro-Isobutene-Isoprene	Same general properties as Butyl and excellent resistance to high heat steam.
UHMWPE	UHMWPE	Ultra-High Molecular Weight Polyethylene	Excellent resistance to a majority of existing chemicals. Meets FDA requirements for food and beverages.
Synthetic Rubber		Synthetic Rubber	Black conductive synthetic rubber, excellent resistance to Biofuel based fluids.

Chemical Resistance Chart

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COMPOUND

COMPOUND

Chemical or Material Conveyed	IIR	CR	CSM	EPDM	NBR	NR	SBR	XLPE	UHMWPE	T629AA	Chemical or Material Conveyed	IIR	CR	CSM	EPDM	NBR	NR	SBR	XLPE	UHMWPE	T629AA
ACETALDEHYDE	E	F	C	G	X		X	E	G	X	ANETHOLE	X		X			X	X	G	F	X
ACETIC ACID, GLACIAL	G	X	X	G	C	X	X	E	E	X	ANILINE	E	X	X	C	X	X	X	E	E	X
ACETIC ACID, 10%	E	F	F	E	X	F	F	E	G	E	ANILINE DYES	G	G	G	G	X	G	G	E	G	X
ACETIC ACID, 50%	E	X	X	E	X	G	X	E	E	F	ANILINE OIL	G	X	X	G	X	X	X		G	X
ACETIC ANHYDRIDE	E	G	G	E	X	F	X	E	G	X	ANIMAL FATS	G	C	X	C	E	X	X	E	E	E
ACETIC OXIDE (ACETIC ANHYDRIDE)	E		G			F	G	E	G	X	ANTIMONY PENTACHLORIDE	X		X			X	X	E	E	X
ACETONE	E	X	F	E	X	C	C	E	E	X	AQUA REGIA	X	X	C	C	X	X	X	G	G	X
ACETONE CYANOHYDRIN	E		F			F	F	E	G	X	ARGON	G	X	X	E	C	X	X			E
ACETONITRILE										X	ARSENIC ACID	E	E	E	E	E	E	E	E	E	E
ACETOPHENONE	E	X	X	E	X	X	X			X	ASPHALT	X	X	X	X	X	X	X	X	X	C
ACETYL ACETONE	G	X	X	E	X	X	X	E	G	X	ASTM FUEL A	X	E	G	X	E	X	X			E
ACETYL CHLORIDE	X	X	X	X	X	X	X	G	G	X	ASTM FUEL B	X	X	X	X	E	X	X			C
ACETYL OXIDE (ACETIC ANHYDRIDE)	E		G			F	G	E	G	X	ASTM FUEL C	X	X	X	X	G	X	X			C
ACETYLENE	E	G	E	E	E	E	E	F	E	E	ASTM OIL No. 1	X	E	G	X	E	X	X	E	E	E
ACETYLENE DICHLORIDE										X	ASTM OIL No. 2	X	G	X	X	E	X	X	E	E	E
ACETYLENE TETRACHLORIDE	X		X			X	X	G	G	X	ASTM OIL No. 3	X	X	X	X	E	X	X	E	E	E
ACROLEIN	E		G			G	F	E	G	F	ASTM OIL No. 4	X	X	X	X	G	X	X			C
ACRYLONITRILE	X	X	C	X	X	X	X	C	G	X	AUTOMATIC TRANSMISSION FLUID	X	G	C	X	E	X	X			E
ACRYLIC ACID									G	X	BANANA OIL	C			C	X		X			X
ADIPIC ACID	E	G	E	G	G		G			E	BARIUM CHLORIDE	E	E	E	E	E	E	E	E	E	E
AIR, +300° F		X	X	X	X	X	X			G	BARIUM HYDROXIDE	E	E	E	E	E	E	E	E	E	E
ALK-TRI	X		X		X	X		E	I	X	BARIUM SULFIDE	E	E	E	E	E	E	E	E	E	E
ALLYL ALCOHOL	E		E			E	E	E	E	E	BEER	E	G	E	G	C	E	E			E
ALLYL BROMIDE	X		X			X	X	G	G	X	BEET SUGAR LIQUORS	E	G	E	E	E	E	E			E
ALLYL CHLORIDE	F	X	X	X		X	X	G	G	G	BENZAL CHLORIDE	G							E	E	X
ALUM (ALUMINUM POTASSIUM SULFATE)	E	E	E	E	E	E	E	E	E	C	BENZALDEHYDE	E	X	X	E	X	X	X	E	E	X
ALUMINIUM ACETATE	G	G		E	F	X	X	E	E	C	BENZENE	X	X	X	X	X	X	X	E	G	X
ALUMINIUM CHLORIDE	E	E	E	E	E	E	E	E	E	E	BENZENE CARBOXYLIC ACID										X
ALUMINIUM FLUORIDE	E	E	E	E	E	G	E	E		E	BENZENE (GASOLINE)	X	G	X	X	E	X	X	E	E	E
ALUMINIUM FORMATE	G		X			X	X	E	E	X	BENZOIC ACID	X	X	X	X	X	X	X	E	E	X
ALUMINIUM HYDROXIDE		E	G		G	E		E	E	E	BENZOL (BENZENE)				X	X				G	X
ALUMINIUM NITRATE	E	E	E	E	E	E	E	E	E	E	BENZOTRICHLORIDE								G	F	X
ALUMINIUM SULFATE	E	E	E	E	E	E	E	E	E	E	BENZYL ACETATE	G		X			X	X	E	E	X
ALUMUS-NH3-CR-K	E	E	E	E	E	E	E	E	E		BENZYL ALCOHOL	X	C	F	X	X	X	X	E	E	X
AMINES-MIXED	G	G	X	G	X	G	G			X	BENZYL CHLORIDE	G	X	C	G	X	C	C	E	E	X
AMINO BENZENE (ANILINE)									G	X	BENZYL ETHER (DIBENZYL ETHER)										X
AMINODIMETHILBENZENE										C	BIDIESEL (BD100 0 B100)										E
AMINOETHANE (ETHYLAMINE)									E	C	BIDIESEL (BD20 0 B20)										E
AMINOXYLENE										C	BIOETHANOL (E85)										E
AMMONIUM CARBONATE	E	E		E	X	E	E			C	BIS (2-CLOROETHYL) ETHER										
AMMONIUM CHLORIDE	E	E	E	E	E	E	E	E	E	G	BLACK SULFATE LIQUOR	E	G	G	E	G	G	G		E	G
AMMONIUM HYDROXIDE	E	E	G	E	X	X	X	E	E	C	BLEACH	G	X	F	G	X	X	X	G	F	X
AMMONIUM NITRATE	E	E	E	E	E		E	E	E	E	BORAX SOLUTION	E	E	E	E	C	G	G	E		C
AMMONIUM PHOSPHATE, DIBASIC	E	E	E	E	E	E	E	E	E	E	BORIC ACID		E	E	E	E	E	E	E		E
AMMONIUM SULPHATE	E	E	E	E	E	E	E	E	E	E	BRAKE FLUID (Hd-557)12 Days	G	G	G	E	C		E			C
AMMONIUM SULPHIDE	E		E			E	E	E	E	C	BRINE	E	E	E	E	F	E	E	E	E	E
AMMONIUM THIOSULFATE	E		E			E	E	E	E	C	BROMACIL				E						
AMYL ACETATE	E	X	X	X	X	X	X	E	E	X	BROMOBENZENE	X	X	X	X	X	X	X	C	G	X
AMYL ACETONE	G		X			X	X	E		X	BROMOCHLOROMETANE	G	X	X	G	X	X	X	G	F	X
AMYL ALCOHOL	E	G	E	E	X	E	E	E	E	C	BROMOETHANE (ETHYL BROMIDE)										C
AMYL BROMIDE										X	BROMOTOLUENE	X		X			X	X	F	X	X
AMYL CHLORIDE	X	X	X	X		X	X	G	E	X	BUGDIOXANE								E		
AMYL ETHER										C	BUNKER OIL	X	X	X	X	E	X	E	E	G	E
AMYLAMINE	E		F			G	G		E	F	BUTADIENE	X	X	C	X	X	X	X	E		X

FOR APPLICATIONS INVOLVING INDUSTRIAL ACID CHEMICALS AND ALCOHOLS, PLEASE REFER TO T5050G AND T5090E CHEMICAL HOSES

Chemical Resistance Chart

Key to General Chemical Resistance Chart [all data based on 20°C (68°F) unless noted]:

E – Excellent; G – Good; F – Fair; C – Conditional; I – Insufficient Data; X – Not Recommended; Blank – No Data

COMPOUND

Chemical or Material Conveyed	IIR	CR	CSM	EPDM	NBR	NR	SBR	XLPE	UHMWPE	T629AA
BUTANE	E	E	G	X	E	X	X	E		E
BUTANOIC ACID										C
BUTANOL (BUTYL ALCOHOL)	E	E	E	G	E	E	E	E	E	E
BUTANONE					X			E	G	X
BUTOXYETHANOL										C
BUTYL ACETATE	G	X	X	C	X	X	X	E	E	X
BUTYL ACRYLATE	X	X	X	X	X	X		G	G	X
BUTYL ALCOHOL	E	E	E	E	E	E	E	E	E	E
BUTYL ALDEHYDE (BUTYRALDEHYDE)	E					F		E	E	X
BUTYL BENZYL PHTHALATE	E	X	X	E	C	X	X	E	E	X
BUTYL CARBITOL	E	C	C	E	X	X	X	C	E	X
BUTYL CELLUSOLVE	E	X	X	G	C	X	X	E	E	C
BUTYL CHLORIDE	F		X			X	X	G	G	X
BUTYL ETHER	C	X	X	C	C	X	X	E	E	X
BUTYL ETHER ACETALDEHYDE	E		X			X	X	E	E	X
BUTYL ETHYL ETHER	G		X			X	X	E	E	G
BUTYL OLEATE	G	X	X	G	X	X	X			X
BUTYL PHTHALATE	E		X			X	X	E	E	X
BUTYL STEARATE	X	X	X	X	G	X	X	E	E	C
BUTYLENE	X	C	X	X	G	X	X		F	C
BUTYRALDEHYDE	E	X	X	G	X	X	X	E	E	X
BUTYRIC ACID	F	X	X	G	X	F	X	E	E	C
BUTYRIC ANHYDRIDE	F		G			F	X	E	E	C
CADMIUM ACETATE	G		X			X	X	E	E	X
CALCIUM ALUMINATE	E		E			E	E	E	E	E
CALCIUM BICHROMATE	E		F					G	F	C
CALCIUM BISULFIDE		C		X	E					C
CALCIUM CHLORIDE	E	E	E	E	E	E	E	E	E	E
CALCIUM HYDROXIDE	E	E	G	E	E	E	G	E	E	E
CALCIUM HYPOCHLORITE	G	X	F	E	X	X	X	C	G	C
CALCIUM NITRATE	E	E	E	E	E	E	E	E	E	E
CALCIUM SULFIDE	E	E	E	E	G	E	E	E	E	E
CALCIUM ACETATE	G	G	X	E	G	X	X	E	E	C
CAPRYLIC ACID	F		G			F	X	E	E	F
CARBAMIDE (UREA)										G
CARBITOL	F	G	X	G	G	X	X	E	E	C
CARBOLIC ACID PHENOL	E	X	X	G	X	X	X	E	E	
CARBON DIOXIDE	E	C	E	C	X	E	E	E	E	E
CARBON DISULFIDE (CARBON BISULFIDE)	X	X	X	X	X	X	X	C	F	X
CARBON MONOXIDE	E	C	E	C	E	E	G	E		E
CARBON TETRACHLORIDE	X	X	X	X	X	X	X	G	G	X
CARBONIC ACID	E	X	E	G	X	E	E	E	E	C
CASTOR OIL	E	E	E	G	E	F	G	E		E
CAUSTIC SODA (SEE SODIUM HYDROXIDE)									E	C
CELLOSOLVE ACETATE	E	X	X	G	X	X	X	E	E	X
CELLUGUARD	E	E	E	G	E	E	E			E
CETYLIC ACID (PALMITIC ACID)										E
CHINA WOOD OIL (TUNG OIL)	C	G	X	X	E	X	X			E
CHLORINATED SOLVENTS	X	X	X	X	X	X	X	G	G	X
CHLORO-2-PROPANONE										
CHLOROACETIC ACID	F	X	X	X	X	X	X	E	E	X
CHLOROACETONE	G	X	X	E	X	X	X	E	E	X
CHLOROBENZENE	X	X	X	X	X	X	X	G	G	X
CHLOROBUTANE	F		X			X	X	G	F	X

COMPOUND

Chemical or Material Conveyed	IIR	CR	CSM	EPDM	NBR	NR	SBR	XLPE	UHMWPE	T629AA
CHLORODANE (CHLORDANE)				E	E					C
CHLOROTHYL BENZENE	X		X			X	X	E	E	C
CHLOROFORM	X	X	X	X	X	X	X	G	G	X
CHLOROPENTANE	X		X			X	X	E	E	X
CHLOROSULFONIC ACID	X	C	X	X	X	X	X	G	X	X
CHLOROTOLUENE	X	X	X	X	X	X	X	G	G	X
CHLOROX	G	G	G	G	G	X	X			C
CHROME PLATING SOLUTIONS	X	X	X	G	X	X	X			X
CHROMIC ACID	F	X	G	C	X	X	X	G	G	X
CHROMIUM TRIOXIDE (CHROMIC OXIDE)										X
CINNAMENE (VINYL BENZENE)										C
CIS-9-OCTADECENOIC ACID (OLEIC ACID)	G		X			X	X	E		G
CITRIC ACID	E	E	E	E	E	E	E	E		E
COAL TAR OIL (COAL OIL)	X		X	X	X	X	X	E	E	E
COAL TAR	X	G	X	X	E	X	X	E	E	C
COAL TAR NAPHTHA	X		X			X	X	E	E	X
COCONUT OIL	G	G	X	C	E	X	X	E		E
COKE OVEN GAS	X	X	X	X	X	X	X	E		X
COOLAND (MONSANTO)			E	G	X	E	X	X		E
COPPER CHLORIDE	E	C	E	E	C	F	E	E	E	E
COPPER CYANIDE	E	E	E	E	E	E	E	E	E	E
COPPER HYDRATE	E		G			F	G	E	E	G
COPPER HYDROXIDE (COPPER HYDRATE)	E		G			F	G	E	E	G
COPPER SULFATE	E	E	E	E	E	F	E	E	E	E
CORN OIL	E	C	X	C	E	X	X	E		E
COTTONSEED OIL	C	C	X	C	C	X	X	C	G	E
CREOSOTE	X	C	X	X	C	X	X	E	E	C
CRESOLS	X	X	X	X	X	X	X	E	E	X
CRESYLIC ACID	X	X	X	X	X	X	X	E	E	X
CROTONALDEHYDE	E		X			X	X	E	E	X
CRUDE OIL	X	X	X	X	G	X	X	E	E	C
CUMENE	X	X	X	X	X	X	X	E	E	X
CUPRIC CARBONATE	E		E			F	E	E	E	E
CUPRIC HYDROXIDE (COPPER HYDROXIDE)										G
CUPRIC NITRATE (COPPER NITRATE)	E		E			F	E	E	E	C
CUPRIC SULFATE (COPPER SULFATE)	E		E			F	E	E	E	E
CUTTING OIL	X	G	G	X	E	X	X			E
CYCLOHEXANE	X	X	X	X	G	X	X	G	E	E
CYCLOHEXANOL	X	G	X	X	C	X	X	E	E	G
CYCLOHEXANONE	X	X	X	X	X	X	X	E	E	X
CYCLOPENTANE	X		X			X	X	E	E	G
CYCLOPENTANOL	X		X			X	X	E	E	
CYCLOPENTANONE	X		X			X	X	E	E	X
CYCLOPENTYL ALCOHOL (CYCLOPENTANOL)										X
D-FURALDEHYDE (FURFURAL)										G
DDT IN KEROSENE	X	F	X	X	E	X	X	E	E	E
DECAHYDRONAPHTHALENE (DECALIN)										X
DECAHYDROXYNAPHTHALENE										
DECALIN	X	X	X	X	X	X	X	E	X	X
DECYL ALCOHOL (DECANOL)	E		E			E	E	E	E	E
DECYL ALDEHYDE	E		X			X	X	E	E	X
DECYL BUTYL PHTHALATE	E		X			X	X	E	E	X
DECL CARBINOL										
DETERGENT, WATER SOLUTION	E	G	G	E	E	G	G			E

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COMPOUND

COMPOUND

Chemical or Material Conveyed	IIR	CR	CSM	EPDM	NBR	NR	SBR	XLPE	UHMWPE	T629AA	Chemical or Material Conveyed	IIR	CR	CSM	EPDM	NBR	NR	SBR	XLPE	UHMWPE	T629AA	
DEVELOPING FLUID (PHOTO)	G	E	E	G	F	E	G			E	DIETHYLTRIAMINE	E		F			G	G		F		
DEXTRON	X	G	X	X	E	X	X			E	DIHYDROXY SUCCINIC ACID										G	
DI (2ETHYLHEXYL) ADIPATE (DIOCTYL ADIPATE)										X	DIHYDROXYDIETHYL ETHER (DIETHYLENE GLYCOL)	E		E			E	E		E	E	
DI (2ETHYLHEXYL) PHTHALATE										X	DIISOBUTYL KETONE	G	X	X	G	X	X	X	E	E	X	
DI-ISO-BUTYLENE	X	X	X	X	G	X	X	E		C	DIISODECYL PHTHALATE	E		X			X	X	E	E	X	
DI-ISO-DECYL PHTHALATE (DIOCTYL PHTHALATE)										X	DIISOCTYL ADIPATE	E		X			X	X	E	E	X	
DI-ISO-PROPANOLAMINE	E									G	DIISOCTYL PHTHALATE	E		X			X	X	E	E	X	
DI-ISO-PROPYL ETHER	F		X			X	X	E		G	DIMETHYL CARBINOL										E	C
DI-ISO-PROPYL KETONE	G	X	X	E	X	X	X	E		X	DIMETHYL KETONE										E	X
DI-P-MENTHA-1,8-DIENE										C	DIMETHYL PHTHALATE	G	X	X	G	X	X	X	E	E	X	
DIACETONE ALCOHOL	E	X	X	X	X	X	X	C	E	X	DIMETHYL SULFATE										E	X
DIACETYL METHANE (ACETYLACETONE)										X	DIMETHYL SULFIDE										G	X
DIALLYL PHTHALATE (DIALLYL PHTHALATE)											DIMETHYL-3-PENTANONE											
DIAMMONIUM PHOSPHATE										E	DIMETHYL-4-HEPTANONE											
DIAMYL NAPHTHALENE	E		X			X	X	E			DIMETHYLAMINE								E	E	F	
DIAMYLAMINE	E		G			F	G		E	G	DIMETHYLANILINE	C	C	X	G	C		C			X	
DIAMYLENE	X		X			X	X	E	E		DIMETHYLBENZENE										E	X
DIAMYLPHENOL	X		X			X	X	E	E	X	DIMETHYLBUTANE (ISO-PENTANE)											
DIBENZYL ETHER	E	X	X	X	X	X	X	E	E	X	DIOCTYL ADIPATE										E	X
DIBROMOBENZENE	X		X			X	X	E	G	X	DIOCTYL PHTHALATE	E	X	X	C	C	X	X	E	E	X	
DIBROMOMETHANE (METHYLENE BROMIDE)										X	DIOXALANE	C	X	X	G	X	X	X	E	E		
DIBUTYL ETHER	G	X	X	C	X	X	X	E	E	X	DIOXANE	G	X	X	G	X	X	X		E	X	
DIBUTYL PHTHALATE	C	X	X	C	X	X	X	E	E	X	DIPENTENE	X	X	X	X	G	X	X			C	
DIBUTYL SEBACATE	E	X	X	G	X	X	X	E	E	X	DIPENTYLAMINE (DIAMYLAMINE)											G
DIBUTYLAMINE	X	X	X	X	X	X	X		E	X	DIPROPYLAMINE/OLAMINE	E		G			G	G		E		
DICALCIUM PHOSPHATE	E		E			E	E	E	E	E	DIPROPYLENE GLYCOL	E		E			E	E		E	E	
DICHLOROETHYLENE (1,2-DICHLOROETHENE)										F	DISODIUM PHOSPHATE	E		E			E	E	E	E	E	
DICHLOROACETIC ACID	F		X			G	X	E	E	X	DIVINYL BENZENE	X		X			X	X	E	E	X	
DICHLOROBENZENE	X	X	X	X	X	X	X	G	G	X	DOWELL INHIBITOR											
DICHLOROBUTANE	X	X	X	X	G	X	X	E	E	C	DOWFAX 2A1 SOLVENT											
DICHLORODIFLUOROMETHANE	X		X			X	X		I	C	DOWFAX 2A1 TA											
DICHLOROETHANE	X		X			X	X	E	E	X	DOWFAX 6A1 SOLVENT											
DICHLOROETHYL ETHER	X		X			X	X	E	E	X	DOWFAX 6A1 TA											
DICHLOROHEXANE	X		X			X	X	E	E	X	DOWTHERM, A AND E	X	X	X	X	X	X	X	E	E	X	
DICHLOROMETHANE	X		X			X	X	E	E	X	DRY CLEANING FLUIDS	X	X	X	X	C		X			C	
DICHLOROPENTANE	X		X			X	X	E	E	X	DUGGIRIOBAANE	X										
DICHLOROPROPANE	X		X			X	X	E	E	F	DURD AW-16,31				X	E						
DICHLOROPROPENE								E		C	DURO FR-HD				X	E						
DICHLOROTOLUENE											ETHANOIC ACID (ACETIC ACID)											C
DIESEL OIL	X	C	C	X	E	X	X	C	E	E	ETHANOL (GRAIN ALCOHOL)	E	E	E	E	C	E	E	E	E	E	
DIETHANOL AMINE	E		F			G	G		E	C	ETHANOLAMINE	E	G	C	E	G	G	G	C	E	C	
DIETHYLBENZENE	X	X	X	X	X	X	X	E	E		ETHERS	X	X	X	C	X	X	X			F	
DIETHYL ETHER	X	C	X	X	X	X	X	E		X	ETHYL ACETATE	G	X	X	C	X	X	X	E	E	X	
DIETHYL KETONE	G		X			F	X	E	E	X	ETHYL ACETOACETATE	G	X	X	G	X	X	X	E	E	X	
DIETHYL OXALATE	E		X			E	E	E	E	X	ETHYL ACETONE (2-PENTANONE)										X	
DIETHYL PHTHALATE	E	X	X	G		X	X	E	E	X	ETHYL ACRYLATE	G	X	X	G	X	X	X	G	E	X	
DIETHYL SEBACATE	E	X	X	C	X	X	X		E	C	ETHYL ALCOHOL	E	E	E	E	C	E	E	E	E	E	
DIETHYL SULFATE									E	X	ETHYL ALDEHYDE	E					F		E	E	X	
DIETHYL AMINE	E	C	C	G	C	G	G	C	E	C	ETHYL ALUMINIUM DICHLORIDE	X		X			X	X	G	F	X	
DIETHYLENE GLYCOL	E	E	E	E	E	E	E	C	E	E	ETHYL BENZENE	X	X	X	X	X	X	X	E	E	X	
DIETHYLENE OXIDE										X	ETHYL BROMIDE	X	X	X	X	G	X				C	
DIETHYLENETRIAMINE	E		F			G	G		E	G	ETHYL BUTYL ACETATE	G		X			X	X	E	E	X	
											ETHYL BUTYL ALCOHOL (ETHYLBUTANOL)	E		E			E	E	E	E		

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COMPOUND

Chemical or Material Conveyed	IIR	CR	CSM	EPDM	NBR	NR	SBR	XLPE	UHMWPE	T629AA
ETHYL CELLULOSE	G	G	G	G	G	G	G	E		C
ETHYL CHLORIDE	F	X	X	X	X	X	X	G	G	E
ETHYL DICHLORIDE	X		X			X	X	G	G	X
ETHYL DIISOBUTYLTHIO-CABARMATE						E	E			
ETHYL ETHER	C	X	X	X	C	X	X	E	E	X
ETHYL FORMATE	G	G	X	G	X	X	X	E	E	X
ETHYL IODIDE	X		X			X	X	G	F	X
ETHYL OXALATE	X	X	X	X	X	X	X	E	E	X
ETHYL PHTHALATE									E	X
ETHYL SILICATE	E	E	G	E	E	F	F	E	E	E
ETHYL-N-BUTYL KETONE	G		X			X	X	E	E	X
ETHYL-1-BUTANOL	E		E			E	E	E	E	E
ETHYLAMINE	G		F			F	F		E	C
ETHYLENE CHLOROXYDRIN	G	C	G	C	X	G	G	E	G	X
ETHYLENE DIAMINE	E	E	F	E	E	G	G	E	E	C
ETHYLENE DIBROMIDE	X	X	X	C	X	X	X	G	F	X
ETHYLENE DICHLORIDE	X	X	X	X	X	X	X	G	G	X
ETHYLENE G. MONOETHYL E ACETATE							E			
ETHYLENE G. MONOBUTYL ETHER								E		F
ETHYLENE G. MONOETHYL ETHER (ETHOXYETHANOL)								E		C
ETHYLENE G. MONOHEXIL ETHER								E		
ETHYLENE GLYCOL	E	E	E	E	E	E	E	C	E	E
ETHYLENE OXIDE	C	X	X	C	X	X	X		E	X
FATTY ACIDS	X	C	X	X	C	X	X	E	G	C
FERRIC BROMIDE	E		E			E	E	E	E	E
FERRIC CHLORIDE	E	G	E	E	E	E	E	E	E	E
FERRIC NITRATE	E	E	E	E	E	E	E	E	E	E
FERRIC SULFATE	E	E	E	E	E	E	E	E	E	E
FERROUS ACETATE	G		X			X	X	E	E	X
FERROUS CHLORIDE	E	E	E	E	E	E	E	E	E	E
FERROUS SULFATE	E	E	E	E	G	E	E	E	E	E
FLUOBORIC ACID	E	C	E	E	C	E	G	C	G	E
FLUORINE	C	X		X	X	X	X	X	X	X
FLUOSILICIC ACID	E	C	E	E	C	E	C	C	G	E
FORMALDEHYDE	E	C	C	G	X	G	C	E	E	C
FORMALIN (FORMALDEHYDE)	E		E			G	G	E	E	G
FORMIC ACID	E	C	F	E	X	G	G	C	E	C
FREON SO2			E	E						
FREON 113		E	E	C	E	C	G			E
FREON 12	X	G	X	X	G	X	X	C	E	C
FREON 22	F	X	X		X	X	X	C	E	X
FUEL A (ASTM)	X	G	X	X	E	X	X	G	G	E
FUEL B (ASTM)	X	F	X	X	E	X	X	G	G	C
FUEL OIL	X	G	C	X	E	X	X	C	E	E
FURAN (FURFURAN)	X	X	X	C	X	X	X			X
FURFURAL	E	X	X	C	X	X	X	E	E	X
FURFURAN (FURAN)		X	X	C	X	X	X			X
FURFURYL ALCOHOL	F	X	X	G	X	X	X	E	E	X
GALLIC ACID	G	X	C	G	C	E	C	C	E	C
GALLOTANNIC ACID										
GAS, COAL										
GAS, HIGH OCTANE		X		X	G					
GASOLINE	X	X	X	X	E	X	X	E	G	E

COMPOUND

Chemical or Material Conveyed	IIR	CR	CSM	EPDM	NBR	NR	SBR	XLPE	UHMWPE	T629AA
GLACIAL ACRYLIC ACID (ACRYLIC ACID)									E	X
GLUCONIC ACID	F		G			X	X	E	E	C
GLUCOSE	E	G	E	G	G	E	E	E	G	E
GLYCERINE	E	E	E	E	E	E	E	C	E	E
GLYCEROL	E	E	E	E	E	E	E			E
GLYCOGENIC ACID (GLUCONIC ACID)										F
GLYCOLS	E	E	E	E	E	E	E	E	G	E
GLUONIC ACID (GLUCONIC ACID)										F
GLYCLYL ALCOHOL										
GREASE	X	X	X	X	E	X	X	G	E	E
GREEN SULPHATE LIQUOR	E	G	E	E	G	E	E	E	E	C
HALON 1211		E			E					
HELIUM	E	E	E	E	E	E	E			E
HEPTALDEHYDE										E
HEPTANAL	E		X			X	X	E	E	E
HEPTANE	X	G	X	X	E	X	X	G	E	E
HEPTANE CARBOXYLIC ACID									E	
HEPTANOIC ACID										E
HEPTANONE										
HEXADECANOIC ACID										E
HEXALDEHYDE	G	E	C	E	X	X	X	E	E	X
HEXANE	X	C	X	X	C	X	X	G	G	E
HEXANOL	E		E			E	E	E	E	C
HEXENE	X	G	G	X	G	X	X	E	G	C
HEXYL ALCOHOL	C	G	C	C	E	E	E	E	E	C
HEXYL METHYL KETONE METHYL HEXYL KETONE)	G		X			X	X	E	E	X
HEXYLAMINE	E		F			G	G		E	F
HEXYLENE GLYCOL	E		E			E	E		E	C
HISTOWAX (PARAFIN WAX)										
HYDRAULIC & MOTOR OIL	X	C	G	X	E	X	X	E		C
HYDRAZINE	E	G	E	X	X	X				C
HYDROBROMIC ACID	E	X	E	E	X	E	X	C	G	X
HYDROCHLORIC ACID	F	X	X	X	X	E	X	E	E	C
HYDROCYANIC ACID	E	E	C	C	C	X				C
HYDROFLUORIC ACID	E	X	E	X	X	X	X	C	E	C
HYDROFLUOSILICIC ACID	E	C	E	E		X			G	X
HYDROGEN CHLORIDE ANHYDROUS										X
HYDROGEN DIOXIDE (10%) (HYDROGEN PEROXIDE)	F					X	X		G	F
HYDROGEN GAS	E	E	G	E	E	G	G	E	E	E
HYDROGEN PEROXIDE OVER 10%	X	X	X	X	X	X	X	C	F	X
HYDROGEN PEROXIDE 10%	F	F	F	F	X	X	X	C	G	F
HYDROGEN SULFIDE (WET)	E	C	X	E	X	X	X	E	G	X
HYDROXY BENZENE (PHENOL)										X
HYDROXYISOBUTYRONITRILE (ACETONE CYANOXYDRIN)										C
HYDROXYTOLUENE (BENZYL ALCOHOL)										X
HYVAR VXL				E						
IMINODI-2-PROPANOL (DISOPROPANOLAMINE)										G
IMINODIETHANOL (DIETHANOLAMINE)										C
IODINE	C	X	E	C	C	C	C	C	E	C
IODINE PENTAFLUORIDE	X	X	X	X	X	X	X			X
IODOFORM		X		X	E	X	X			E

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COMPOUND

COMPOUND

Chemical or Material Conveyed	IIR	CR	CSM	EPDM	NBR	NR	SBR	XLPE	UHMWPE	T629AA
ISO-BUTANAL (ISOBUTYRALDEHYDE)									E	X
ISO-BUTYLAMINE									E	X
ISO-BUTYLBROMIDE									G	X
ISO-BUTYL CARBINOL (ISOAMYL ALCOHOL)									E	E
ISOCYANATES									E	E
ISOCTANE	X	C	X	X	E	X	X	E	G	E
ISOPHOPYL ACETATE	G	X	X	X	X	X	X	E	E	X
ISOPHOPYL ALCOHOL	E	C	E	E	C	E	E	E	E	C
ISOPROPYL ETHER	X	X	C	X	C	X	X	E	E	G
JET FUELS	X	G	X	X	E	X	X	E	E	C
JP-4 OIL	X	X	X	X	G	X	X			E
KEROSENE	X	C	X	X	E	X	X	E	E	E
KETONES	E	X	X	E	C	X	X			C
LACQUER SOLVENTS	X	X	X	X	X	X	X	G		X
LACTIC ACID - COLD	E	E	G	X	X	G	G	C		C
LACTIC ACID - HOT		X	C	X	X	X	X			C
LARD	X	C	X	X	E	X	X	C		E
LAVENDER OIL	X	X	X	X	G	X	X	G		C
LEAD ACETATE	G	G	X	E	G	E	X	E	E	C
LEAD NITRATE	E	E	X	E	E	E	E			E
LEAD SULFATE			E	E	E			E	E	E
LIME		C		G	X					G
LIME BLEACH (CALCIUM HYPOCHLORITE)	E	G	G	E	E	E	G			C
LIME SULFUR	E	E	E	E	X	X	X	E		E
LIMONENE (DIPENTENE)										C
LINOLEIC ACID	X	X	X	X	G	X	X			C
LINSEED OIL	C	C	C	X	E	X	X	C	E	E
LIQUID PETROLEUM GAS (LPG)	X	G	X	X	E	X	X	E	X	E
LUBRICATING OIL	X	C	F	X	G	X	X	E	E	C
LYE SOLUTIONS (CAUSTIC SODA SOLUTION)	E	G	E	E	G	G	G		G	C
MEK	G	X	X	E	X	X	X	E	G	X
MAGNESIUM ACETATE	G							E	E	X
MAGNESIUM CHLORIDE	E	E	E	E	E	E	E	E	E	E
MAGNESIUM HYDRATE (MAGNESIUM HYDROXIDE)	E		G			E	G	E	E	C
MAGNESIUM HYDROXIDE	E	G	G	E	G	E	G	E	E	C
MAGNESIUM SULFATE	E	E	E	E	E	E	E	E	E	E
MALEIC ACID	X	X	X	X	X	X	X	G	E	X
MALEIC ANHYDRIDE	X	X	X	X	X	X	X			X
MALIC ACID	X	C	G	X	C	C	C	C	G	E
MANGANOUS SULFATE										E
MAPP		E		G	E		G			
MERCURY	E	E	E	E	E	E	E	E		E
MERCURY VAPORS	E	E	E	E	E	E	E			E
MESITYL OXIDE	G	X	X	G	X	X	X	E	E	X
METHALLYL ALCOHOL	E		E			E	E	E	E	E
METHALLYL CHLORIDE										
METHANE CARBOXYLIC ACID (SEE ACIDIC ACID)		G		X						
METHANOIC ACID (FORMIC ACID)										G
METHANOL (METHYL ALCOHOL)	E	E	E	E	E	E	E		E	C
METHANOL (WOOD ALCOHOL)	E	E	E	E	E	E	E	E	E	C
METHOXY ETHANOL										C
METHOXYETHOXY ETHANOL										C

Chemical or Material Conveyed	IIR	CR	CSM	EPDM	NBR	NR	SBR	XLPE	UHMWPE	T629AA
METHOXYPROPENYL BENZENE										
METHYL ACETATE	G	X	X	E	X	X	X	E	E	X
METHYL ACETOACETATE	G	X	X	G	X	X	X	E	E	X
METHYL ACETONE (ETHYL METHYL KETONE)	G		X			F	X	E	E	X
METHYL ACETYLENE PROPADIENE		E		G	E		G			
METHYL ALLYL ALCOHOL										
METHYL ALLYL CHLORIDE (METHYLLALLYL CHLORIDE)	F		X			X	X	G	E	
METHYL AMYL CARBINOL (S-HEPTYL ALCOHOL)	E		E			E	E	E	E	E
METHYL BENZENE (TOLUENE)	X		X			X	X	E	E	X
METHYL BROMIDE	X	X	X	X	C	X	X	G		C
METHYL BUTANE (ISO-PENTANE)										E
METHYL BUTYL ALCOHOL										E
METHYL BUTYL KETONE	G	X	X	E	X	X	X		E	X
METHYL CARBITOL (DIETHYLENE GLYCOL MONOMETHYL ETHER)	F		X			X	X	E	E	F
METHYL CELLOSOLVE	E	C	X	G	C	X	X		E	C
METHYL CHLORIDE	C	X	X	X	X	X	X	G	E	X
METHYL CYANIDE										C
METHYL ETHYL KETONE	G	X	X	E	X	X	X	E	E	X
METHYL HEXANOL	E		E			E	E	E	E	E
METHYL METHACRYLATE	X	X	X	C	X	X	X	G	G	X
METHYL NORMAL AMYL KETONE	G		X			X	X	E	E	C
METHYL PROPYL ETHER	G		X			X	X	E	E	X
METHYL SALICYLATE	G	X	X	G	X	C	C			X
METHYL STYRENE (P-VINYLTOLUENE)										X
METHYL SULFIDE (DIMETHYL SULFIDE)										X
METHYL TERTIARY METHYL ETHER	G	X			X		X			
METHYL 1-2, 4-PENTANEDIOL										
METHYL-ISO-AMYL-KETONE										
METHYL-L-PROPANOL										
METHYL-2-BUTANOL	E		E			E	E	E		
METHYL-2-BUTANONE (METHYL ISOPROPYL KETONE)	G		X			X	X	E		X
METHYL-2-HEXANONE (METHYL ISOAMYL KETONE)	G		X			X	X	E		
METHYL-2-PENTANOL (METHYL AMYL ALCOHOL)										G
METHYL-2-PENTANONE METHYL ISOBUTYL KETONE)										X
METHYL-2-PROPEN-L-OL										
METHYL-3-PENTEN-1-ONE										
METHYL-4-ISOPROPYL BENZENE (CYMENE)										X
METHYL AMYL ACETATE	G		X			X	X	E		
METHYL AMYL ALCOHOL	E		E			E	E	E	E	G
METHYLCYCLOHEXANE	X		X			X	X	G	E	X
METHYLENE BROMIDE										G
METHYLENE CHLORIDE	X	X	X	X	X	X	X	G	G	X
METHYLETHYL KETONE	G	X	X	E	X	X	X	E		X
METHYL HEXYL KETONE	G		X			X	X	E		X
METHYL ISOBUTYL CARBINOL (METHYL AMYL ALCOHOL)	E	G	C	E	G	G	G	C	E	X
METHYLISOBUTYL KETONE	C	X	X	C	X	X	X	E	E	X

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METHYLISOPROPYL KETONE	G	X	X	X	X	X	X	E	E	X
METHYLLACTONITRILE (ACETONE CYANOHYDRIN)										X
M-ETHYLPHENOL										
METHYLPROPYL CARBINOL	E		G			G	G	E	E	E
METHYLPROPYL KETONE	G		X			X	X	E	E	X
MIL-A-6091	E	E	E	E	G	E	E			C
MIL-C-4339	X	X	X	X	E	X	X			E
MIL-C-7024	X	X	X	X	E	X	X			E
MIL-E-9500	E	E	E	E	E	E	E			E
MIL-F-16884	X	C	C	X	E	X	X			E
MIL-F-17111	X	G	X	X	E	X	X			E
MIL-F-25558 (RJ-1)		G		X	E					E
MIL-G-10924	X	X	G	X	E	X	X			E
MIL-G-25013	X	G	G	X	E	X	X			E
MIL-G-25537		G		X	E					E
MIL-G-3545	X	G	C	X	E	X	X			E
MIL-G-5572	X	X	X	X	E	X	X			E
MIL-G-7711	X	X	X	X	E	X	X			E
MIL-H-05606 (HFA)		G		X	E					E
MIL-H-13910	G	E	G	E	E	G	E			E
MIL-H-19457	E	X	X	E	X	X	X			X
MIL-H-22251	E	G	G	E	G		G			C
MIL-H-27601		G		X	E					G
MIL-H-5606 (J43)		G		X	E					E
MIL-H-6083	X	E	G	X	E	X	X			E
MIL-H-8446 (MLO-8515)	X	E		X	G	X	X			G
MIL-J-5161	X	X	X	X	G	X	X			C
MIL-J-5624 (JP-3,JP-4,JP-5)	X	X	X	X	E	X	X			E
MIL-L-15016	X	G	G	X	E	X	X			
MIL-L-17331	X	G	G	X	E	X	X			
MIL-L-2104	X	G	C	X	E	X	X			E
MIL-L-21260	X	G	G	X	E	X	X			E
MIL-L-23699	X	C	C	X	G	X	X			C
MIL-L-25681		G		E	G					C
MIL-L-3150	X	G	G	X	E	X	X			E
MIL-L-4343	C	E	G	C	E	X	X			
MIL-L-6082	X	G	G	X	E	X	X			
MIL-L-6085	X	X	X	X	G	X	X			C
MIL-L-7808	X	X	X	X	G	X	X			G
MIL-L-7870	X	G	X	X	E	X	X			E
MIL-L-9000	X	G	C	X	E	X	X			E
MIL-L-9236	X	X	X	X	G	X	X			C
MIL-P-27402		G		E	G					C
MIL-R-25567 (RP-1)			X							
MIL-R-25576 (RP-1)										
MIL-S-3136 TYPE 1 FUEL	X	G	C	X	E	X	X			E
MIL-S-3136 TYPE 2 FUEL	X	X	X	X	G	X	X			C
MIL-S-3136 TYPE 3 FUEL	X	X	X	X	G	X	X			G
MIL-S-3136 TYPE 4 OIL, LOWSWELL	X	E	E	X	E	X	X			E
MIL-S-3136 TYPE 5 OIL, MEDSWELL	X	G	G	X	E	X	X			E
MIL-S-3136 TYPE 6 OIL, HI SWELL	X	X	X	X	E	X	X			E
MIL-S-81087		E		E	E					E
MINERAL OIL	X	C	F	X	E	X	X	E		E

COMPOUND

Chemical or Material Conveyed	IIR	CR	CSM	EPDM	NBR	NR	SBR	XLPE	UHMWPE	T629AA
MINERAL SPIRITS	X	F	X	X	E	X	X	E	E	C
MOBILE HFA				X	E					E
MOLTEN SULFUR	G		F			X	X	X		G
MONO-CHLOROACETIC ACID	F		X			G	X	E	E	X
MONOBUTYL ETHER	F		X			X	X	E		G
MONOCHLOROBENZENE	X	X	X	X	X	X	X	G	G	X
MONOCHLORODIFLUOROMETHANE (CHLORODIFLUOROMETHANE)	F		X			X	X	C	I	X
MONOETHANOL AMINE	E	X	X	E	X	E	X	E	E	G
MONOETHYL AMINE	G		F			F	F	C	E	C
MORPHOLINE				X	X					X
MOTOR OIL, 40w										E
MTBE (METHYL TERT-BUTYL ETHER)	G	X			X		X		F	X
MURIATIC ACID (HYDROGEN CHLORIDE)	F	X	X	F	X	E	X	E	E	C
N-BUTANAL (BUTYRALDEHYDE)										X
N-BUTYLAMINE	X	X	X	X	C	X	X			C
N-BUTYLBENZENE	X		X			X	X	E		X
N-BUTYLBROMIDE	X		X			X	X	G		X
N-BUTYLBUTYRATE	F		X			X	X	G		X
N-BUTYLCARBINOL (PENTYL ALCOHOL)										E
N-NONYL ALCOHOL										E
N-OCTANE	X	G	X	X	G	X	X	G		C
N-SERV (75% XYLENE)									C	
NA-K				X	X					
NAPHTHA	X	X		X	C	X	X	E	E	C
NAPHTHALENE	F	X	X	X	X	X	X	E	E	X
NAPHTHENIC ACID		X	X	X	G	X	X			C
NATURAL GAS	X	E	F	X	E	X	X	C		E
NEOHEXANE	X		X			X	X	E	E	E
NEON GAS	E	E	E	E	E	E	E			E
NEU-TRI	X		X			X	X	E	E	X
NICKEL ACETATE	E	G	X	E	G	E	X	E		C
NICKEL CHLORIDE	E	G	E	E	E	E	E	E	E	E
NICKEL NITRATE	E	E	E	E		E	E	E	E	E
NICKEL SULFATE	E	E	E	E	E	E	E	E	E	E
NIETYLENE								E		
NITRIC ACID, CONC (16N)	C	X	G	X	X	X	X	G		X
NITRIC ACID, RED FUMING	G	X	X	X	X	X	X	X	X	X
NITRIC ACID, 10%	G	X	X	C	X	X	X	C	E	X
NITRIC ACID, 13N										X
NITRIC ACID, 13N +5%										X
NITRIC ACID, 20%	G	X	X	G	X	X	X	E	E	X
NITRIC ACID, 30%	F	X	X	C	X	X	X	E	G	X
NITRIC ACID, 30% - 70%	F	X	F	F	X	X	X	G	F	X
NITRILOTRIETHANOL (TRITHANOLAMINE)										F
NITROBENZENE	F	X	X	X	X	X	X	E	E	X
NITROETHANE	G	C	G	G	X	G	G	E		X
NITROGEN	E	E	E	E	E	E	E	E	E	E
NITROMETHANE	G	C	C	G	X	G	C	E		X
NITROUS OXIDE GAS									E	E
NONANOIC ACID										E
NONANOL (NONYL ALCOHOL)										E
NUTO H				X	E					
NVAC LIGHT				E	X					

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Chemical Resistance Chart

Key to General Chemical Resistance Chart [all data based on 20°C (68°F) unless noted]:

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COMPOUND

Chemical or Material Conveyed	IIR	CR	CSM	EPDM	NBR	NR	SBR	XLPE	UHMWPE	T629AA
OCTANOIC ACID (N-CAPRYLIC ACID)										F
OCTANOL (OCTYL ALCOHOL)	E		G			G	G	E	E	C
OCTYL ACETATE	G		X			X	X	E	E	C
OCTYL ALCOHOL	E	G	E	C	G	E	E	E	E	C
OCTYL ALDEHYDE	E		X			X	X	E	E	X
OCTYL AMINE	E		F			G	G	C	E	F
OCTYL CARBINOL	E		E			E	E	E	E	E
OCTYLENE GLYCOL	E		E			E	E	C	E	E
OIL-PETROLEUM	X	G	F	X	E	X	X	E	G	
OLEIC ACID	G	X	X	X	C	X	X	E	E	G
OLEUM (FUMING SULFURIC ACID)	X	X	X	X	C	X	X	X	X	X
OLIVE OIL	E	E	F	E	E	X	X	C		E
ORTHO-DICHLOROBENZENE	X	X	X	X	X	X	X	G	E	X
ORTHO-DICHLOROBENZOL (O-DICHLOROBENZENE)	X		X			X	X	G	E	X
ORTHOXYLENE	X		X			X	X	E	G	X
OXALIC ACID	E	X	X	E	X	X	X	C	E	G
OXYDIETHANOL										
OZONE	G	C	G	E	X	X	X	C	E	X
P-CYME	X	X	X	X	X	X	X	E		X
PAINT THINNER	X	X	X	X	X	X	X			X
PALMITIC ACID	E	C	C	C	E	X	X	C	E	E
PAPERMAKERS ALUM	E	E	E	E	E	E	E	E	E	
PARA-DICHLOROBENZENE	X	X	X	X	X	X	X	G		X
PARAFFIN WAX	X	G	X	X	E	X	X	X	E	E
PARALDEHYDE	E					F		E	E	C
PARAXYLENE (P-DIMETHYLBENZENE)	X		X			X	X	E	E	X
PCB										
PELARGONIC ALCOHOL (NONYL ALCOHOL)	E		X			X	X	E		E
PENTACHLOROETHANE	X		X			X	X	E	E	X
PENTADIONE										
PENTAMETHYLENE (CYCLOPENTANE)										G
PENTANE	X	G	F	X	E	X	X	G	G	E
PENTANOL (PENTYL ALCOHOL)									E	
PENTANONE	G		X			X	X	E	E	X
PENTASOL (PENTACHLOROPHENOL)	E	E	E			E	E	E		C
PENTYL ACETATE (AMYL ACETATE)										X
PENTYL ALCOHOL (N-AMYL ALCOHOL)										C
PENTYL BROMIDE (AMYL BROMIDE)										X
PENTYL CHLORIDE (AMYL CHLORIDE)										X
PENTYL ETHER (AMYL ETHER)										C
PENTYLAMINE (AMYLAMINE)										F
PERCHLORIC ACID	G	C	G	C	X	X	X	E		X
PERCHLOROETHYLENE (TETRACHLOROETHYLENE)	X	X	X	X	X	X	X	G	G	F
PERCHLOROMETHANE (CARBON TETRACHLORIDE)										X
PETROLEUM CRUDE	X	G	X	X	E	X	X	E	E	G
PETROLEUM ETHER	X		X	X	G	X	X	E	E	E
PETROLEUM OILS	X	G	X	X	X	X	X	E	E	X
PHENBO										
PHENOL	E	X	X	X	X	X	X	E	E	X
PHENOLSULFONIC ACID	F		X			X	X	G	F	C
PHENYLAMINE (ANILINE)									G	X

COMPOUND

Chemical or Material Conveyed	IIR	CR	CSM	EPDM	NBR	NR	SBR	XLPE	UHMWPE	T629AA
PHENYLBROMIDE (BROMOBENZENE)										
PHENYLBUTANE										
PHENYLCHLORIDE (CHLOROBENZENE)	X		X			X	X	E	E	X
PHENYLETHYLENE (STYRENE)										X
PHENYLMETHANE (TOLUENE)										X
PHENYLMETHANOL (BENZYL ALCOHOL)										X
PHENYLMETHYL ACETATE (ACETIC ACID)										
PHOSPHATE ESTERS				E	X					X
PHOSPHORIC ACID 10%	E	X	E	X	X	E	E	E	E	E
PHOSPHORIC ACID 10%-85%	G	X	E	X	X	G	X	E	E	G
PHOSPHORUS TRICHLORIDE	E	X	X	E	X	X	X			X
PIRIC ACID, H2O SOLUTION			C	G	X	X	G	G		E
PINE OIL	X	X	X	X	X	X	X	E	E	E
PINENE	X	F	X	X	G	X	X	E	E	C
POLY CHLORINATED BIPHENOL										
POLYETHYLENE GLYCOL E-400	E		E			E	E		E	C
POLYOL ESTER	X	X		X	G	X				G
POLYPROPYLENE GLYCOL	E		E			E	E		E	E
POTASSIUM ACETATE	G	G	X	E	G	X	X	E	E	C
POTASSIUM BISULFATE	E		E			E	E	E	E	E
POTASSIUM BISULFITE	E		E			E	E		E	E
POTASSIUM CARBONATE	E	E	E	E		E	E	E	E	E
POTASSIUM CHLORIDE	E	E	E	E	E	E	E	E	E	E
POTASSIUM CHROMATE	E		F					G	G	G
POTASSIUM CYANIDE	E	E	E	E	E	E	E	E	E	E
POTASSIUM DICHROMATE	E	E	F	E	E	G	G	G	G	E
POTASSIUM HYDRATE (POTASSIUM HYDROXIDE)	E		G			E	G	E	E	
POTASSIUM HYDROXYDE	E	C	G	E	X	E	G	E	G	G
POTASSIUM NITRATE	E	E	E	E	E	E	E	E	E	E
POTASSIUM PERMANGANATE, 5%										F
POTASSIUM SILICATE	E		E			E	E	E	E	E
POTASSIUM SULFATE	E	E	E	E	E	E	E	E	E	E
POTASSIUM SULFIDE										E
POTASSIUM SULFITE	E	E	E	E		E	E	E	E	E
PRESTONE ANTIFREEZE			E	E	E					E
PRODUCER GAS	X	G	G	X	E	X	E			E
PROPANE	X	C	G	X	E	X	X	E		E
PROPANEDIOL	E		E			E	E		E	E
PROPANETRIOL										E
PROPANOL	E		E			E	E	E	E	E
PROPANOLAMINE										E
PROPANONE										X
PROPENOL										
PROPENEDIAMENE										G
PROPENETRILE										X
PROPENYL ALCOHOL (ALLYL ALCOHOL)										E
PROPENYL ANISOLE										X
PROPIONIC ACID				E	X			E		C
PROPIONITRILE		G		X	E					E
PROPYL ACETATE	G	X	X	G	X	X	X	E	E	X
PROPYL ALCOHOL	E	E	E	E	E	E	E	E	E	E
PROPYL ALDEHYDE	E					F		E	E	X

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COMPOUND

Chemical or Material Conveyed	IIR	CR	CSM	EPDM	NBR	NR	SBR	XLPE	UHMWPE	T629AA
PROPYL BENZENE									E	
PROPYL CHLORIDE	F		X			X	X	G	G	X
PROPYL ETHER										
PROPYL NITRATE	G	X	X	G	X	X	X			X
PROPYLENE	X	X	X	X	X	X	X			X
PROPYLENE DIAMINE	E		F			G	G		E	G
PROPYLENE GLYCOL	E		E			E	E		E	E
PYDRAUL, 'E' SERIES		X	X	E	X	X	X	E		X
PYDRAULIC 'C'		X		X	X					X
QUINTOLUBRIC 822 SERIES	X	X		X	G	X				
RED OIL	X	G	G	X	E	X	X			E
REFRIGERANT 11 (FREON 11)		X		X	G					
REFRIGERANT 12 (FREON 12)		G		X	E					
REFRIGERANT 22 (FREON 22)		G		X	X					
RESORCINOL					X					C
SAE No. 10 OIL		C	X		G					E
SAL AMMONIAC	E	E	E	E	E	E	E			E
SEA WATER	E	G	E	E	E	E	E	E	E	E
SEWAGE	F	E	E	F	E	F	F	E	E	E
SILICATE ESTERS	X	E	E	X	G	X	X			G
SILICATE OF SODA (SODIUM SILICATE)	E	E	E			E	E	E	E	E
SILICONE GREASE	E	E	E	E	E	E	E			E
SILICONE OIL	E	E	E	E	E	E	E			E
SILVER NITRATE	E	E	E	E	G	E	E	E		C
SKYDROL 500 TYPE 2		X	X	E	X					X
SKYDROL 500B	G	X	X	E						X
SKYDROL 500C	G	X	X							X
SKYDROL 7000 TYPE 2		X		E	X					X
SOAP SOLUTIONS	E	G	E	E	E	G	E	E	E	E
SODA ASH	E	E	E	E	E	E	E	E	E	E
SODA LIME	E		G			E	G	E	E	G
SODA NITER	E		E			E	E	E	E	E
SODIUM ACETATE	G	G	X	E	G	X	X	E	E	G
SODIUM ALUMINATE	E		E			E	E	E	E	E
SODIUM BICARBONATE	E	E	E	E	E	E	E			E
SODIUM BISULFATE	F	E	E	E	E	F	F	E	E	E
SODIUM BISULFITE	E	E	E	E	E	E	E	C	E	E
SODIUM BORATE	E	E	E	E	E	E	E	E		E
SODIUM CARBONATE	E	E	E	E	E	E	E	E	E	E
SODIUM CHLORIDE	E	E	E	E	E	E	E	E	E	E
SODIUM CYANIDE	E	E	E	E	E	E	E	E		E
SODIUM DICHROMATE	E	C	F	E	C	C	C	G	E	E
SODIUM HYDRATE (SODIUM HYDROXIDE)	E		G			E	G	E	E	X
SODIUM HYDROCHLORITE	G	X	F	G	X	X	X	G	E	F
SODIUM HYDROXIDE (CAUSTIC SODA)	E	G	G	E	X	E	G	E	E	X
SODIUM HYPOCHLORITE	G	X	F	G	G	X	X	G	G	C
SODIUM METAPHOSPHATE	E	G	G	E	E	E	E	E		E
SODIUM NITRATE	E	G	E	E	G	E	E	E	E	C
SODIUM PERBORATE	E	G	G	E	G	G	G	E		C
SODIUM PEROXIDE	E	G	G	E	G	G	G	E		C
SODIUM PHOSPHATE	E	G	E	E	E	E	E	E		E
SODIUM SILICATE	E	E	E	E	E	E	E	E	E	E
SODIUM SULFATE	E	E	E	E	E	E	E	E	E	E
SODIUM SULFIDE	E	E	E	E	E	E	E	E	E	E

COMPOUND

Chemical or Material Conveyed	CIIR	IIR	CR	CSM	EPDM	NBR	NR	SBR	XLPE	UHMWPE	T629AA
SODIUM SULFITE		E	E	E	E	E	E	E	E	E	E
SODIUM THIOSULFATE		E	E	E	E	G	E	E	E	E	C
SOYBEAN OIL		E	G	G	C	E	X	X	E	G	E
STANNIC CHLORIDE		E	X	E	E	E	E	E	E	E	E
STANNIC SULFIDE		E		E			E	E	E	E	E
STANNOUS CHLORIDE		E	E	E	E	E	E	E	E	E	E
STANNOUS SULFIDE		E		E			E	E	E	E	E
STEAM, MAX. 430° F	E	G	X	X	G	X	X	X	X		X
STEARIC ACID		G	G	X	G	G	X	X	E	E	G
STODDARD SOLVENT		X	G	X	X	E	X	X	E	E	E
STYRENE		X	X	X	X	X	X	X	G	G	X
SULFAMIC ACID		E	G	G	E	G	G	G	C	F	C
SULFUR		F	X	F	F	X	X	X	X		X
SULFUR CHLORIDE		X	C	G	X	C	X	X	E		C
SULFUR DIOXIDE		G	X	G	G	X	C	C	C	G	X
SULFUR TRIOXIDE, DRY		G	X	X	G	X	G	G	G		X
SULFURIC ACID 60% (200° F)										G	G
SULFURIC ACID, CONC.		X	X	E	X	X	X	X	E	X	X
SULFURIC ACID, FUMING		X	X	X	X	X	X	X	X	X	X
SULFURIC ACID, 25%		E	X	X	E	X	G	X	E	E	C
SULFURIC ACID, 25%-50%		E	X	X	E	X	G	X	E	G	C
SULFURIC ACID, 50%-96%		X	X	G	X	X	X	X	E	G	X
SULFUROUS ACID, 10%		E	X	E	G	X	E	G	E	E	E
SULFUROUS ACID, 10%-75%		E	X	E	G	X	E	X	E	E	F
SUTAN									E		
T-BUTYL AMINE				X	G						C
TALL OIL		X	G	X	X	E	X	X	C	E	E
TALLOW		X	G	X	X	E	X	X	C	E	E
TANNIC ACID		E	G	E	E	E	E	F	C	E	E
TAR		X	G	X	X	X	X	X	X	X	X
TAR BITUMINOUS		X	C	X	X	G	X	X			G
TARTARIC ACID		E	G	E	G	E	C	X	C	E	E
TELLONE 2									E		
TERTIARY BUTYL ALCOHOL		E	G	E	G	G	E	E	E	E	C
TERPINEOL		C	X	X	C	G	X	X	G		
TERTIARY BUTYL AMINE				X	G						C
TERTIARY BUTYL MERCAPTAN		X	X	X	X	X	X	X			X
TEST ENTRY		G	E					X			
TEST ENTRY 1											
TETRACHLOROBENZENE		X		X			X	X	G	G	X
TETRACHLOROETHANE		X		X			X	X	E	G	X
TETRACHLOROETHYLENE		X	X	X	X	X	X	X	E	E	C
TETRACHLOROMETHANE		X		X			X	X	E	E	X
TETRACHLORONAPHTHALENE		X		X			X	X	G	G	X
TETRAETHYLENE GLYCOL		E		E			E	E		E	E
TETRAETHYLORHTOSILICATE											E
TETRAHYDROFURAN (THF)		X	X	X	X	X	X	X	C	G	X
TIN CHLORIDE		E		E			E	E	E	E	E
TITANIUM TETRACHLORIDE		X	X	X	X	G	X	X		G	C
TOLUENE		E	X	X	X	X	X	X	G	E	X
TOLUIDINE										F	C
TOLUOL (TOLUENE)										E	X
TRANSFORMER OIL		X	G	C	X	E	X	X		F	C
TRANSMISSION 'A' OIL		X	G	X	X	E	X	X	F	G	E

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Chemical Resistance Chart

Key to General Chemical Resistance Chart [all data based on 20°C (68°F) unless noted]:

E – Excellent; G – Good; F – Fair; C – Conditional; I – Insufficient Data; X – Not Recommended; Blank – No Data

COMPOUND

COMPOUND

Chemical or Material Conveyed	IIR	CR	CSM	EPDM	NBR	NR	SBR	XLPE	UHMWPE	T629AA	Chemical or Material Conveyed	IIR	CR	CSM	EPDM	NBR	NR	SBR	XLPE	UHMWPE	T629AA	
Tri(2-Hydroxyethyl) Amine (Triethanolamine)									E	G	Wood Alcohol (Methanol)	E	E	E	E	E	E	E	E	E	E	C
Tributyl Phosphate	E	X	X	G	X	X	X	E	E	F	Wood Oil	X	G	C	X	E	X	X	E			E
Tributylamine	E	G	F			G	G		E	G	Xenon	E	E	E	E	E	E	E				E
Trichloroacetic Acid	G	X	X	G	G	C	G	E		C	Xylene, Xylon	X	X	X	X	X	X	X	G	G	X	
Trichlorobenzene	X		X			X	X	G	G	C	Xylidine	X	C	X	G	C	C	C	G	G	C	
Trichloroethane	X	X	X	X	X	X	X	G	E	X	Zeolites	E	E	E	E	E	E	E				E
Trichloroethylene	X	X	X	X	X	X	X	G	F	X	Zinc Acetate	E	E	E	E	E	E	X				G
Trichloromethane (Benzotrifluoride)											Zinc Carbonate	E		E			E	E	E	E		E
Trichlorotoluene											Zinc Chloride	E	E	E	E	E	E	E	E	E	E	E
Tricresyl Phosphate	E	X	X	X	X	X	X	E	E	X	Zinc Chromate	E		F					G	E	C	
Triethanolamine	E	G	G	G	C	E	X	E	E	C	Zinc Sulfate	E	E	E	E	E	E	E	E	E	E	E
Triethylamine	E		F			G	G		E	E	0-Aminotoluene (0-Methylaniline)											X
Triethylene Glycol	E		E			E	E		E	C	1 Undecanol	E		E			E	E	E	G	E	
Trihydroxybenzoic Acid										C	1-Amino-2-Propanol (Isopropanolamine)											C
Trimethyl Pentane (Mixed)										E	1-Aminobutane (Butylamine)											C
Trimethyl Pentene										C	1-Aminopentane (Amylamine)											F
Trimethylamine								E		C	1-Bromo-2-Methyl Propane (Isobutyl Bromide)											X
Trisodium Phosphate	E	E	E	E	E	E	E	E	E	E	1-Bromo-3-Methyl Butane (Isoamyl Bromide)											X
Tritoyl Phosphate										X	1-Bromobutane (N-Butyl Bromide)											X
Tung Oil		G								E	1-Chloro-2-Methyl Propane (Isobutyl Chloride)											X
Tung Oil (China Oil)	C	G	C	X	E	X	X	E		E	1-Chloro-3-Methyl Butane (Isoamyl Chloride)											X
Turpentine	X	X	X	X	X	X	X	G	E	E	1-Decanol	E		E			E	E	E	E	E	E
Unsymmetrical Dimethyl Hydrazine (UDMH)			G	E	E	G	E	E		C	1-Hendecanol (Undecanol)											E
Undecyl Alcohol										E	1,4-Dioxane	G	X	X	E		X	X	E			X
Urea (Carbamide)	E	E						E	E	G	2 (2-Aminoethylamino) Ethanol (N-(Aminoethyl) Ethanolamine)											
Urethane Formulations					E					C	2 (2-Ethoxyethoxy) Ethanol (Carbitol)											C
Uric Acid										C	2 (2-Ethoxyethoxy) Ethyl Acetate (Carbitol Acetate)											X
Varnish	X	X	X	X	G	X	X			G	2-Aminoethanol (Ethanolamine)	E		G			G	G				C
Vegetable Oils	E	C	X	C	E	X	X	E		E	2-Chloro-1-Hydroxy-Benzene (0-Chlorophenol)											X
Versilube F44					E					E	2-Chlorophenol	X	X	X	X	X	X	X	G	E	X	
Versilube F55				X	E					E	2-Chloropropene		X	X	X		X	X	E	E	X	
Vinegar (Acetic Acid)	E	F	F	E	X	E	F	X		G	2-Ethoxyethanol											C
Vinegar Acid (Vinegar)											2-Ethoxyethyl Acetate											X
Vinyl Acetate	G		X			X	X	E	E	C	2-Ethyl (Butyraldehyde)	E		X			X	X	E	E	X	
Vinyl Benzene	X		X			X	X	G	E	C	2-Ethyl-1-Hexanol	E	E	E	E	E	E	E	E	E	C	
Vinyl Chloride	X	X	X	X	X	X	X	E	E	X	2-Ethylhexanoic Acid (Ethylhexoic Acid)											E
Vinyl Cyanide										X	2-Ethylhexyl Acetate											E
Vinyl Ether (Divinyl Ether)	G		X			X	X	E	E	G	2-Octanone (Methyl Hexyl Ketone)											X
Vinyl Styrene											2,4-Di-Sec-Pentylphenol											
Vinyl Toluene	X		X			X	X	E	E	X	3-Bromopropene (Allyl Bromide)											X
Vinyl Trichloride (Trichloroethane)	X		X			X	X	E	E	X	3-Chloro-2-Methyl Propane											
Vital, 4300, 5310				X	X						3-Chloropropene											C
VM & Naphtha	X	F	X	X	E	X	X	X	E	G	3-Coal Oil									E		E
Water	E	G	E	E	E	E	F	E	E	E	4-Hydroxy-4-Methyl-2-Pentanone (Diacetone Alcohol)											X
Water, Boiling		E		E						G												
Water, Soda																						
Wemco C	X	G	X	X	E	X	X			E												
Whiskey	E	E	E	E	E	E	E	X		E												
White Oil	X	E	X	X	E	X	X	X	E	E												
White Pine Oil	X	X	X	X	G	X	X			C												
Wines	E	E	E	E	E	E	E	X		E												

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